



# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>ATTENTION</b>



Area  
**AMR-12 Street**  
Machine Id  
**339324 LIEBHERR LH60 1204-86896**  
Component  
**Diesel Engine**  
Fluid  
**LIEBHERR MOTOROIL 10W-40 LOW ASH (10 GAL)**

## RECOMMENDATION

Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>DJJ0018451</b>	DJJ0017127	DJJ0013899
Sample Date		Client Info		<b>11 Jun 2024</b>	26 Dec 2023	15 Sep 2023
Machine Age	hrs	Client Info		<b>15501</b>	15052	14489
Oil Age	hrs	Client Info		<b>250</b>	250	0
Filter Age	hrs	Client Info		<b>250</b>	250	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	ABNORMAL	NORMAL

## WEAR

The aluminum level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>25</b>	15	10
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>▲ 30</b>	13	6
Lead	ppm	ASTM D5185m	>30	<b>1</b>	0	0
Copper	ppm	ASTM D5185m	>125	<b>2</b>	<1	<1
Tin	ppm	ASTM D5185m	>5	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

Sodium and/or potassium levels are high.

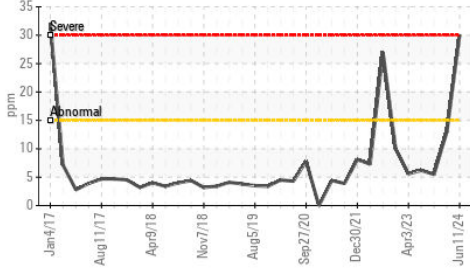
Silicon	ppm	ASTM D5185m	>60	<b>8</b>	8	7
Potassium	ppm	ASTM D5185m	>20	<b>9</b>	17	6
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	%	*ASTM D2982		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.6</b>	0.9	0.7
Nitration	Abs/cm	*ASTM D7624	>20	<b>10.0</b>	11.2	9.8
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>19.9</b>	21.3	20.0
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

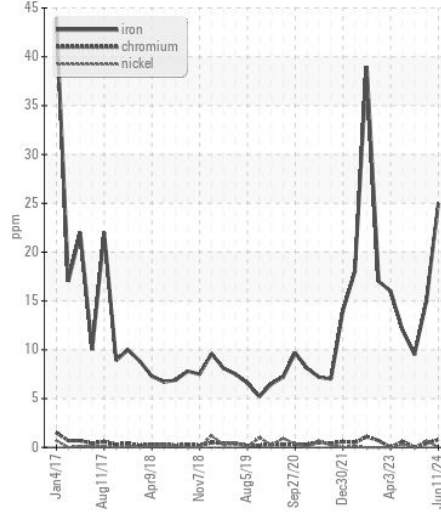
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>● 98</b>	<b>▲ 259</b>	19
Boron	ppm	ASTM D5185m	169	<b>145</b>	65	99
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	2	<b>8</b>	8	18
Manganese	ppm	ASTM D5185m	<1	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	724	<b>875</b>	800	773
Calcium	ppm	ASTM D5185m	1323	<b>1547</b>	1260	1378
Phosphorus	ppm	ASTM D5185m	678	<b>953</b>	883	859
Zinc	ppm	ASTM D5185m	776	<b>1109</b>	972	997
Sulfur	ppm	ASTM D5185m	2859	<b>5168</b>	3980	3834
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>18.7</b>	20.4	18.9
Base Number (BN)	mg KOH/g	ASTM D2896	9.28	<b>8.8</b>	8.1	8.9
Visc @ 100°C	cSt	ASTM D445	13.0	<b>13.9</b>	14.0	14.2

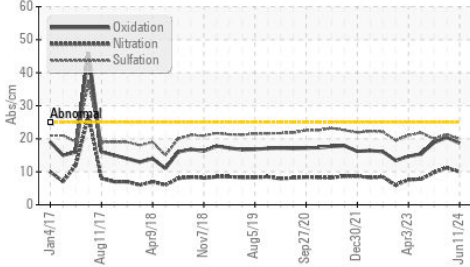
▲ Aluminum (ppm)



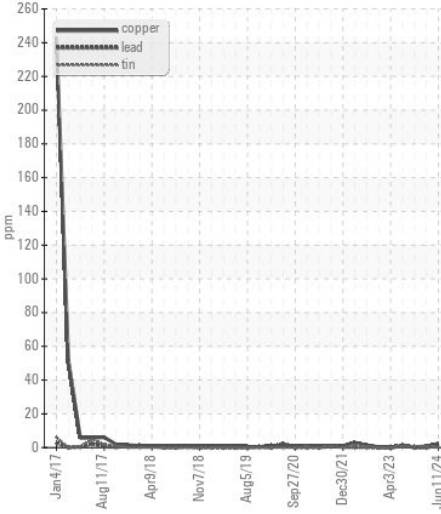
Ferrous Alloys



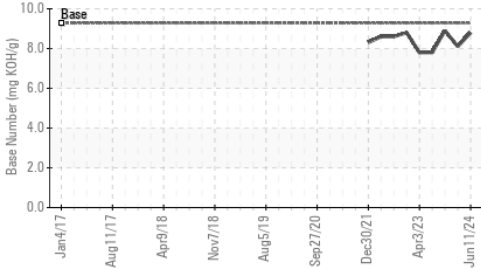
FT-IR (Direct Trend)



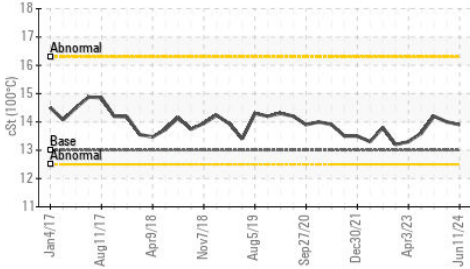
Non-ferrous Metals



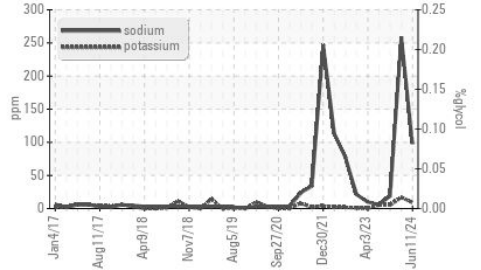
Base Number



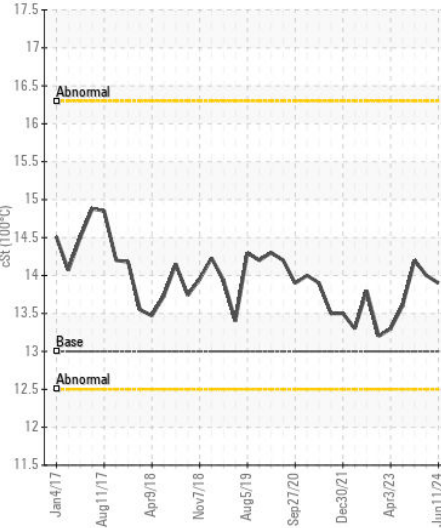
Viscosity @ 100°C



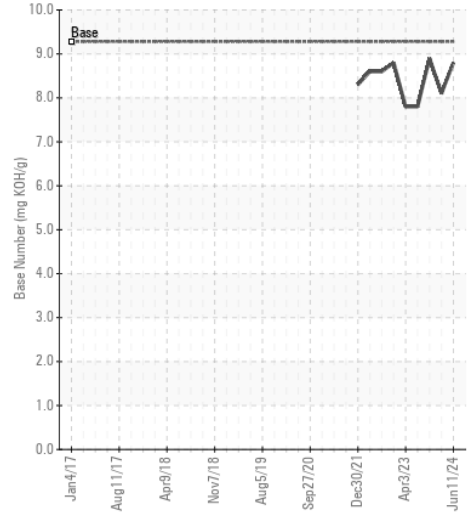
Glycol Contamination



Viscosity @ 100°C



Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : DJJ0018451 **Received** : 20 Jun 2024  
**Lab Number** : 06215581 **Tested** : 21 Jun 2024  
**Unique Number** : 11088445 **Diagnosed** : 21 Jun 2024 - Sean Felton  
**Test Package** : CONST ( Additional Tests: Glycol, TBN )

**ADVANTAGE METALS RECYCLING - 12 STREET**  
 1153 S. 12TH STREET  
 KANSAS CITY, KS  
 US 66105  
 Contact: JOHN PEEK  
 john.peek@advantagerecycling.com  
 T: (660)424-9134  
 F: (913)621-2766

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)