

Machine Id **TWIN DISC MORGAN LEIGH** Component **Port Main Engine** Fluid **KENDALL SUPER-D XA 15W40 (--- GAL)**

RECOMMENDATION

We advise that you check the fuel injection system. We recommend that you change the oil at the next available stoppage or outage. We recommend an early resample to monitor this condition.

WEAR

All component wear rates are normal.

CONTAMINATION

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

Sample Number	00101	Client Info	LIIIIUAUI	ouncill	Thistory	THStoryz	
Sample Number							
		Client Info		10 Jun 2024			
Sample Date	lawa	Client Info		19 Jun 2024			
Machine Age	nrs	Client Info		34469			
Oil Age	hrs	Client Info		250			
Filter Age	hrs	Client Info		250			
Oil Changed		Client Info		Not Changd			
Filter Changed		Client Info		Not Changd			
Sample Status				SEVERE			
Iron	ppm	ASTM D5185m	>/5	13			
Chromium	ppm	ASTM D5185m	>8	<1			
Nickel	ppm	ASTM D5185m	>2	<1			
Titanium	ppm	ASTM D5185m	>3	55			
Silver	ppm	ASTM D5185m	>2	<1			
Aluminum	ppm	ASTM D5185m	>15	3			
Lead	ppm	ASTM D5185m	>18	6			
Copper	ppm	ASTM D5185m	>80	2			
Tin	ppm	ASTM D5185m	>14	1			
Vanadium	ppm	ASTM D5185m		1			
White Metal	scalar	*Visual	NONE	NONE			
Yellow Metal	scalar	*Visual	NONE	NONE			
							1
Silicon	ppm	ASTM D5185m	>20	4			
Potassium	ppm	ASTM D5185m	>20	4			
Fuel	%	ASTM D3524	>4.0	4 39.0			
Water		WC Method	>0.1	NEG			
Glycol		WC Method		NEG			
Soot %	%	*ASTM D7844		0.4			
Nitration	Abs/cm	*ASTM D7624	>20	8.6			
Sulfation	Abs/.1mm	*ASTM D7415	>30	18.1			
Silt	scalar	*Visual	NONE	NONE			
Debris	scalar	*Visual	NONE	NONE			
Sand/Dirt	scalar	*Visual	NONE	NONE			
Appearance	scalar	*Visual	NORML	NORML			
Odor	scalar	*Visual	NORML	NORML			
Emulsified Water	scalar	*Visual	>0.1	NEG			
							1
Sodium	ppm	ASTM D5185m	>75	2			
Boron	ppm	ASTM D5185m	50	61			
Barium	ppm	ASTM D5185m		1			
Molybdenum	ppm	ASTM D5185m		5			
Manganese	ppm	ASTM D5185m		<1			
Magnesium	ppm	ASTM D5185m	270	265			
Calcium	ppm	ASTM D5185m	1900	1173			
Phosphorus	ppm	ASTM D5185m	1000	648			
Zinc	ppm	ASTM D5185m	1260	786			
Sulfur	ppm	ASTM D5185m	3400	2483			
			05	13.6			
Oxidation	Abs/.1mm	*ASTM D7414	>25	13.0			
Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar ppm ppm ppm ppm ppm ppm	*Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NORML >0.1 >75 50 270 1900	NORML NORML 2 61 1 5 <1 265 1173			

ASTM D445 15.3

Visc @ 100°C cSt

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

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Contact/Location: DARRELL KEARNS - SUPCHEOH Page 2 of 2