



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**PINCH ROLL (S/N M1155)**  
 Component  
**Lower Gearbox**  
 Fluid  
**{not provided} (--- GAL)**

## RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PH0003785	---	---
Sample Date		Client Info		10 Jun 2024	---	---
Machine Age	hrs	Client Info		3279	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		Not Changd	---	---
Sample Status				ABNORMAL	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	4	---	---
Chromium	ppm	ASTM D5185m	>15	<1	---	---
Nickel	ppm	ASTM D5185m	>15	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	2	---	---
Lead	ppm	ASTM D5185m	>100	0	---	---
Copper	ppm	ASTM D5185m	>200	0	---	---
Tin	ppm	ASTM D5185m	>25	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

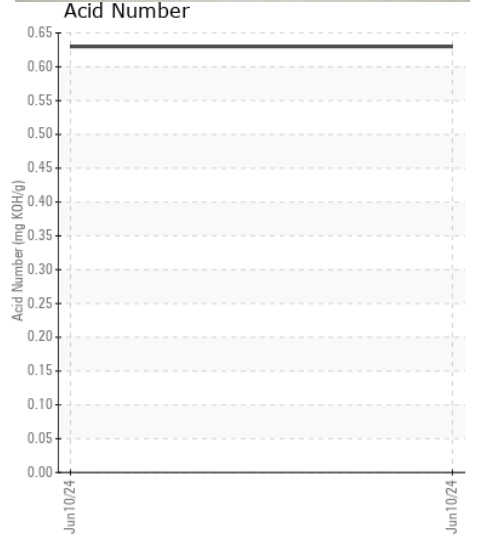
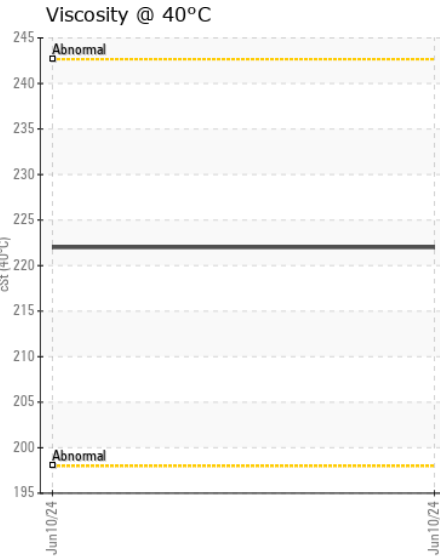
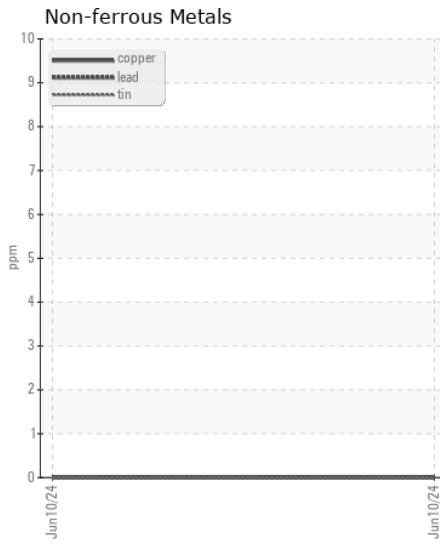
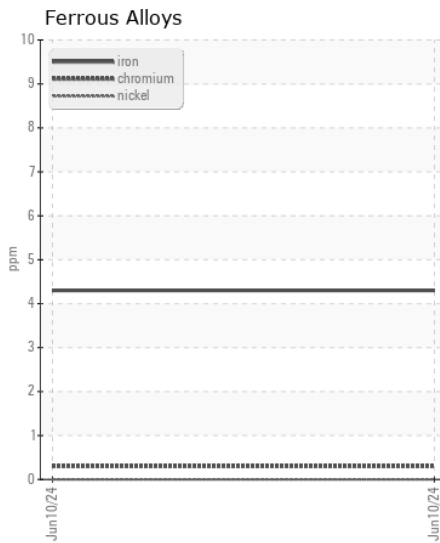
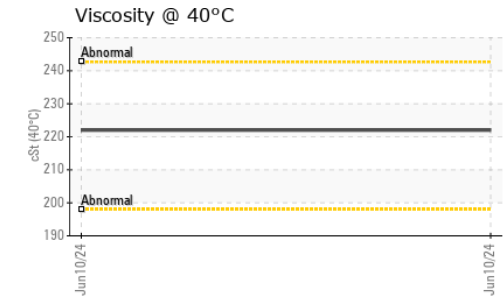
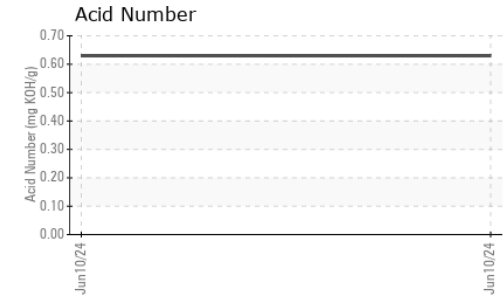
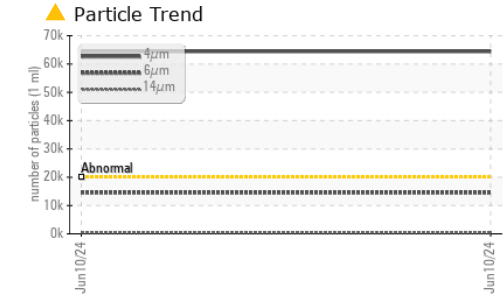
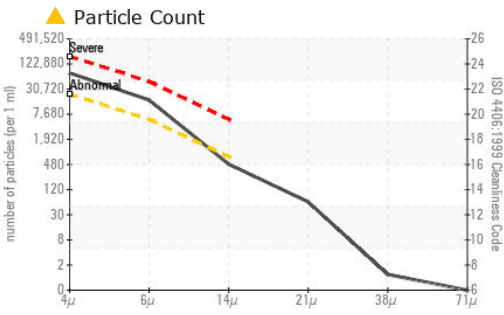
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>50	7	---	---
Potassium	ppm	ASTM D5185m	>20	1	---	---
Water		WC Method	>0.2	NEG	---	---
Particles >4µm		ASTM D7647	>20000	▲ 64427	---	---
Particles >6µm		ASTM D7647	>5000	▲ 14544	---	---
Particles >14µm		ASTM D7647	>640	430	---	---
Particles >21µm		ASTM D7647	>160	54	---	---
Particles >38µm		ASTM D7647	>40	1	---	---
Particles >71µm		ASTM D7647	>10	0	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ 23/21/16	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m		23	---	---
Barium	ppm	ASTM D5185m		2	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		<1	---	---
Calcium	ppm	ASTM D5185m		4	---	---
Phosphorus	ppm	ASTM D5185m		204	---	---
Zinc	ppm	ASTM D5185m		<1	---	---
Sulfur	ppm	ASTM D5185m		5740	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.63	---	---
Visc @ 40°C	cSt	ASTM D445		222	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PH0003785 **Received** : 19 Jun 2024  
**Lab Number** : 06214662 **Tested** : 24 Jun 2024  
**Unique Number** : 11087526 **Diagnosed** : 24 Jun 2024 - Doug Bogart  
**Test Package** : PLANT ( Additional Tests: PrtFilter )

**WILLBANKS METALS**  
 1155 NE 28TH ST  
 FORT WORTH, TX  
 US 76106  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: