CONST

# LIEBHERR

OIL ANALYSIS REPORT

| | |
|---|---|
| WEAR | NORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
## LIEBHERR LH80M 1218-157090
Component
## Diesel Engine
Fluid
## DIESEL ENGINE OIL SAE 15W40 (--- GAL)

## RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

## WEAR

All component wear rates are normal.

## CONTAMINATION

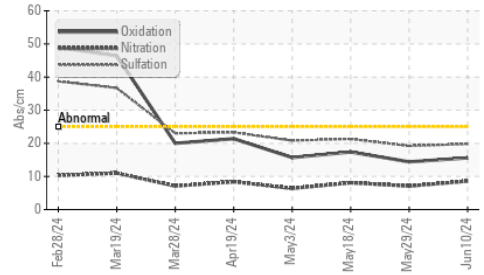
There is no indication of any contamination in the oil.

## FLUID CONDITION

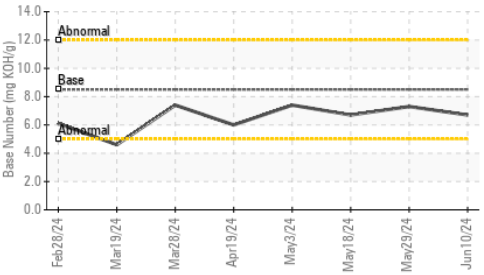
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | LH0267278 | LH0267538 | LH0282872 |
| Sample Date | | Client Info | | 10 Jun 2024 | 29 May 2024 | 18 May 2024 |
| Machine Age | hrs | Client Info | | 2008 | 1734 | 1559 |
| Oil Age | hrs | Client Info | | 488 | 214 | 0 |
| Filter Age | hrs | Client Info | | 488 | 214 | 0 |
| Oil Changed | | Client Info | | Changed | Not Changd | Changed |
| Filter Changed | | Client Info | | Changed | Not Changd | Changed |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| Iron | ppm | ASTM D5185m | >100 | 16 | 6 | 7 |
| Chromium | ppm | ASTM D5185m | >5 | <1 | <1 | 1 |
| Nickel | ppm | ASTM D5185m | >5 | <1 | <1 | <1 |
| Titanium | ppm | ASTM D5185m | | 2 | 2 | <1 |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 1 |
| Aluminum | ppm | ASTM D5185m | >15 | 3 | 3 | 5 |
| Lead | ppm | ASTM D5185m | >30 | 1 | <1 | 1 |
| Copper | ppm | ASTM D5185m | >125 | 3 | 2 | 14 |
| Tin | ppm | ASTM D5185m | >5 | <1 | <1 | 1 |
| Vanadium | ppm | ASTM D5185m | | <1 | <1 | <1 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silicon | ppm | ASTM D5185m | >60 | 12 | 10 | 13 |
| Potassium | ppm | ASTM D5185m | >20 | 5 | 3 | 4 |
| Fuel | | WC Method | >5 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| Soot % | % | *ASTM D7844 | >3 | 0.1 | 0 | 0.1 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 8.6 | 7.1 | 8.1 |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 19.8 | 19.2 | 21.3 |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Sodium | ppm | ASTM D5185m | >158 | 0 | 1 | 4 |
| Boron | ppm | ASTM D5185m | 250 | 213 | 298 | 420 |
| Barium | ppm | ASTM D5185m | 10 | <1 | <1 | 3 |
| Molybdenum | ppm | ASTM D5185m | 100 | 87 | 97 | 106 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 450 | 245 | 281 | 553 |
| Calcium | ppm | ASTM D5185m | 3000 | 1824 | 1997 | 1695 |
| Phosphorus | ppm | ASTM D5185m | 1150 | 1062 | 1164 | 1295 |
| Zinc | ppm | ASTM D5185m | 1350 | 1238 | 1349 | 1518 |
| Sulfur | ppm | ASTM D5185m | 4250 | 3704 | 4145 | 4355 |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 15.6 | 14.4 | 17.4 |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 8.5 | 6.7 | 7.3 | 6.7 |
| Visc @ 100°C | cSt | ASTM D445 | 14.4 | 12.9 | 13.2 | 12.3 |

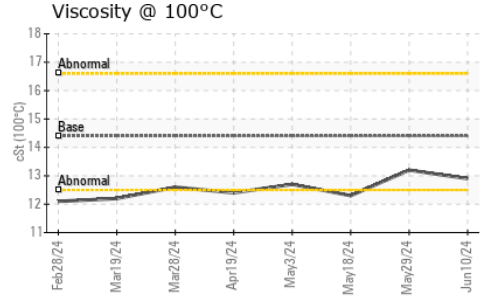
FT-IR (Direct Trend)



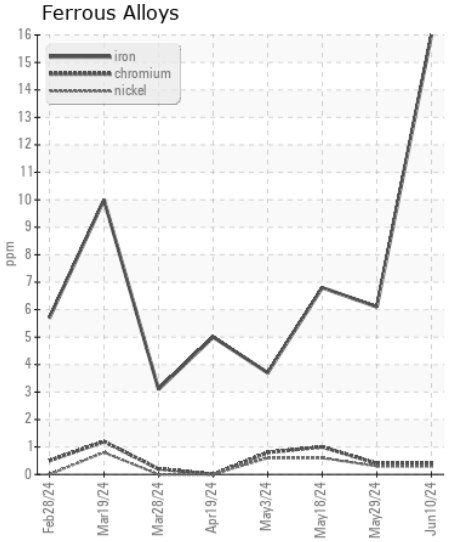

Base Number



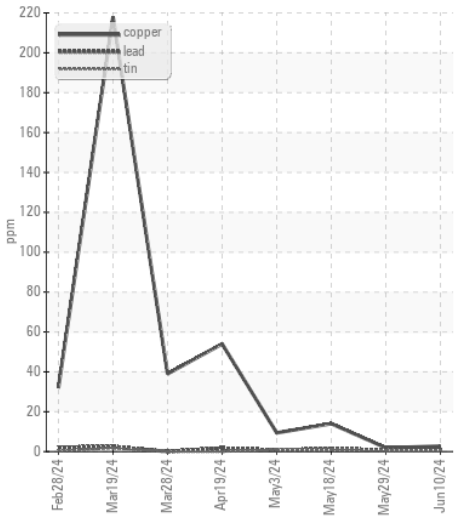

Viscosity @ 100°C



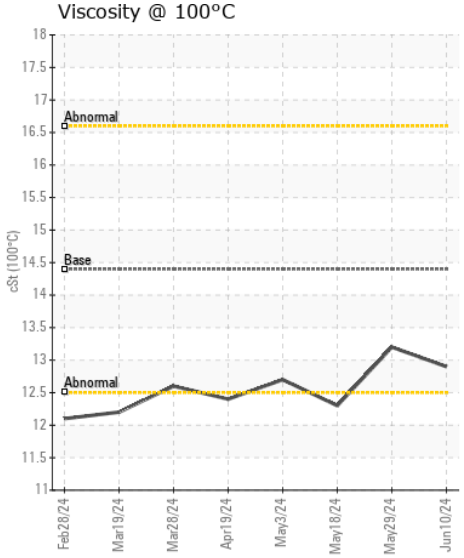

Ferrous Alloys



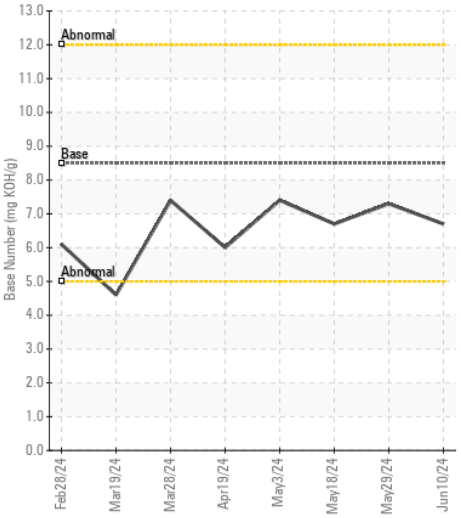

Non-ferrous Metals




Viscosity @ 100°C




Base Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : LH0267278 **Received** : 20 Jun 2024
**Lab Number** : 06215452 **Tested** : 21 Jun 2024
**Unique Number** : 11088316 **Diagnosed** : 21 Jun 2024 - Wes Davis
**Test Package** : CONST ( Additional Tests: TBN )

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

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