

[G15429] **JOHN DEERE 350G 812159** Hydraulic System HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

WEAR

All component wear rates are normal.

CONTAMINATION

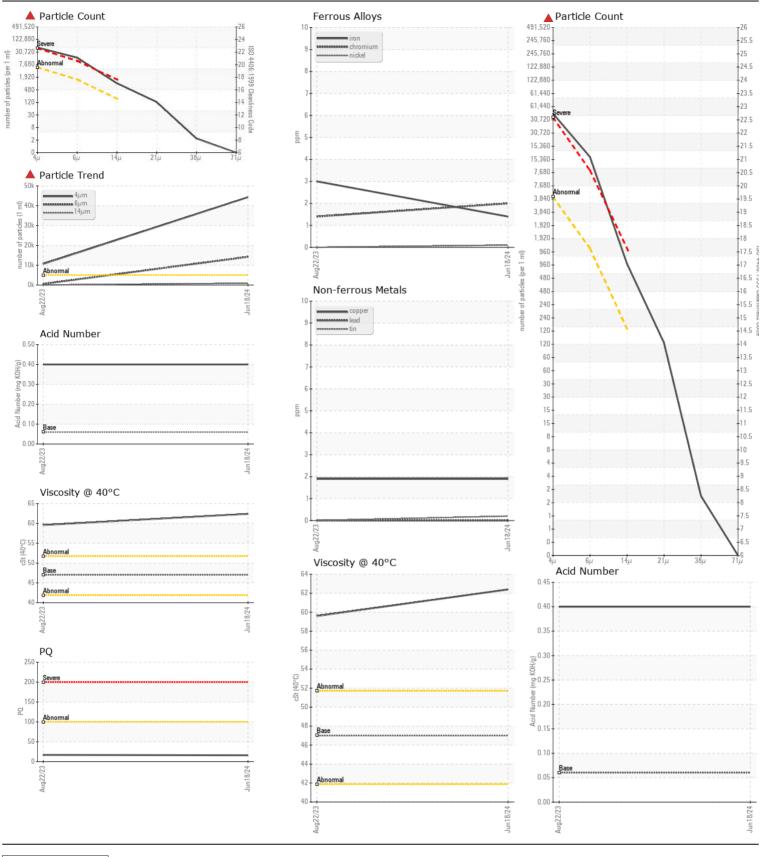
There is a high amount of particulates (2 to 100 microns in size) present in the oil.

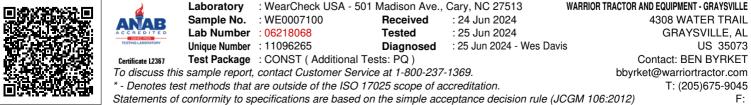
FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

TestUOMMethodLimit/AbnCurrentHistory1HSample NumberClient InfoWE0007100WE0004599Sample DateClient Info18 Jun 202422 Aug 2023Machine AgehrsClient Info31152701Oil AgehrsClient Info00Filter AgehrsClient Info00Oil ChangedClient InfoNot ChangdNot ChangdFilter ChangedClient InfoNot ChangdSample StatusSEVEREABNORMAL	•
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PQ ASTM D8184 16 17	
Iron ppm ASTM D5185m >20 1 3	
Chromium ppm ASTM D5185m >10 2 1	
Nickel ppm ASTM D5185m >10 <1 0	
Titanium ppm ASTM D5185m 0 0	
Silver ppm ASTM D5185m 0 0	
Aluminum ppm ASTM D5185m >10 <1 2	
Lead ppm ASTM D5185m >10 0 0	
Copper ppm ASTM D5185m >75 2 2	
Tin ppm ASTM D5185m >10 <1	
Vanadium ppm ASTM D5185m 0 0	
White Metal scalar *Visual NONE NONE NONE	
Yellow Metal scalar *Visual NONE NONE NONE	
Silicon ppm ASTM D5185m >20 2 <1	
Potassium ppm ASTM D5185m >20 2 1	
Water WC Method >0.1 NEG NEG	
Particles >4µm ASTM D7647 >5000 ▲ 44321 ▲ 10638	
Particles >6μm ASTM D7647 >1300 ▲ 14217 557	
Particles >14μm ASTM D7647 >160 Δ 870 41	
Particles >21µm ASTM D7647 >40 ▲ 110 10	
Particles >38μm ASTM D7647 >10 2 1	
Particles >71μm ASTM D7647 >3 0 0	
Oil Cleanliness ISO 4406 (c) >19/17/14 🔺 23/21/17 🔺 21/16/13	
Silt scalar *Visual NONE NONE NONE	
Debris scalar *Visual NONE LIGHT NONE	
Sand/Dirt scalar *Visual NONE NONE NONE	
Appearance scalar *Visual NORML NORML NORML	
Odor scalar *Visual NORML NORML NORML	
Emulsified Water scalar *Visual >0.1 NEG NEG	
Sodium ppm ASTM D5185m 2 0	
Boron ppm ASTM D5185m 0 0	
Barium ppm ASTM D5185m 0 0	
Molybdenum ppm ASTM D5185m 0 0	
Manganese ppm ASTM D5185m <1 0	
Magnesium ppm ASTM D5185m 0 2	
Calcium ppm ASTM D5185m 42 29	
Phosphorus ppm ASTM D5185m 827 388 430	
Zinc ppm ASTM D5185m 0 401 327	
Sulfur ppm ASTM D5185m 13 893 774	
Acid Number (AN) mg KOH/g ASTM D8045 0.06 0.40 0.40	
Visc @ 40°C cSt ASTM D445 47 62.4 59.6	







Contact/Location: BEN BYRKET - WARGRAAL Page 2 of 2