



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
LOAD MASTER 432
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 68. Please confirm.

WEAR

All component wear rates are normal.

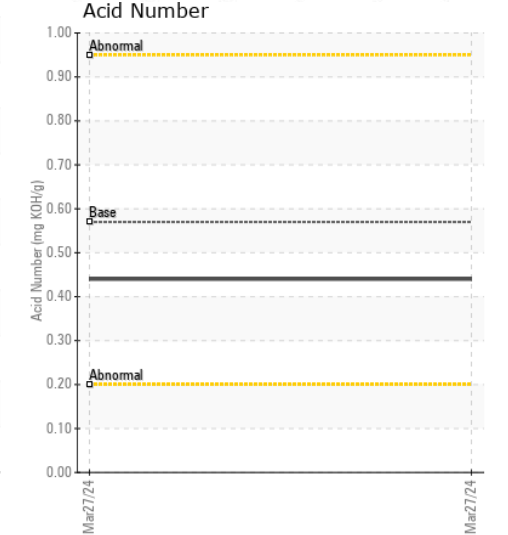
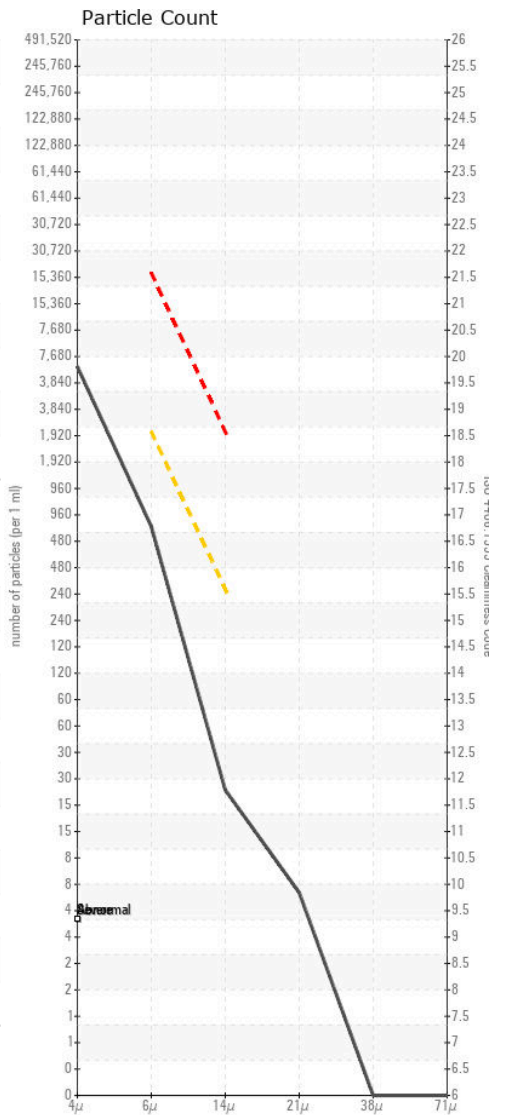
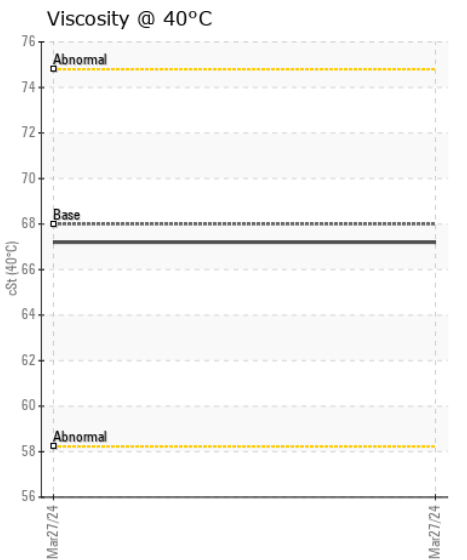
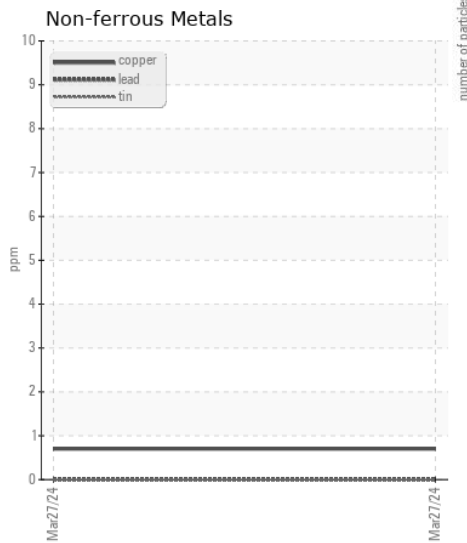
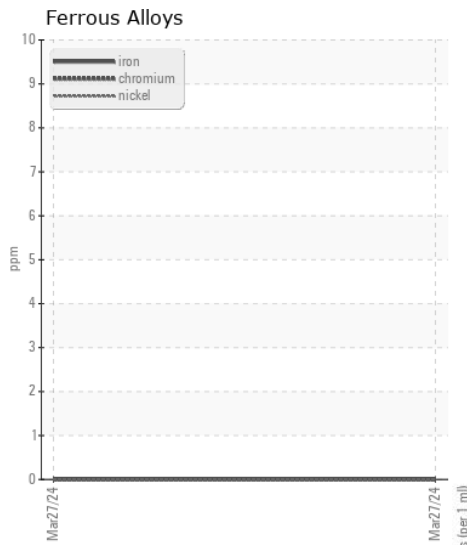
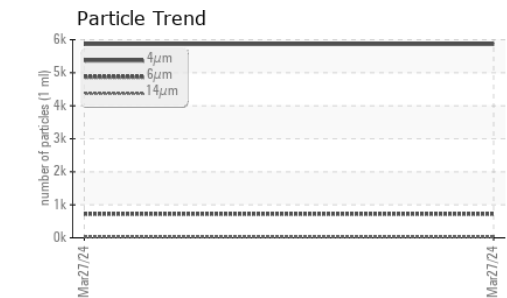
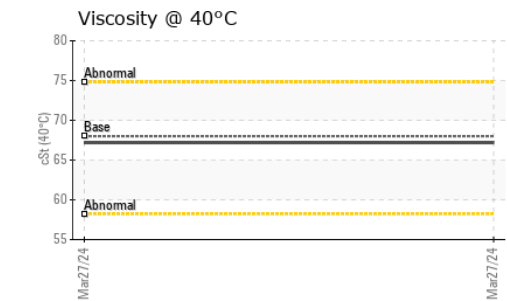
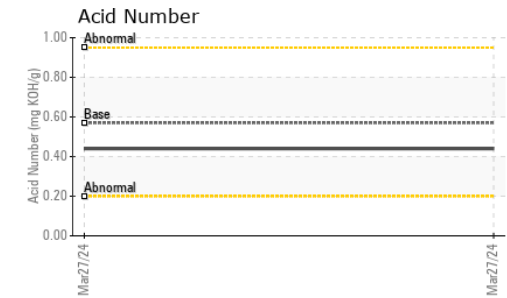
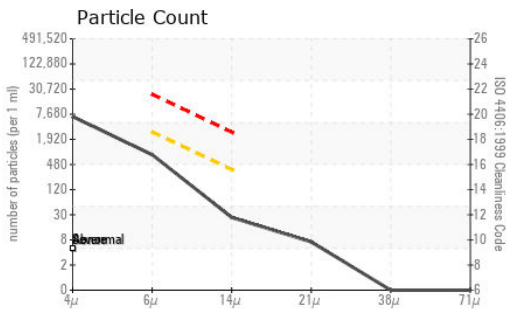
CONTAMINATION

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0005329	---	---
Sample Date		Client Info		27 Mar 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				NORMAL	---	---
<hr/>						
Iron	ppm	ASTM D5185m	>20	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	<1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
<hr/>						
Silicon	ppm	ASTM D5185m	>20	<1	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647		5865	---	---
Particles >6µm		ASTM D7647	>2500	723	---	---
Particles >14µm		ASTM D7647	>320	23	---	---
Particles >21µm		ASTM D7647	>80	6	---	---
Particles >38µm		ASTM D7647	>20	0	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>18/15	17/12	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
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Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	25	0	---	---
Calcium	ppm	ASTM D5185m	200	53	---	---
Phosphorus	ppm	ASTM D5185m	300	355	---	---
Zinc	ppm	ASTM D5185m	370	528	---	---
Sulfur	ppm	ASTM D5185m	2500	1736	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.44	---	---
Visc @ 40°C	cSt	ASTM D445	68	67.2	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005329
Lab Number : 06218212
Unique Number : 11096409
Test Package : MOB 2

Received : 24 Jun 2024
Tested : 25 Jun 2024
Diagnosed : 25 Jun 2024 - Wes Davis

PCA - PACKAGING CORP OF AMERICA
 1821 MARSHALL ST NE
 MINNEAPOLIS, MN
 US 55418
 Contact: DAVE GOURLEY
 davidgourley@packagingcorp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: