WEAR CONTAMINATION FLUID CONDITION

NORMAL
ABNORMAL
ATTENTION

Machine Id

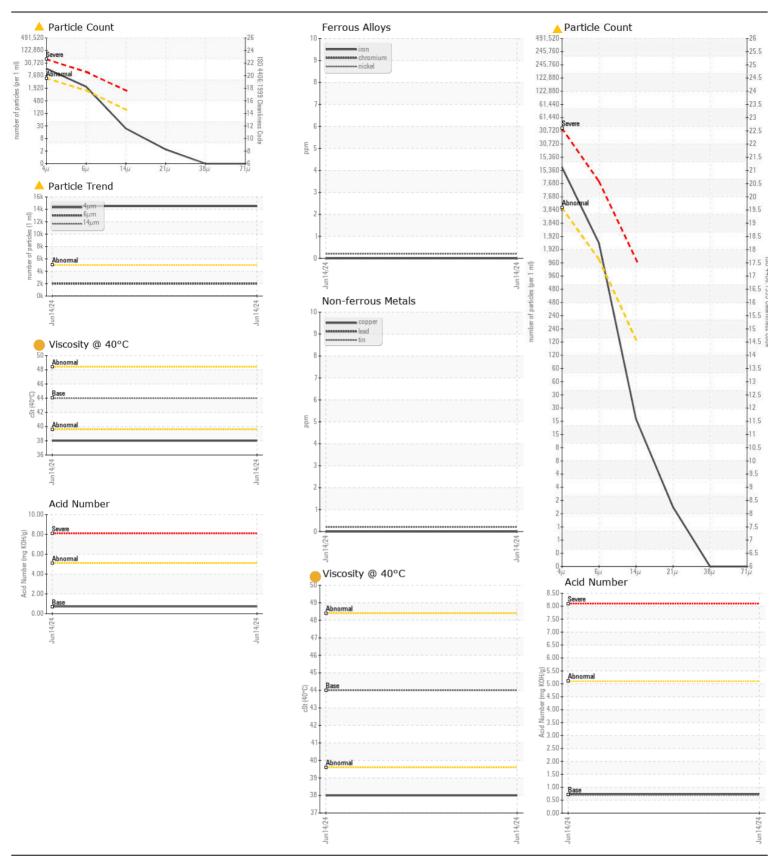
## **60240 - SIMULATOR 2**

Hydraulic System

BIOBLEND ENVIROMAX 46 (450 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
ILCOMMENDATION	Sample Number	OOW	Client Info	LIIIIU/ADII	WC0705016		
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Date		Client Info		14 Jun 2024		
	Machine Age	days	Client Info		7		
	Oil Age	days	Client Info		0		
	Filter Age	days	Client Info		0		
	Oil Changed	aayo	Client Info		Filtered		
	Filter Changed		Client Info		Cleaned		
	Sample Status				ABNORMAL		
/EAR	Iron	nnm	ASTM D5185m	> 20	0		
/CAN	Chromium	ppm	ASTM D5185m		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		<1		
	Titanium	ppm	ASTM D5185m	>20	0		
	Silver	ppm					
		ppm	ASTM D5185m	. 20	0		
	Aluminum	ppm	ASTM D5185m		<1 0		
	Lead	ppm	ASTM D5185m ASTM D5185m		0		
	Copper	ppm			0		
	Tin	ppm	ASTM D5185m	>20	<1		
	Vanadium	ppm	ASTM D5185m	NONE	0		
	White Metal	scalar	*Visual	NONE	NONE		
<u></u>	Yellow Metal	scalar	*Visual	NONE	NONE		
ONTAMINATION	Silicon	ppm	ASTM D5185m	>15	2		
	Potassium	ppm	ASTM D5185m	>20	4		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water	%	ASTM D6304	>0.05	NEG		
	Particles >4µm		ASTM D7647	>5000	<b>14501</b>		
	Particles >6µm		ASTM D7647	>1300	<b>1987</b>		
	Particles >14μm		ASTM D7647	>160	20		
	Particles >21µm		ASTM D7647	>40	2		
	Particles >38µm		ASTM D7647	>10	0		
	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>^</u> 21/18/11		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	<b>Emulsified Water</b>	scalar	*Visual	>0.05	NEG		
LUID CONDITION	Sodium	nnm	ASTM D5185m		2		
EOID CONDITION	Boron	ppm	ASTM D5185m		0		
The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium		ASTM D5185m		<1		
	Calcium	ppm	ASTM D5185m		4		
	Phosphorus	ppm	ASTM D5185m	150	221		
	Zinc	ppm	ASTM D5185m	130	11		
	Sulfur	ppm	ASTM D5185m	1900	3604		
	Acid Number (AN)	ppm	ASTM D3163111 ASTM D8045		0.74		
	, ,	mg KOH/g					
	Visc @ 40°C	cSt	ASTM D445	44	<b>38.0</b>		

Contact/Location: TODD ALLISON - BIOFOR





Certificate L2367

Laboratory Sample No.

: WC0705016 Lab Number : 06215775 Unique Number: 11088639 Test Package : PLANT

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 20 Jun 2024 **Tested** : 25 Jun 2024

: 25 Jun 2024 - Jonathan Hester Diagnosed

**BioBlend - Fort Myers** 4134 DUTCHESS PARK ROAD FORT MYERS, FL US 33916 Contact: TODD ALLISON

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: