



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
LIEBHERR LH50 145582-1216
Component
Swing Drive
Fluid
LIEBHERR GEAR BASIC 90 LS (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0273655	LH0243298	LH0268525
Sample Date		Client Info		06 Jun 2024	20 Nov 2023	14 Sep 2023
Machine Age	hrs	Client Info		3371	2062	1633
Oil Age	hrs	Client Info		1000	0	992
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>1450	46	20	31
Chromium	ppm	ASTM D5185m	>11	<1	<1	<1
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>4	2	2	<1
Lead	ppm	ASTM D5185m	>4	<1	0	0
Copper	ppm	ASTM D5185m	>542	38	30	46
Tin	ppm	ASTM D5185m	>38	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

There is no indication of any contamination in the oil.

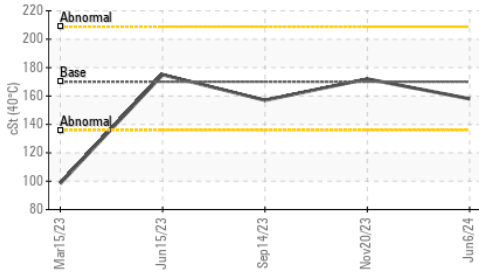
Silicon	ppm	ASTM D5185m	>15	<1	0	<1
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

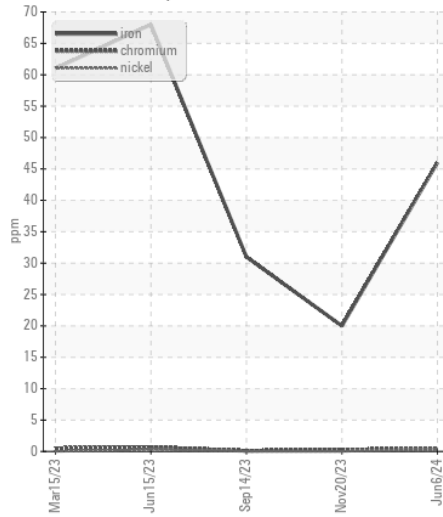
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<1	0	1
Boron	ppm	ASTM D5185m	0	<1	0	3
Barium	ppm	ASTM D5185m	0	2	<1	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	<1
Manganese	ppm	ASTM D5185m	0	<1	0	<1
Magnesium	ppm	ASTM D5185m	<1	2	2	4
Calcium	ppm	ASTM D5185m	<1	80	82	148
Phosphorus	ppm	ASTM D5185m	2143	2059	2118	2063
Zinc	ppm	ASTM D5185m	<1	74	35	95
Sulfur	ppm	ASTM D5185m	23468	24966	29014	27659
Visc @ 40°C	cSt	ASTM D445	170	158	172	157

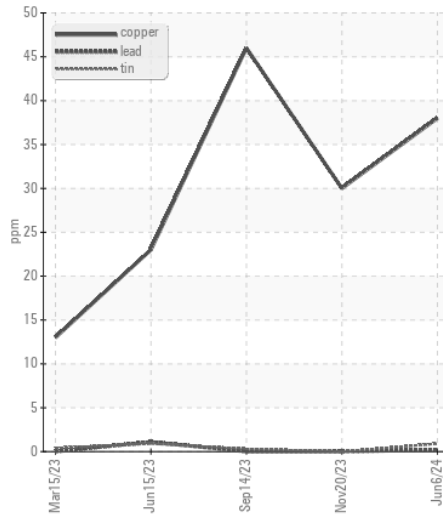
Viscosity @ 40°C



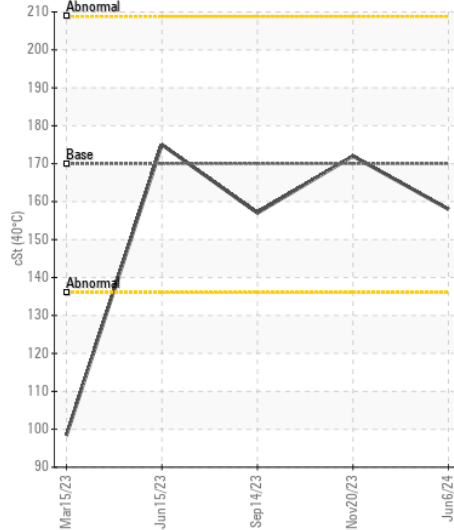
Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : LH0273655

Lab Number : 06215141

Unique Number : 11088005

Test Package : CONST

Received : 19 Jun 2024

Tested : 20 Jun 2024

Diagnosed : 20 Jun 2024 - Wes Davis

RECO EQUIPMENT INC

10461 GRAND RIVER RD

BRIGHTON, MI

US 48116

Contact: MATT VISEL

MVISEL@RECOEQUIP.COM

T: (810)299-1731

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)