WEAR CONTAMINATION **FLUID CONDITION**

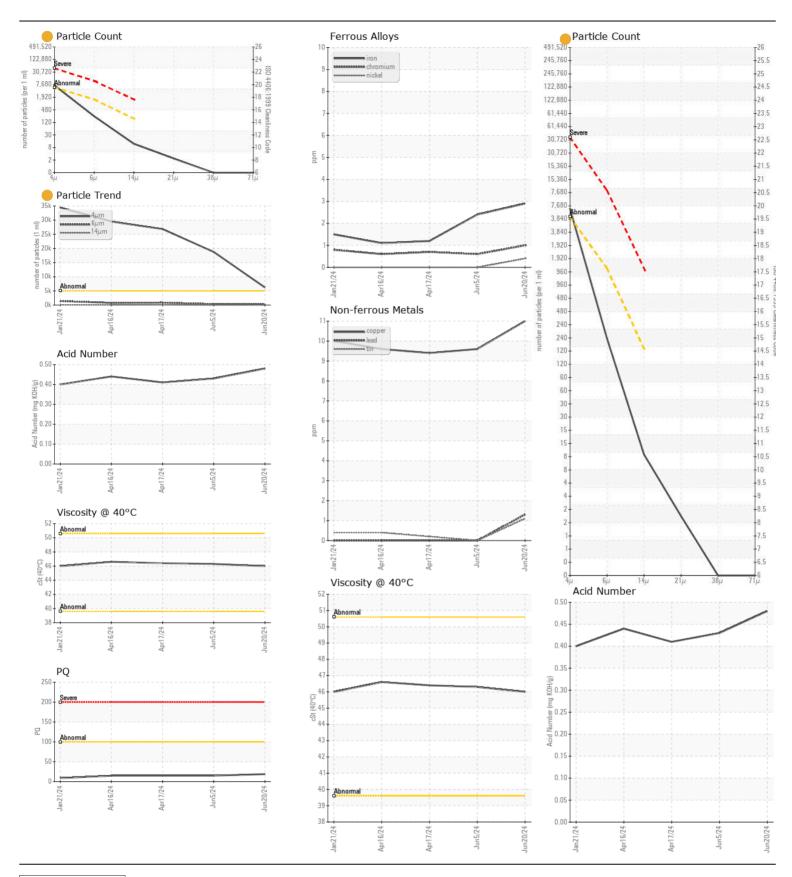
NORMAL ATTENTION NORMAL

Machine Id

SOUTH PRESS

Component Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		PE0002658	PE0002657	PE0002643
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Date		Client Info		20 Jun 2024	05 Jun 2024	17 Apr 202
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed Sample Status		Client Info		N/A ATTENTION	N/A ABNORMAL	N/A ABNORMA
VEAR	' PQ		ASTM D8184		19	15	15
VEAN	Iron	nnm	ASTM D5185m	>20	3	2	1
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		1	<1	<1
	Nickel	ppm	ASTM D5185m		- <1	0	0
	Titanium	ppm	ASTM D5105m	720	<1	0	0
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m	>20	3	<1	1
	Lead	ppm	ASTM D5185m		1	0	0
	Copper	ppm	ASTM D5185m	>20	11	10	9
	Tin	ppm	ASTM D5185m	>20	1	0	<1
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m		5	3	5
[have in a maderate amount of all (particulates 114 migrans in airs)	Potassium	ppm	ASTM D5185m	>20	2	<1	0
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water			>0.05	NEG	NEG	NEG
	Particles >4µm		ASTM D7647		6201	<u>18741</u>	<u>^</u> 26828
	Particles >6µm		ASTM D7647		208	309	828
	Particles >14µm		ASTM D7647		10	/	87
	Particles >21µm		ASTM D7647		2 0	1	26
	Particles >38μm Particles >71μm		ASTM D7647 ASTM D7647		0	0	0
	Oil Cleanliness		ISO 4406 (c)		<u>20/15/10</u>	<u>21/15/10</u>	22/17/1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	1	<1
The ANI level is accordable for this field. The condition of the efficiency	Boron	ppm	ASTM D5185m		5	<1	2
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		2	0	0
	Molybdenum	ppm	ASTM D5185m		86	82	84
	Manganese	ppm	ASTM D5185m		<1	0	<1
	Magnesium	ppm	ASTM D5185m		6	1	0
	Calcium	ppm	ASTM D5185m		170	125	49
	Phosphorus	ppm	ASTM D5185m		494	441	440
			ASTM D5185m		522	469	456
	Zinc	ppm					
	Sulfur Acid Number (AN)	ppm mg KOH/g	ASTM D5185m ASTM D8045		1476 0.48	1339 0.43	1243 0.41





Certificate L2367

Laboratory Sample No. Unique Number: 11089619

: PE0002658 **Lab Number** : 06216755

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

: 21 Jun 2024 **Tested** : 24 Jun 2024 Diagnosed

: 24 Jun 2024 - Don Baldridge Test Package: PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

PRESSCO 4049 CARSON AVE HAZELGREEN RD NE SALEM, OR

US 97305 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: