WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL

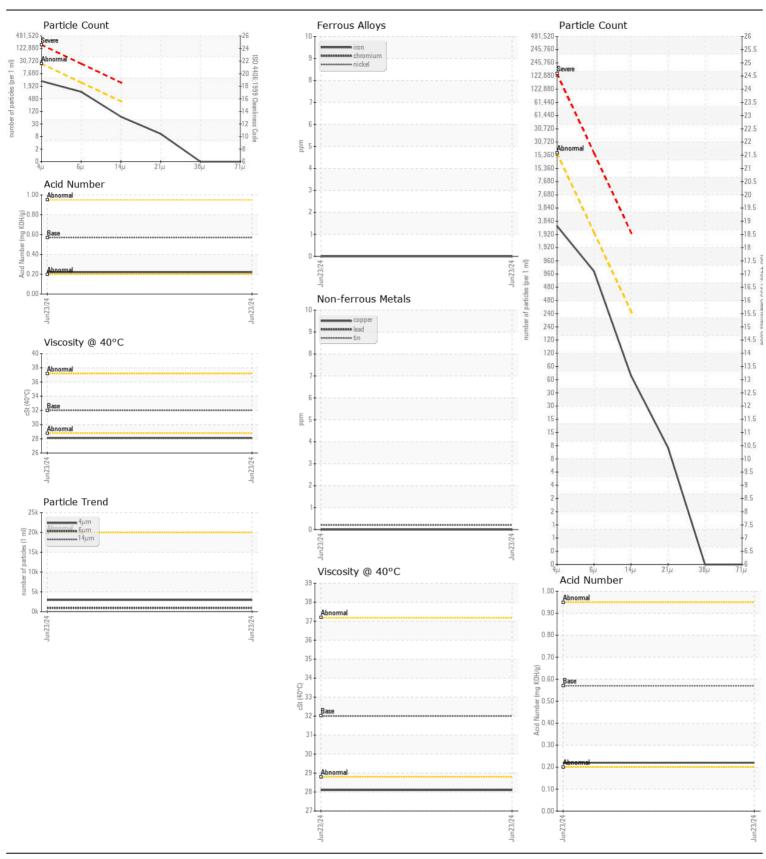
Machine Id

## **CINCI PRESS 6**

Hydraulic System

AW HYDRAULIC OIL ISO 32 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		PTK0005816		
	Sample Date		Client Info		23 Jun 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>20	0		
	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	>10	<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		0		
	Tin	ppm	ASTM D5185m		<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		1		
The emplies and size of particulates present in the system are	Potassium	ppm	ASTM D5185m	>20	1		
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water		WC Method		NEG		
	Particles >4μm		ASTM D7647		2958		
	Particles >6μm		ASTM D7647		906		
	Particles >14μm		ASTM D7647		59		
	Particles >21µm		ASTM D7647		9		
	Particles >38µm		ASTM D7647		0		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		19/17/13		
	Silt	scalar	*Visual	NONE	NONE		
	Debris Sand/Dirt	scalar	*Visual *Visual	NONE NONE	NONE NONE		
		scalar scalar	*Visual	NORML	NORML		
	Appearance Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The ANI level is accompanied for this fixed. The condition of the cities	Boron	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m	5	0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		63		
	Phosphorus	ppm	ASTM D5185m		361		
	Zinc	ppm	ASTM D5185m	370	456		
	Sulfur	ppm	ASTM D5185m		1009		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.22		
	Visc @ 40°C	cSt	ASTM D445	32	28.1		





Certificate L2367

Laboratory Sample No.

Lab Number : 06218142 Unique Number : 11096339 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : PTK0005816 : 24 Jun 2024 **Tested** : 25 Jun 2024

: 25 Jun 2024 - Don Baldridge Diagnosed

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: VIRGIL OLSON volson@marksmanmetals.com T: (763)497-4640

MARKSMAN METALS CO INC

12260 42ND ST NE

ST MICHAEL, MN

F: (763)497-4695

US 55376

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)