

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

{UNASSIGNED}

Joy JOY #8 Component 8 Air Compressor Fluid ROYAL PURPLE SYNFILM 100 (--- GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

	WEAR	
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All component wear rates are normal.

CONTAMINATION

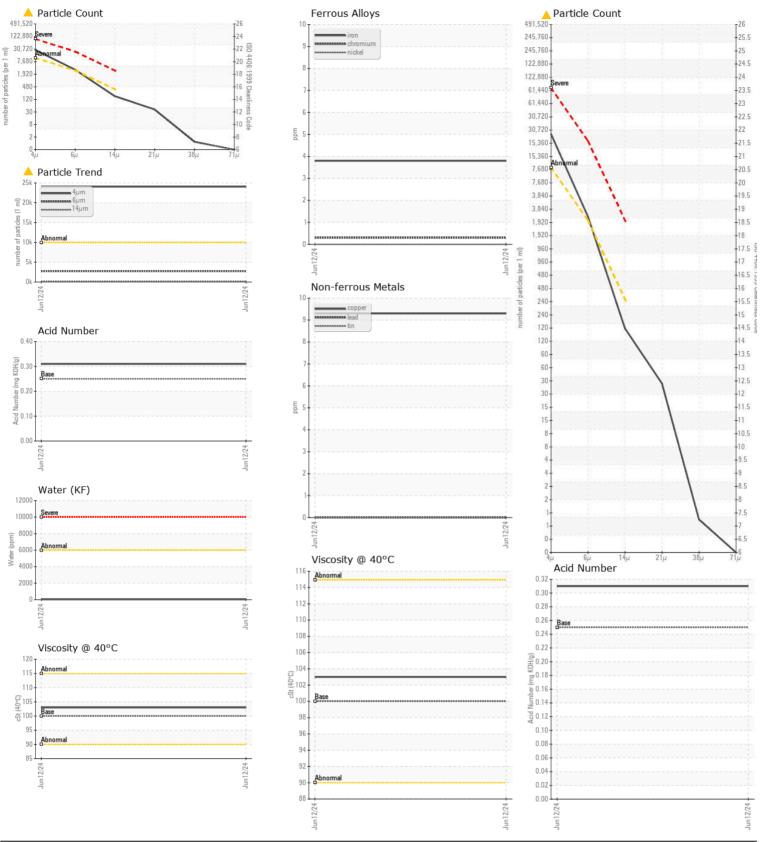
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

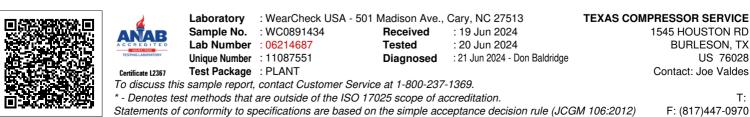
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FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0891434		
Sample Date		Client Info		12 Jun 2024		
Machine Age	hrs	Client Info		82011		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>50	4		
Chromium	ppm	ASTM D5185m	>4	<1		
Nickel	ppm	ASTM D5185m	>4	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>40	9		
Tin	ppm	ASTM D5185m	>5	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
	Jouran	violai				
Silicon	ppm	ASTM D5185m	>25	1		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.6	0.003		
ppm Water	ppm	ASTM D6304	>6000	37		
Particles >4µm		ASTM D7647	>10000	<b>24053</b>		
Particles >6µm		ASTM D7647	>2500	2756		
Particles >14µm		ASTM D7647	>320	148		
Particles >21µm		ASTM D7647	>80	35		
Particles >38µm		ASTM D7647	>20	1		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>22/19/14</b>		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.6	NEG		
Sodium	ppm	ASTM D5185m		0		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		11		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		8764		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.31		
Visc @ 40°C	cSt	ASTM D445	100	103		
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Submitted By: JASON VIBBERT Page 2 of 2