

Machine Id 1508 (S/N 3WXDDU9XX7F164995) **Diesel Engine** SHELL ROTELLA T 15W40 (--- GAL)

RECOMMENDATION

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|------------------|----------|-------------|-----------|---------------|-------------------|-------------|
| We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We recommend an early resample to | Sample Number | 00101 | Client Info | LIIIIUAUI | WC0917134 | WC0878854 | WC0822277 |
| | Sample Date | | Client Info | | 17 Jun 2024 | 27 Mar 2024 | 31 Aug 2023 |
| | Machine Age | mls | Client Info | | 889210 | 978116 | 879606 |
| | Oil Age | | Client Info | | 0 | 0 | 0 |
| monitor this condition. | Filter Age | mls | Client Info | | 0 | 0 | 0 |
| | Oil Changed | mls | Client Info | | - | - | |
| | • | | | | Changed | Changed | Changed |
| | Filter Changed | | Client Info | | Changed | Changed NORMAL | Changed |
| | Sample Status | | | | ABNORMAL | NORIVIAL | NORMAL |
| WEAR The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal. | Iron | ppm | ASTM D5185m | >100 | 54 | 59 | 23 |
| | Chromium | ppm | ASTM D5185m | >20 | <1 | 2 | <1 |
| | Nickel | ppm | ASTM D5185m | >4 | <1 | <1 | 0 |
| | Titanium | ppm | ASTM D5185m | | <1 | 0 | <1 |
| | Silver | ppm | ASTM D5185m | >3 | <1 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | >20 | 3 | 3 | 2 |
| | Lead | ppm | ASTM D5185m | >40 | 15 | 2 | 1 |
| | Copper | ppm | ASTM D5185m | >330 | 448 | 6 | 2 |
| | Tin | ppm | ASTM D5185m | >15 | 5 | 1 | <1 |
| | Vanadium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | | | | | | ~ | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | | ▲ 75 5 | 8 | 5 |
| Elemental level of silicon (Si) above normal indicating ingress of seal material. | Potassium | ppm | ASTM D5185m | | 5 | 6 | 3 |
| | Fuel | | WC Method | | <1.0 | <1.0 | <1.0 |
| | Water | | WC Method | >0.2 | NEG | NEG | NEG |
| | Glycol | 0/ | WC Method | 0 | NEG | NEG | NEG |
| | Soot % | % | *ASTM D7844 | | 0.5 | 0.6 | 0.8 |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 7.9 | 9.1 | 7.5 |
| | Sulfation | Abs/.1mm | *ASTM D7415 | | 18.2 | 20.4 | 20.1 |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE NORML | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | - | NORML NORML | NORML |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 5 | 4 | 5 |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service. | Boron | ppm | ASTM D5185m | 316 | 24 | 7 | 19 |
| | Barium | ppm | ASTM D5185m | 0.0 | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | 1.2 | 37 | 50 | 54 |
| | Manganese | ppm | ASTM D5185m | | 1 | <1 | <1 |
| | Magnesium | ppm | ASTM D5185m | 24 | 394 | 673 | 607 |
| | Calcium | ppm | ASTM D5185m | 2292 | 1882 | 1727 | 1657 |
| | Phosphorus | ppm | ASTM D5185m | 1064 | 1027 | 1111 | 977 |
| | Zinc | ppm | ASTM D5185m | | 1206 | 1366 | 1236 |
| | Sulfur | ppm | ASTM D5185m | 4996 | 3952 | 4195 | 3662 |
| | Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 12.9 | 15.6 | 14.7 |

Base Number (BN) mg KOH/g ASTM D2896 10.1

ASTM D445 15.7

Visc @ 100°C cSt

FLUID CONDITION

6.7

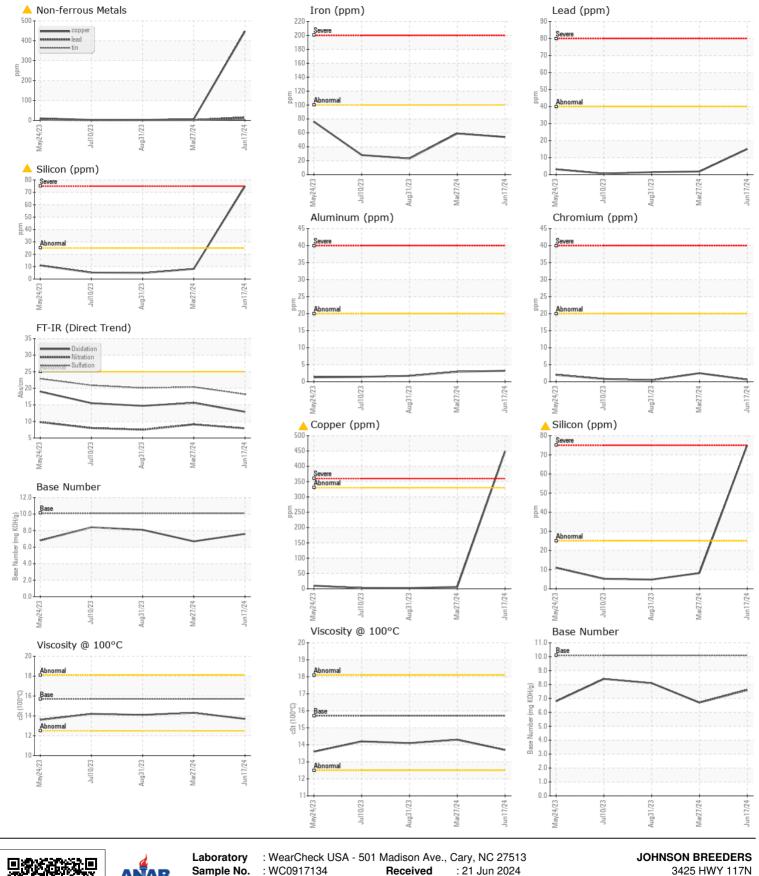
14.3

8.1

14.1

7.6

13.7



Sample No. : WC0917134 Received 3425 HWY 117N : 21 Jun 2024 ĕĪ Lab Number : 06217546 ROSE HILL, NC Tested : 25 Jun 2024 : 25 Jun 2024 - Sean Felton US 28458 Unique Number : 11090410 Diagnosed Test Package : MOB 1 (Additional Tests: TBN) Contact: GREG JONES Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. gregory.jones@houseofraeford.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (910)289-6884 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: