

WEAR CONTAMINATION FLUID CONDITION

SEVERE SEVERE ATTENTION



[RO#152201]

## JOHN DEERE 333G 1T0333GMPJF330716

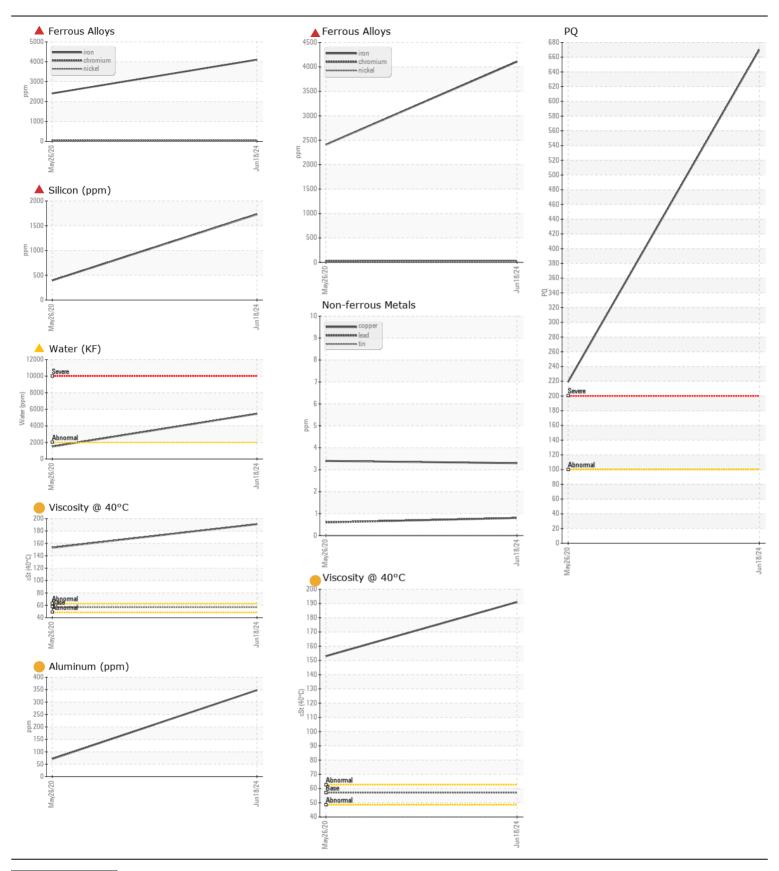
Right Propel Gearbox

JOHN DEERE HY-GARD HYD/T	RANS (1 Q1	ΓS)					
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.	Sample Number	OOW	Client Info	LIIIIUAUII	LEC0051783	LEC0011827	
	Sample Date		Client Info		18 Jun 2024	26 May 2020	
	Machine Age	hrs	Client Info		1372	534	
	Oil Age	hrs	Client Info		838	534	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				SEVERE	ABNORMAL	
WEAR	PQ		ASTM D8184		670	219	
WEAR	Iron	ppm	ASTM D5185m	<b>\1250</b>	▲ 4107	△ 2410	
The iron, chrome and nickel levels are severe. Gear wear is indicated.	Chromium	ppm	ASTM D5185m		▲ 32	△ 30	
	Nickel	ppm	ASTM D5185m		▲ 23	13	
	Titanium	ppm	ASTM D5185m	>10	31	6	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m		348	71	
	Lead	ppm	ASTM D5185m		<1	<1	
	Copper	ppm	ASTM D5185m		3	3	
	Tin	ppm	ASTM D5185m		0	0	
	Vanadium	ppm	ASTM D5185m		2	1	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION  Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. There is a moderate concentration of water present in the oil.	Silicon	ppm	ASTM D5185m		<b>1730</b>	<b>△</b> 395	
	Potassium	ppm	ASTM D5185m	>20	109	63	
	Water	%	ASTM D6304	>0.2	<b>△</b> 0.546	0.150	
	ppm Water	ppm	ASTM D6304	>2000	<u> </u>	1500	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	0.2%	0.2%	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		18	25	
The oil viscosity is higher than normal. The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m	6	31	111	
	Barium	ppm	ASTM D5185m		8	86	
	Molybdenum	ppm	ASTM D5185m	0	9	0	
	Manganese	ppm	ASTM D5185m		32	29	
	Magnesium	ppm	ASTM D5185m	_	131	40	
	Calcium	ppm	ASTM D5185m		2982	135	
	Phosphorus	ppm	ASTM D5185m		1036	859	
	Zinc	ppm	ASTM D5185m	1640	1102	48	
	Sulfur	ppm	ASTM D5185m		7258	32538	

Visc @ 40°C

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ASTM D445 57.0





Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Lab Number : 06215967

: LEC0051783 Unique Number: 11088831

Received : 20 Jun 2024 **Tested** : 22 Jun 2024 Diagnosed

: 23 Jun 2024 - Don Baldridge

Contact: LEANNE KENDALL KendalLeanne@lec1.com

LESLIE EQUIPMENT COMPANY

105 TENNIS CENTER DR.

MARIETTA, OH

US 45750-9765

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Test Package : CONST ( Additional Tests: KF, PQ )

T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (740)373-5570