



OIL ANALYSIS REPORT

| | |
|-----------------|-----------------|
| WEAR | ABNORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
31269
 Component
Swing Drive
 Fluid
GEAR OIL SAE 80W90 (--- QTS)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|-------------|----------|----------|
| Sample Number | | Client Info | | WC0913581 | --- | --- |
| Sample Date | | Client Info | | 10 Jun 2024 | --- | --- |
| Machine Age | hrs | Client Info | | 470 | --- | --- |
| Oil Age | hrs | Client Info | | 500 | --- | --- |
| Filter Age | hrs | Client Info | | 500 | --- | --- |
| Oil Changed | | Client Info | | Changed | --- | --- |
| Filter Changed | | Client Info | | Changed | --- | --- |
| Sample Status | | | | ABNORMAL | --- | --- |

WEAR

Gear wear is indicated.

| | | | | | | |
|--------------|--------|-------------|------|-------|-----|-----|
| Iron | ppm | ASTM D5185m | >400 | ▲ 508 | --- | --- |
| Chromium | ppm | ASTM D5185m | >10 | 7 | --- | --- |
| Nickel | ppm | ASTM D5185m | >10 | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m | | <1 | --- | --- |
| Silver | ppm | ASTM D5185m | | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m | >25 | <1 | --- | --- |
| Lead | ppm | ASTM D5185m | >50 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m | >200 | <1 | --- | --- |
| Tin | ppm | ASTM D5185m | >10 | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185m | | <1 | --- | --- |
| White Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- | --- |

CONTAMINATION

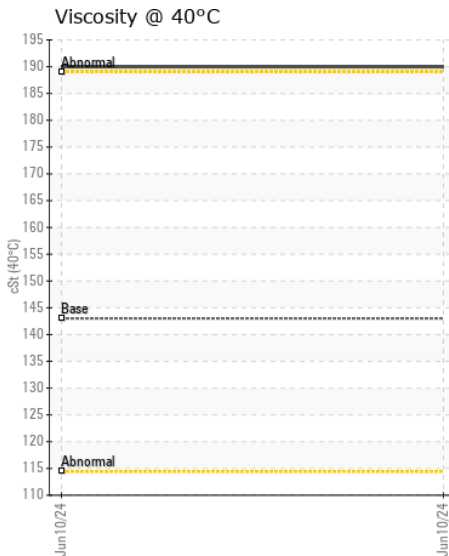
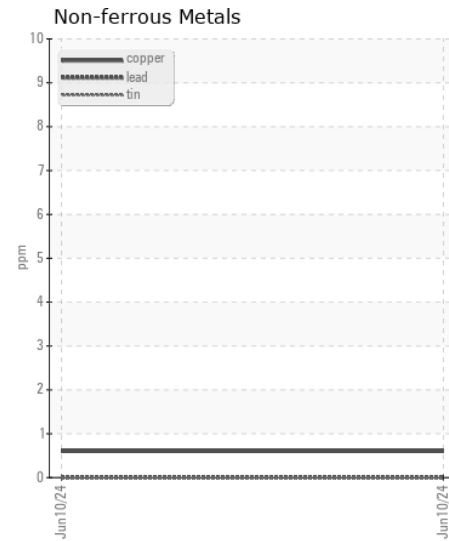
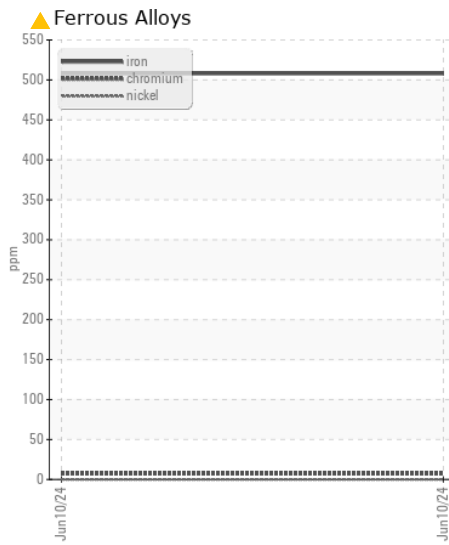
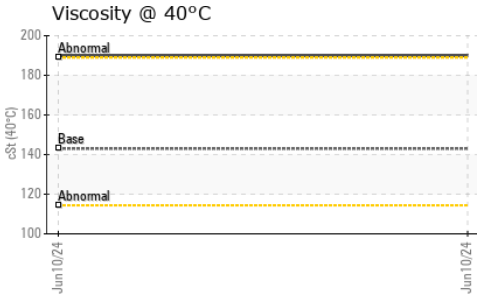
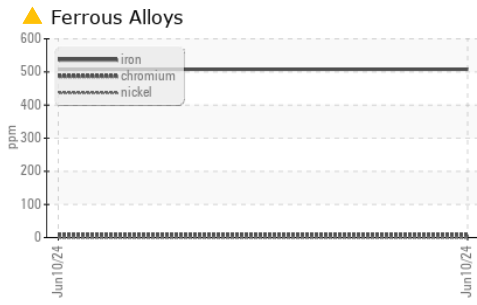
There is no indication of any contamination in the oil.

| | | | | | | |
|------------------|--------|-------------|-------|-------|-----|-----|
| Silicon | ppm | ASTM D5185m | >50 | 6 | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | 1 | --- | --- |
| Water | | WC Method | >0.2 | NEG | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | NONE | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- | --- |
| Odor | scalar | *Visual | NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | --- | --- |

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

| | | | | | | |
|-------------|-----|-------------|-------|-------|-----|-----|
| Sodium | ppm | ASTM D5185m | >170 | 5 | --- | --- |
| Boron | ppm | ASTM D5185m | 400 | 6 | --- | --- |
| Barium | ppm | ASTM D5185m | 200 | 19 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | 12 | 0 | --- | --- |
| Manganese | ppm | ASTM D5185m | | 6 | --- | --- |
| Magnesium | ppm | ASTM D5185m | 12 | <1 | --- | --- |
| Calcium | ppm | ASTM D5185m | 150 | 11 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | 1650 | 1548 | --- | --- |
| Zinc | ppm | ASTM D5185m | 125 | 10 | --- | --- |
| Sulfur | ppm | ASTM D5185m | 22500 | 30216 | --- | --- |
| Visc @ 40°C | cSt | ASTM D445 | 143 | 190 | --- | --- |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0913581

Lab Number : 06215029

Unique Number : 11087893

Test Package : CONST

Received : 19 Jun 2024

Tested : 20 Jun 2024

Diagnosed : 21 Jun 2024 - Sean Felton

SULLIVAN EASTERN INC

2860 C SLATER RD

MORRISVILLE, NC

US 27560

Contact: SCOTT SULLIVAN

ssullivan@sullivan-eastern.com

T: (919)484-8993

F: (919)484-2136

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)