



|                 |               |
|-----------------|---------------|
| WEAR            | <b>NORMAL</b> |
| CONTAMINATION   | <b>NORMAL</b> |
| FLUID CONDITION | <b>NORMAL</b> |



Machine Id  
**CATERPILLAR 420E 4006 (S/N DAN00263)**  
Component  
**Diesel Engine**  
Fluid  
**DIESEL ENGINE OIL SAE 15W40 (2 GAL)**

**RECOMMENDATION**

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>CL0005555</b>   | CL0005172   | CL0004437   |
| Sample Date    |     | Client Info |           | <b>11 Jun 2024</b> | 17 Feb 2024 | 29 Jun 2023 |
| Machine Age    | hrs | Client Info |           | <b>6225</b>        | 6055        | 5810        |
| Oil Age        | hrs | Client Info |           | <b>170</b>         | 245         | 0           |
| Filter Age     | hrs | Client Info |           | <b>0</b>           | 0           | 0           |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Filter Changed |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Sample Status  |     |             |           | <b>NORMAL</b>      | NORMAL      | NORMAL      |

**WEAR**

All component wear rates are normal.

|              |        |             |      |              |      |      |
|--------------|--------|-------------|------|--------------|------|------|
| Iron         | ppm    | ASTM D5185m | >100 | <b>7</b>     | 9    | 11   |
| Chromium     | ppm    | ASTM D5185m | >20  | <b>0</b>     | <1   | <1   |
| Nickel       | ppm    | ASTM D5185m | >2   | <b>0</b>     | 0    | 0    |
| Titanium     | ppm    | ASTM D5185m | >2   | <b>0</b>     | <1   | 0    |
| Silver       | ppm    | ASTM D5185m | >2   | <b>0</b>     | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185m | >25  | <b>3</b>     | 2    | 3    |
| Lead         | ppm    | ASTM D5185m | >40  | <b>0</b>     | 0    | 0    |
| Copper       | ppm    | ASTM D5185m | >330 | <b>1</b>     | 2    | 2    |
| Tin          | ppm    | ASTM D5185m | >15  | <b>0</b>     | <1   | 0    |
| Vanadium     | ppm    | ASTM D5185m |      | <b>&lt;1</b> | <1   | 0    |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |

**CONTAMINATION**

There is no indication of any contamination in the oil.

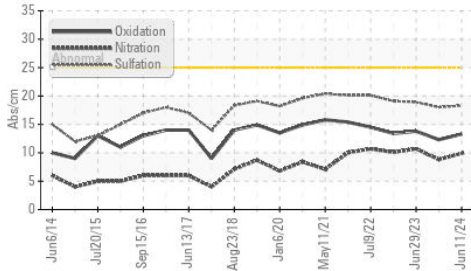
|                  |          |             |       |                |       |       |
|------------------|----------|-------------|-------|----------------|-------|-------|
| Silicon          | ppm      | ASTM D5185m | >25   | <b>3</b>       | 4     | 4     |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>0</b>       | 0     | 2     |
| Fuel             |          | WC Method   | >5    | <b>&lt;1.0</b> | 1.8   | <1.0  |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>     | NEG   | NEG   |
| Glycol           |          | WC Method   |       | <b>NEG</b>     | NEG   | NEG   |
| Soot %           | %        | *ASTM D7844 | >3    | <b>0.5</b>     | 0.5   | 0.5   |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>9.9</b>     | 8.8   | 10.7  |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>18.3</b>    | 18.0  | 18.9  |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>     | NEG   | NEG   |

**FLUID CONDITION**

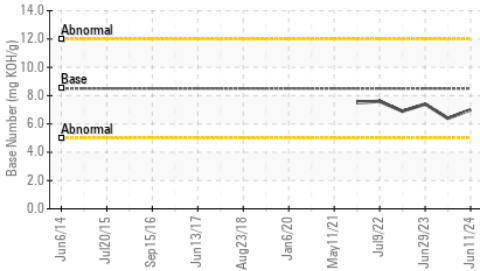
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

|                  |          |             |      |              |      |      |
|------------------|----------|-------------|------|--------------|------|------|
| Sodium           | ppm      | ASTM D5185m | >158 | <b>1</b>     | 2    | 2    |
| Boron            | ppm      | ASTM D5185m | 250  | <b>63</b>    | 56   | 72   |
| Barium           | ppm      | ASTM D5185m | 10   | <b>0</b>     | 0    | 0    |
| Molybdenum       | ppm      | ASTM D5185m | 100  | <b>89</b>    | 81   | 87   |
| Manganese        | ppm      | ASTM D5185m |      | <b>&lt;1</b> | <1   | <1   |
| Magnesium        | ppm      | ASTM D5185m | 450  | <b>16</b>    | 17   | 24   |
| Calcium          | ppm      | ASTM D5185m | 3000 | <b>2413</b>  | 1937 | 2225 |
| Phosphorus       | ppm      | ASTM D5185m | 1150 | <b>1136</b>  | 970  | 1085 |
| Zinc             | ppm      | ASTM D5185m | 1350 | <b>1342</b>  | 1114 | 1297 |
| Sulfur           | ppm      | ASTM D5185m | 4250 | <b>4764</b>  | 3435 | 4805 |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25  | <b>13.3</b>  | 12.3 | 13.8 |
| Base Number (BN) | mg KOH/g | ASTM D2896  | 8.5  | <b>7.0</b>   | 6.4  | 7.4  |
| Visc @ 100°C     | cSt      | ASTM D445   | 14.4 | <b>12.9</b>  | 12.2 | 12.8 |

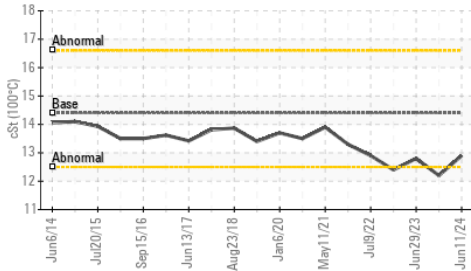
**FT-IR (Direct Trend)**



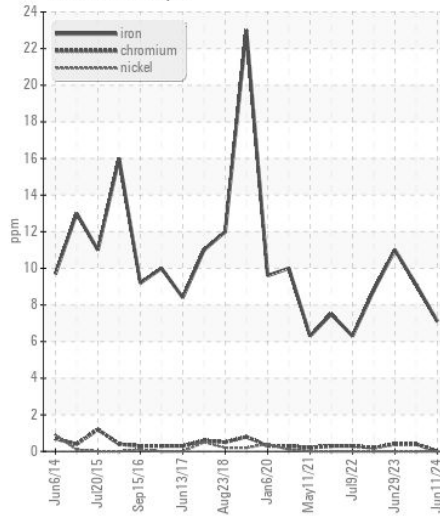
**Base Number**



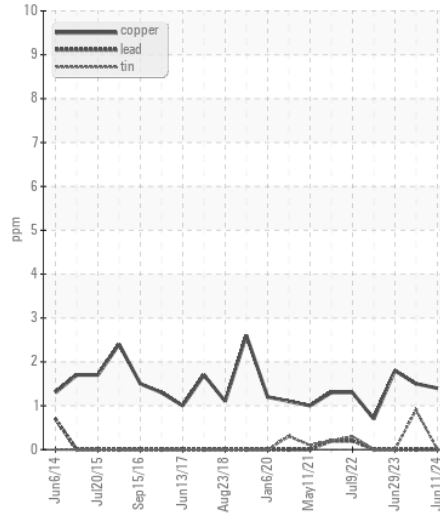
**Viscosity @ 100°C**



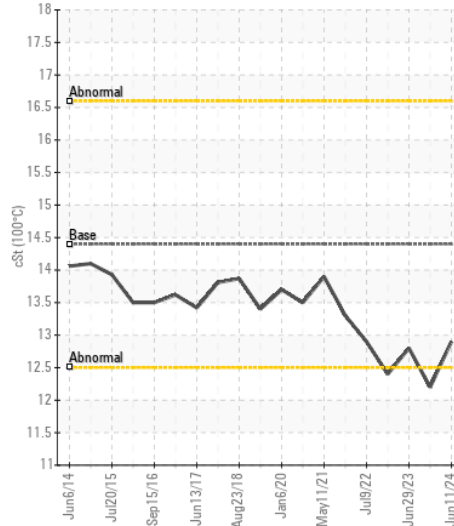
**Ferrous Alloys**



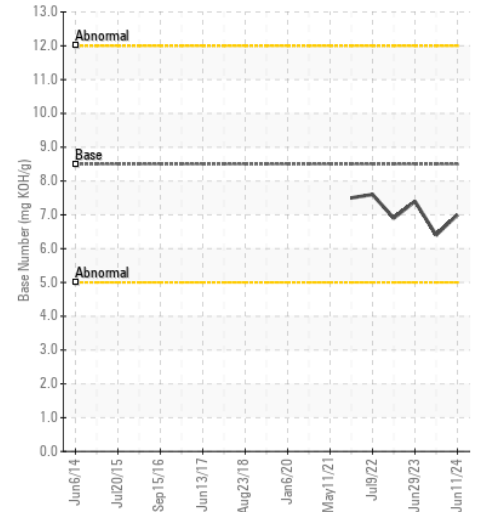
**Non-ferrous Metals**



**Viscosity @ 100°C**



**Base Number**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : CL0005555 **Received** : 24 Jun 2024  
**Lab Number** : 06217907 **Tested** : 25 Jun 2024  
**Unique Number** : 11096104 **Diagnosed** : 25 Jun 2024 - Wes Davis  
**Test Package** : CONST ( Additional Tests: TBN )

**PURCELL CONSTRUCTION**  
 3100 HIGH RIDGE RD  
 CHARLOTTE, NC  
 US 28270  
 Contact: BEN MILKE  
 ben@purcellconst.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: