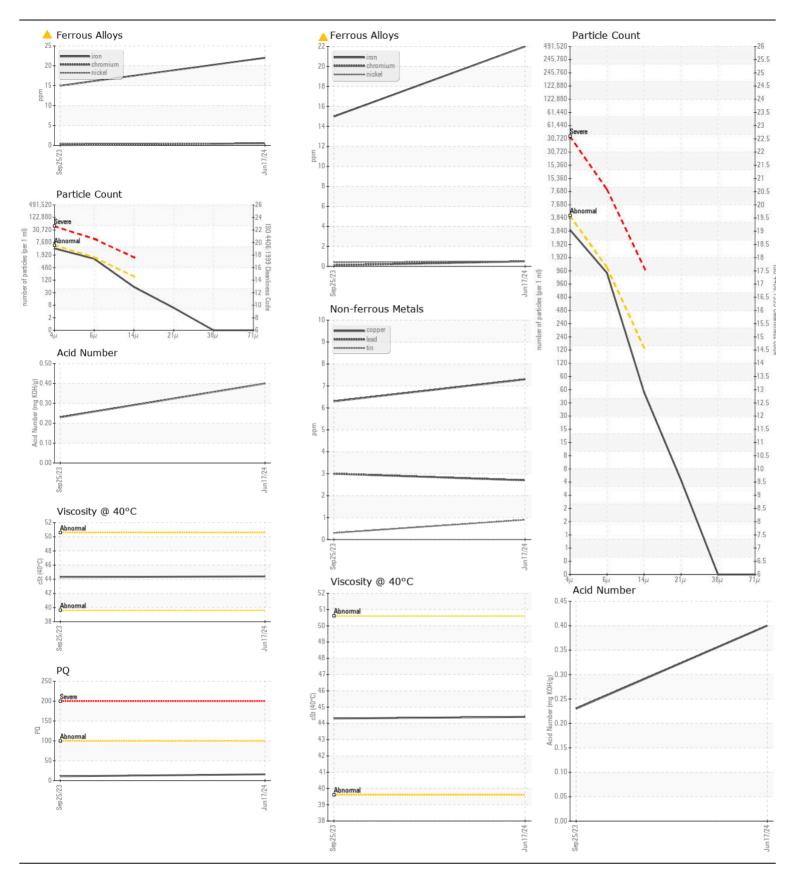
**WEAR** CONTAMINATION **FLUID CONDITION**  **ABNORMAL** NORMAL **NORMAL** 

Machine Id

5051

Hydraulic System

{not provided} ( GAL)					. ,		
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		JR0221915	JR0170108	
	Sample Date		Client Info		17 Jun 2024	25 Sep 2023	
	Machine Age	hrs	Client Info		2469	970	
	Oil Age	hrs	Client Info		2000	1000	
	Filter Age	hrs	Client Info		2000	1000	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				ABNORMAL	NORMAL	
WEAR	PQ		ASTM D8184		16	11	
	Iron	ppm	ASTM D5185m	>20	<b>^</b> 22	15	
The iron level is abnormal. All other component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1	<1	
	Nickel	ppm	ASTM D5185m		<1	<1	
	Titanium	ppm	ASTM D5185m	7.0	<1	0	
	Silver	ppm	ASTM D5185m		<1	0	
	Aluminum	ppm	ASTM D5185m	>10	4	1	
	Lead	ppm	ASTM D5185m		3	3	
	Copper	ppm	ASTM D5185m		7	6	
	Tin	ppm	ASTM D5185m		, <1	<1	
	Vanadium		ASTM D5185m	>10	<1	0	
	White Metal	ppm scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		7	3	
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		3	1	
	Water		WC Method	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647		3475	541	
	Particles >6µm		ASTM D7647		1123	139	
	Particles >14μm		ASTM D7647	>160	50	9	
	Particles >21μm		ASTM D7647		5	3	
	Particles >38µm		ASTM D7647	>10	0	1	
	Particles >71μm		ASTM D7647	>3	0	1	
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/17/13	16/14/10	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	<b>Emulsified Water</b>	scalar	*Visual	>0.1	NEG	NEG	
THUR CONDITION	015		AOTA DELOE		4		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	2	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		4	<1	
	Barium	ppm	ASTM D5185m		2	0	
	Molybdenum	ppm	ASTM D5185m		2	1	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		32	6	
	Calcium	ppm	ASTM D5185m		374	213	
	Phosphorus	ppm	ASTM D5185m		342	180	
	Zinc	ppm	ASTM D5185m		354	133	
	Sulfur	ppm	ASTM D5185m		2874	1014	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.40	0.23	
	Visc @ 40°C	cSt	ASTM D445		44.4	44.3	





Certificate L2367

Report Id: PATSTE [WUSCAR] 06216771 (Generated: 06/24/2024 12:36:52) Rev: 1

Laboratory Sample No. Unique Number: 11089635

Lab Number

: JR0221915 : 06216771

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 21 Jun 2024

**Tested** Diagnosed Test Package : CONST ( Additional Tests: PQ )

: 24 Jun 2024 : 24 Jun 2024 - Don Baldridge

STERLING, VA US 20166 Contact: ROBERT MOSS

PATRIOT DEVELOPMENT CORP

22721 LADBROOK DRIVE STE 120

robert.moss@patriotdev.net T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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