

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

Ascendum Machinery/250 Hour CSA

KLEEMANN KT 80-2 2246 (S/N Z008.0640/173151-FSC-T-80-2020)

Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		ASC0009747	ASC0005121	
	Sample Date		Client Info		18 Jun 2024	05 Dec 2023	
	Machine Age	hrs	Client Info		958	958	
	Oil Age	hrs	Client Info		958	958	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		Not Changd	Not Changd	
	Sample Status				NORMAL	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	>20	1	<1	
	Chromium	ppm	ASTM D5185m	>10	<1	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	<1	<1	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		<1	0	
	Aluminum	ppm	ASTM D5185m	>10	3	<1	
	Lead	ppm	ASTM D5185m	>10	<1	0	
	Copper	ppm	ASTM D5185m	>75	5	4	
	Tin	ppm	ASTM D5185m	>10	<1	0	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	2	1	
	Potassium	ppm	ASTM D5185m	>20	1	0	
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Water		WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647	>5000	2469	▲ 18599	
	Particles >6µm		ASTM D7647	>1300	642	6019	
	Particles >14µm		ASTM D7647	>160	25	4 03	
	Particles >21µm		ASTM D7647	>40	4	4 96	
	Particles >38µm		ASTM D7647	>10	1	4	
	Particles >71µm		ASTM D7647	>3	0	0	
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/17/12	▲ 21/20/16	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	0	
	Boron	ppm	ASTM D5185m	14	2	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		1	0	
	Molybdenum	ppm	ASTM D5185m		<1	<1	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		5	5	
	Calcium	ppm	ASTM D5185m		73	75	
	Phosphorus	ppm	ASTM D5185m		344	341	
	Zinc	ppm	ASTM D5185m		434	448	
	Sulfur	ppm	ASTM D5185m		898	1068	
	Acid Number (AN)				0.40	0.20	

Acid Number (AN) mg KOH/g ASTM D8045

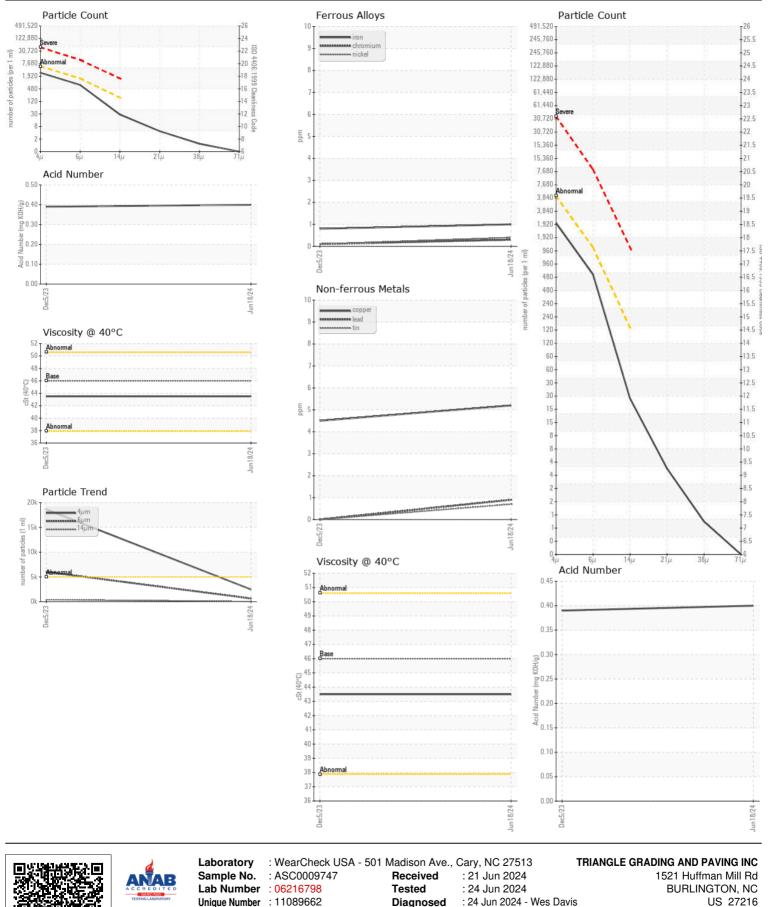
Visc @ 40°C cSt ASTM D445 46

0.39

43.5

0.40

43.5



 Certificate 12367
 Test Package
 : CONST
 Contact: KAREN HILLIARD

 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 khilliard@trianglegradingpaving.com

 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 T: (336)584-1745

 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)
 F: (336)584-0145

Submitted By: KARRINGTON RENDLEMAN Page 2 of 2