



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	ATTENTION

Machine Id
UNCOILER (S/N M1155)
 Component
Opposite Drive End Gear Reducer
 Fluid
LUBE PLUS AW 46 (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PH0003786	---	---
Sample Date		Client Info		10 Jun 2024	---	---
Machine Age	hrs	Client Info		3279	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Chngd	---	---
Filter Changed		Client Info		Not Chngd	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>150	7	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	2	---	---
Lead	ppm	ASTM D5185m	>100	0	---	---
Copper	ppm	ASTM D5185m	>50	2	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

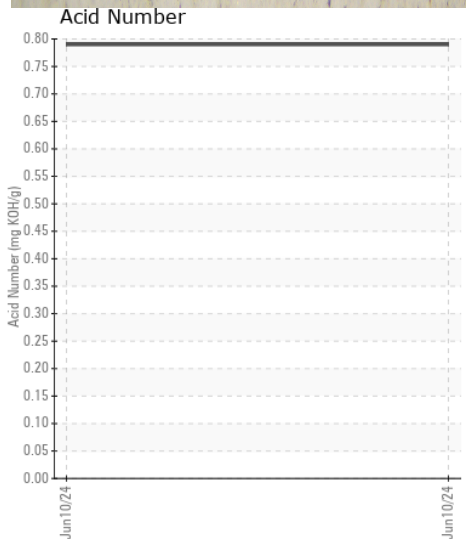
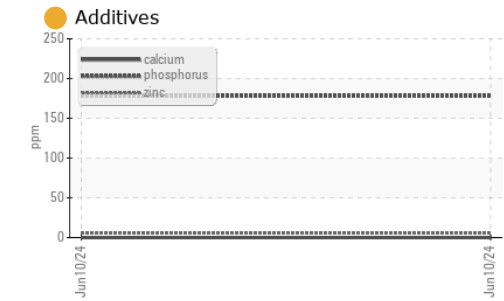
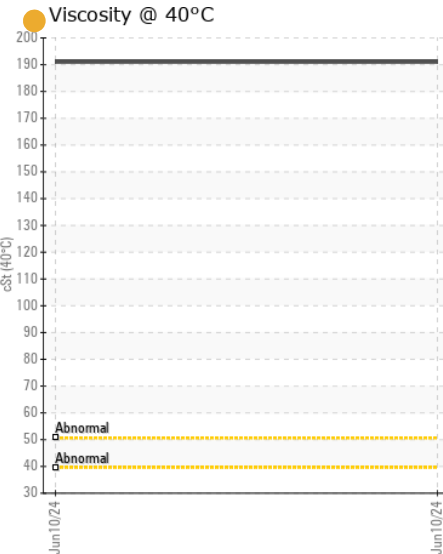
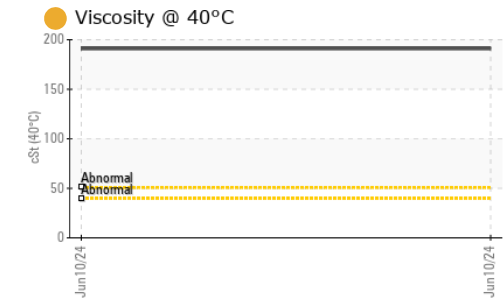
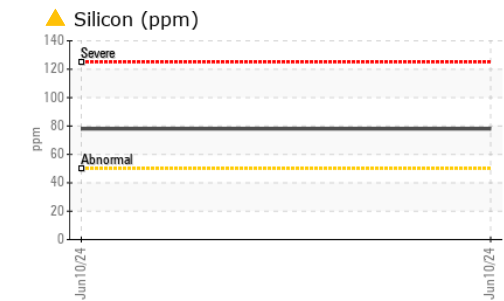
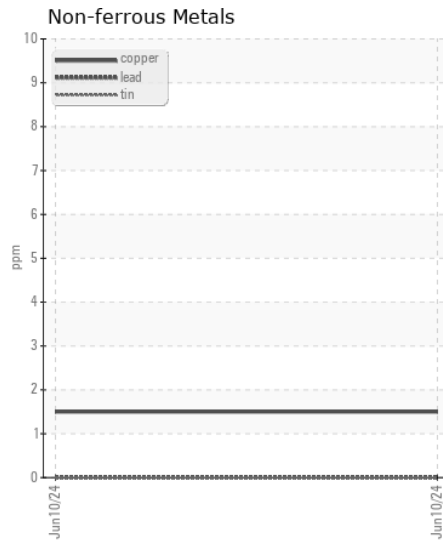
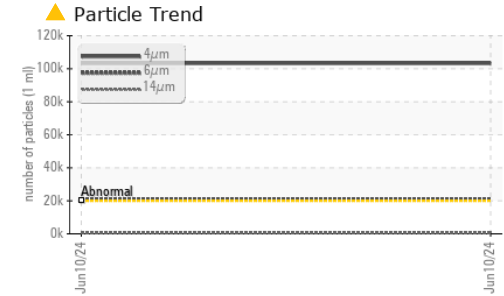
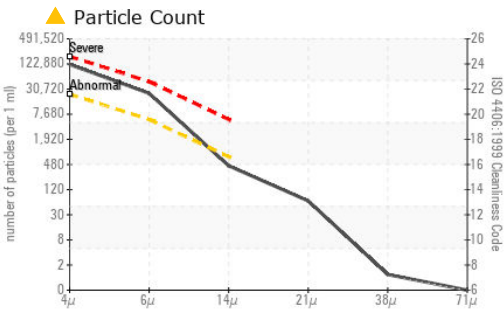
There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal.

Silicon	ppm	ASTM D5185m	>50	▲ 78	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>20000	▲ 103259	---	---
Particles >6µm		ASTM D7647	>5000	▲ 21013	---	---
Particles >14µm		ASTM D7647	>640	394	---	---
Particles >21µm		ASTM D7647	>160	57	---	---
Particles >38µm		ASTM D7647	>40	1	---	---
Particles >71µm		ASTM D7647	>10	0	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ 24/22/16	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The oil viscosity is higher than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m		5	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		● 0	---	---
Phosphorus	ppm	ASTM D5185m		178	---	---
Zinc	ppm	ASTM D5185m		● 5	---	---
Sulfur	ppm	ASTM D5185m		● 6021	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.79	---	---
Visc @ 40°C	cSt	ASTM D445		● 191	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PH0003786 **Received** : 19 Jun 2024
Lab Number : 06214660 **Tested** : 24 Jun 2024
Unique Number : 11087524 **Diagnosed** : 24 Jun 2024 - Doug Bogart
Test Package : PLANT (Additional Tests: PrtFilter)

WILLBANKS METALS
 1155 NE 28TH ST
 FORT WORTH, TX
 US 76106
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: