

**OIL ANALYSIS REPORT** 

## Machine Id 6 - 2 MIXER BATCH OFF REDUCER Component Gearbox TRC INDUSTRIAL GEAR 220 (60 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		TR06215891	TR06122577	TR0602953
	Sample Date		Client Info		12 Jun 2024	13 Mar 2024	21 Nov 202
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ATTENTION	ATTENTION	ATTENTIO
WEAR	Iron	ppm	ASTM D5185m	>200	8	7	8
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	<1
	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		0	0	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	<1	0	0
	Lead	ppm	ASTM D5185m	>50	0	0	6
	Copper	ppm	ASTM D5185m		0	0	4
	Tin	ppm	ASTM D5185m	>10	0	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	4	2	4
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	3	0	<1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORN
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
LUID CONDITION	Sodium	ppm	ASTM D5185m		2	0	<1
The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		<1	0	<1
	Magnesium	ppm	ASTM D5185m		1	0	0
	Calcium	ppm	ASTM D5185m		20	18	6
	Phosphorus	ppm	ASTM D5185m		<mark>)</mark> 263	223	240
	Zinc	ppm	ASTM D5185m		13	0	0
	Sulfur	ppm	ASTM D5185m		9781	8729	7316
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.38	0.43	0.28
	Visc @ 40°C	cSt	ASTM D445	216	177	169	103

Visc @ 100°C cSt

Viscosity Index (VI) Scale ASTM D2270

ASTM D445 19.6

15.6

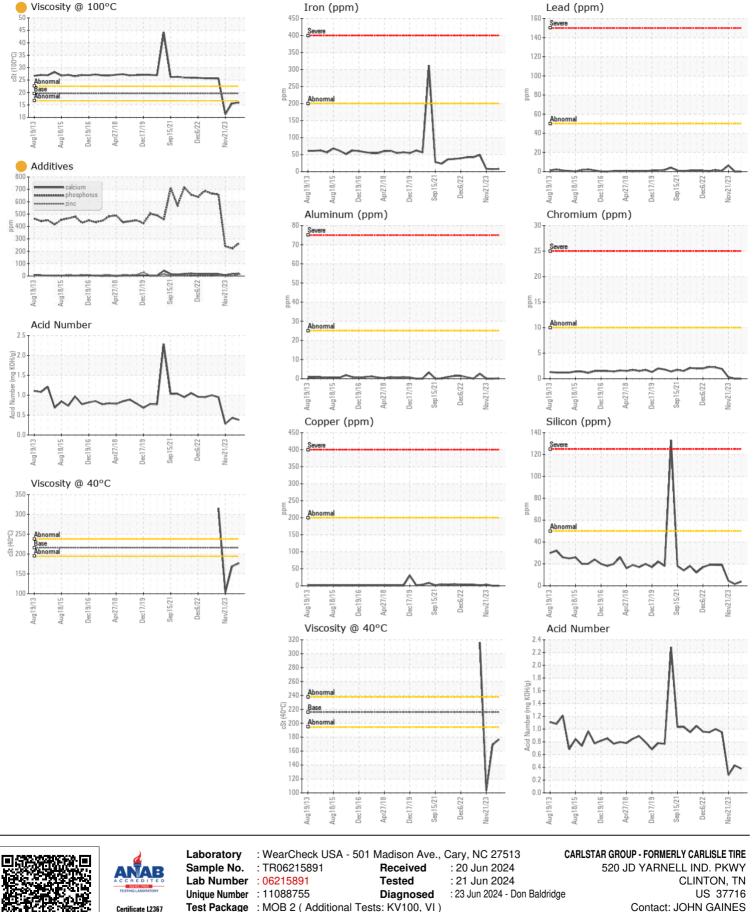
93

11.2

93

6 15.9

91



Test Package : MOB 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-827-0711.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (865)463-3696

Contact/Location: JOHN GAINES - CARCLIUS Page 2 of 2

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