**WEAR** CONTAMINATION **FLUID CONDITION**  **NORMAL NORMAL NORMAL** 

**OIL ANALYSIS REPORT** 

Machine Id

## 18 - BEAD FORMER

Gearbox

Test   UOM   Method   Limit Abr   Current   History1   History1
Sample Number   Client Info
Sample Date   Machine Age   yrs   Client Info   0
Machine Age   yrs   Client Info   0           Oil Age   yrs   Client Info   0         Filter Age   yrs   Client Info   0         Oil Changed   Client Info   N/A         Filter Changed   Client Info   N/A         Sample Status   NORMAL         Sample Status   NORMAL         MEAR
Filter Age
Oil Changed   Filter Changed   Client Info   N/A       N/A     N/A       N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A     N/A   N/A     N/A     N/A   N/A     N/A   N/A     N/A   N/A     N/A   N
Filter Changed Sample Status
VEAR
Iron
Chromium   ppm   ASTM D5185m   >10   0         Nickel   ppm   ASTM D5185m   >10   0       Titanium   ppm   ASTM D5185m   >10   0       Titanium   ppm   ASTM D5185m   >10   0       Silver   ppm   ASTM D5185m   <1       Aluminum   ppm   ASTM D5185m   >25   <1       Lead   ppm   ASTM D5185m   >50   <1       Copper   ppm   ASTM D5185m   >200   2       Tin   ppm   ASTM D5185m   >10   0       Vanadium   ppm   ASTM D5185m   >10   NONE       Vellow Metal   scalar   *Visual   NONE   NONE       There is no indication of any contamination in the oil.     Valer   WC Method   >0.2   NEG       Silt   scalar   *Visual   NONE   NONE       Debris   scala
Chromium   ppm   ASTM D5185m   >10   0         Nickel   ppm   ASTM D5185m   >10   0       Titanium   ppm   ASTM D5185m   >10   0       Titanium   ppm   ASTM D5185m   >10   0       Silver   ppm   ASTM D5185m   <1       Aluminum   ppm   ASTM D5185m   >25   <1       Lead   ppm   ASTM D5185m   >50   <1       Copper   ppm   ASTM D5185m   >200   2       Tin   ppm   ASTM D5185m   >10   0       Vanadium   ppm   ASTM D5185m   >10   NONE       Vellow Metal   scalar   *Visual   NONE   NONE       There is no indication of any contamination in the oil.     Valer   WC Method   >0.2   NEG       Silt   scalar   *Visual   NONE   NONE       Debris   scala
All component wear rates are normal.  Nickel ppm ASTM D5185m >10 0  Titanium ppm ASTM D5185m 0  Silver ppm ASTM D5185m >25 <1  Aluminum ppm ASTM D5185m >50 <1  Copper ppm ASTM D5185m >50 <1  Copper ppm ASTM D5185m >20 2  Tin ppm ASTM D5185m >10 0  Vanadium ppm ASTM D5185m >0  Vanadium ppm ASTM D5185m >0  White Metal scalar *Visual NONE NONE  Yellow Metal scalar *Visual NONE NONE  There is no indication of any contamination in the oil.  Silicon ppm ASTM D5185m >50 35  Potassium ppm ASTM D5185m >20 0  Water WC Method >0.2 NEG  Silt scalar *Visual NONE NONE  Debris scalar *Visual NONE NONE
Titanium   ppm   ASTM D5185m   0
Silver   ppm   ASTM D5185m   >25   <1
Aluminum   ppm   ASTM D5185m   >25   <1
Lead   ppm   ASTM D5185m   >50   <1
Copper
Tin
Vanadium   ppm   ASTM D5185m   0       White Metal   scalar   *Visual   NONE   NONE       Yellow Metal   scalar   *Visual   NONE   NONE   NONE       Yellow Metal   scalar   *Visual   NONE   NONE   NONE       There is no indication of any contamination in the oil.     Yellow Metal   scalar   *Visual   NONE   NONE   NONE   NONE     Yellow Metal   scalar   *Visual   NONE   NON
White Metal   scalar   *Visual   NONE   NONE   NONE   Yellow Metal   scalar   *Visual   NONE   NON
Yellow Metal         scalar         *Visual         NONE         NONE           CONTAMINATION         Silicon         ppm         ASTM D5185m         >50         35            Potassium         ppm         ASTM D5185m         >20         0            Water         WC Method         >0.2         NEG            Silt         scalar         *Visual         NONE         NONE           Debris         scalar         *Visual         NONE         NONE
CONTAMINATION           Silicon         ppm         ASTM D5185m         >50         35            Potassium         ppm         ASTM D5185m         >20         0            Water         WC Method         >0.2         NEG            Silt         scalar         *Visual         NONE         NONE           Debris         scalar         *Visual         NONE         NONE
There is no indication of any contamination in the oil.    Potassium   ppm   ASTM D5185m   >20   0
There is no indication of any contamination in the oil.    Potassium   ppm   ASTM D5185m   >20   0
Water WC Method >0.2 NEG Silt scalar *Visual NONE NONE Debris scalar *Visual NONE NONE
Debris scalar *Visual NONE NONE
Sand/Dirt scalar *Visual NONE NONE
Canal Sint Country (1984)
Appearance scalar *Visual NORML
Odor scalar *Visual NORML
Emulsified Water scalar *Visual >0.2 NEG
FLUID CONDITION Sodium ppm ASTM D5185m <1
Boron ppm ASTM D5185m 38
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.  Barium ppm ASTM D5185m  O
Molybdenum ppm ASTM D5185m 0
Manganese ppm ASTM D5185m <1
Magnesium ppm ASTM D5185m 0
Calcium ppm ASTM D5185m 89
Phosphorus ppm ASTM D5185m 719
Zinc ppm ASTM D5185m <b>2</b>
Sulfur         ppm         ASTM D5185m         20628
Acid Number (AN) mg KOH/g ASTM D8045 1.06
Visc @ 40°C   cSt   ASTM D445   399   327
Visc @ 40°C       cSt       ASTM D445       399       327          Visc @ 100°C       cSt       ASTM D445       29.5       25.3





Laboratory Sample No. Unique Number : 11088766

: TR06215902 Lab Number : 06215902

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested** 

: 20 Jun 2024 : 22 Jun 2024 Diagnosed

: 22 Jun 2024 - Wes Davis

**CARLSTAR GROUP - FORMERLY CARLISLE TIRE** 520 JD YARNELL IND. PKWY

CLINTON, TN US 37716

Contact: JOHN GAINES

Test Package : MOB 2 (Additional Tests: KV100, VI) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-827-0711.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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