

Machine Id HITACHI 85USB-5 HCMDEF60J00023328 **Hydraulic System**

JOHN DEERE ZINC-FREE HYDRAULIC OIL 46 (15 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		JR0218647	JR0199037	
	Sample Date		Client Info		20 Jun 2024	04 Jan 2024	
	Machine Age	hrs	Client Info		1426	1002	
	Oil Age	hrs	Client Info		1426	1002	
	Filter Age	hrs	Client Info		424	0	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		Not Changd	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	PQ		ASTM D8184		19	19	
	Iron	ppm	ASTM D5185m	>20	11	17	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	1	
	Nickel	ppm	ASTM D5185m	>10	0	<1	
	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>10	<1	6	
	Lead	ppm	ASTM D5185m	>10	0	1	
	Copper	ppm	ASTM D5185m		3	6	
	Tin	ppm	ASTM D5185m	>10	<1	<1	
	Vanadium	ppm	ASTM D5185m		0	<1	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon		ASTM D5185m	× 20	2	3	
	Potassium	ppm	ASTM D5185m		3	8	
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Water	ppm	WC Method	-	NEG	NEG	
	Particles >4µm		ASTM D7647		652	3463	
	Particles >6µm		ASTM D7647		187	825	
	Particles >14µm		ASTM D7647		14	44	
	Particles >21µm		ASTM D7647		2	12	
	Particles >38µm		ASTM D7647		-	1	
	Particles >71µm		ASTM D7647		1	0	
	Oil Cleanliness		ISO 4406 (c)		17/15/11	19/17/13	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		4	9	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0	<1	
	Barium	ppm	ASTM D5185m		0	7	
	Molybdenum	ppm	ASTM D5185m		0	2	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		<1	11	
	Calcium	ppm	ASTM D5185m		2	1919	
	Phosphorus	ppm	ASTM D5185m		495	494	
	Zinc	ppm	ASTM D5185m		52	903	
	0 11		107112			0.0	

Acid Number (AN) mg KOH/g ASTM D8045 0.06

Visc @ 40°C cSt ASTM D445 47

ppm ASTM D5185m

Sulfur

2278

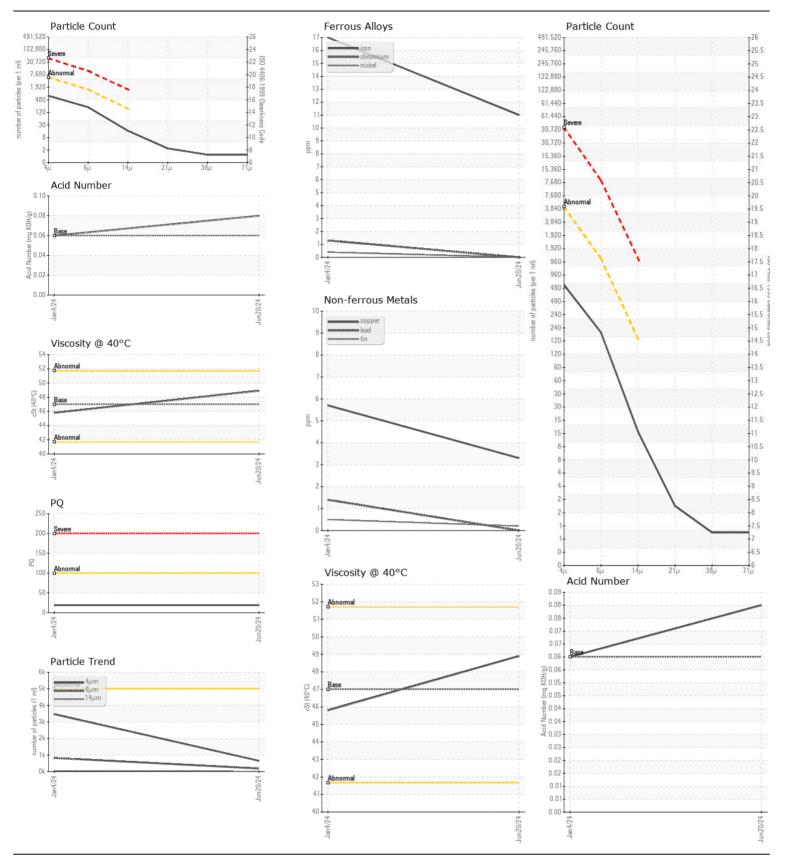
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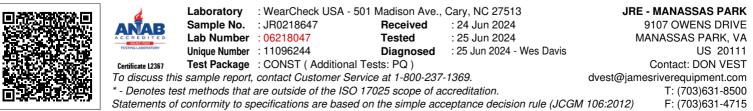
45.8

688

0.08

48.9





Submitted By: TECHNICIAN ACCOUNT Page 2 of 2