WEAR CONTAMINATION **FLUID CONDITION**

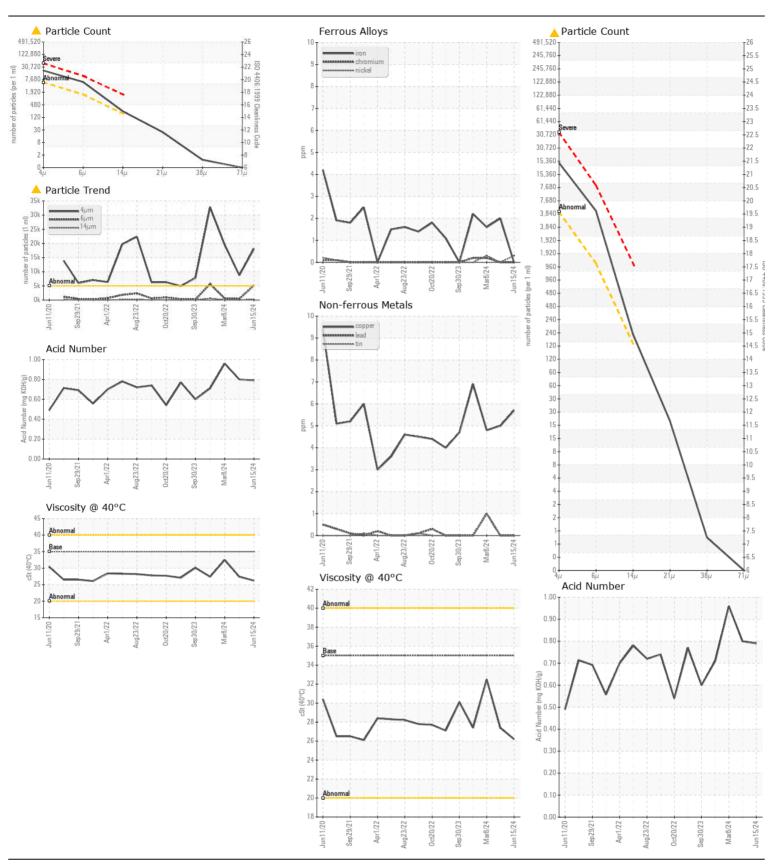
NORMAL ABNORMAL NORMAL

Machine Id

CR4401

Hydraulic System

DEXRON III (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0952112	WC0893027	WC0893022
We recommend you service the filters on this component. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) DEXRON III. Please confirm. Please specify the component make and model with your next sample.	Sample Date		Client Info		15 Jun 2024	11 Mar 2024	08 Mar 2024
	Machine Age	hrs	Client Info		14668	14196	14194
	Oil Age	hrs	Client Info		0	572	24
	Filter Age	hrs	Client Info		1000	572	24
	Oil Changed		Client Info		Not Changd	Not Changd	Changed
	Filter Changed		Client Info		Not Changd	Changed	Changed
	Sample Status				ABNORMAL	ATTENTION	ABNORMAL
WEAR	Iron	ppm	ASTM D5185m	>20	0	2	2
	Chromium	ppm	ASTM D5185m	>10	0	0	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	<1	0	<1
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>10	<1	0	3
	Lead	ppm	ASTM D5185m		0	0	1
	Copper	ppm	ASTM D5185m	>75	6	5	5
	Tin	ppm	ASTM D5185m	>10	0	0	1
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m		2	2	3
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Potassium	ppm	ASTM D5185m	>20	3	0	2
	Water		WC Method	>0.1	NEG	NEG	NEG
	Particles >4μm		ASTM D7647		<u> </u>	8739	<u>19523</u>
	Particles >6µm		ASTM D7647		<u>▲</u> 5130	397	590
	Particles >14μm		ASTM D7647		204	21	48
	Particles >21µm		ASTM D7647		21	6	14
	Particles >38µm		ASTM D7647		1	1	1
	Particles >71µm		ASTM D7647		0	0	0
	Oil Cleanliness		ISO 4406 (c)		<u>^</u> 21/20/15	20/16/12	21/16/13
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance Odor	scalar	*Visual	NORML	NORML NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	NORML		NORML NEG	NORML NEG
	Liliuisilleu watei	Scalai	Visuai	>0.1	NEG	NLG	INLG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		6	3	0
	Boron	ppm	ASTM D5185m		76	78	0
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Barium	ppm	ASTM D5185m		<1	0	2
	Molybdenum	ppm	ASTM D5185m		0	0	96
	Manganese	ppm	ASTM D5185m		<1	0	0
	Magnesium	ppm	ASTM D5185m		2	0	4
	Calcium	ppm	ASTM D5185m		103	95	32
	Phosphorus	ppm	ASTM D5185m		251	223	386
	Zinc	ppm	ASTM D5185m		69	56	379
	Sulfur	ppm	ASTM D5185m		996	903	1753
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.79	0.80	0.96
	Visc @ 40°C	cSt	ASTM D445	35.0	26.2	27.4	32.5





Certificate L2367

Laboratory Sample No. Lab Number

Unique Number: 11088612

: WC0952112 : 06215748 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 20 Jun 2024 **Tested** : 21 Jun 2024

: 21 Jun 2024 - Wes Davis Diagnosed

BUCKNER HEAVY LIFT

4732 NC 54 EAST GRAHAM, NC US 27253-9215

F: (336)376-4090

Contact: MICHAEL LAWSON michaell@bucknercompanies.com

T: (336)376-8888

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)