



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**RED BUD LINE 3**  
Component  
**Hydraulic System**  
Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PTK0005332</b>	PTK0005466	PTK0005110
Sample Date		Client Info		<b>23 Apr 2024</b>	11 Mar 2024	12 Dec 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>0</b>	2	1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>75	<b>11</b>	11	11
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

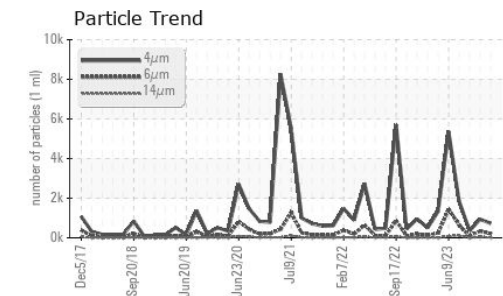
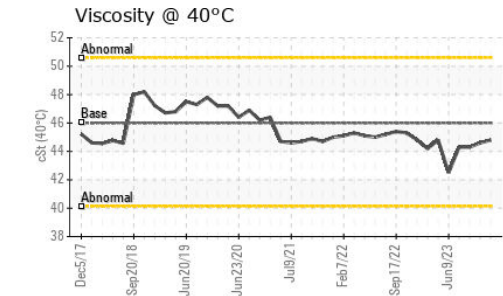
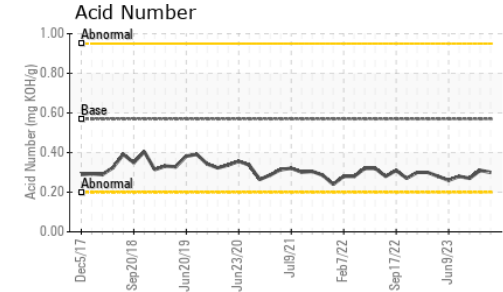
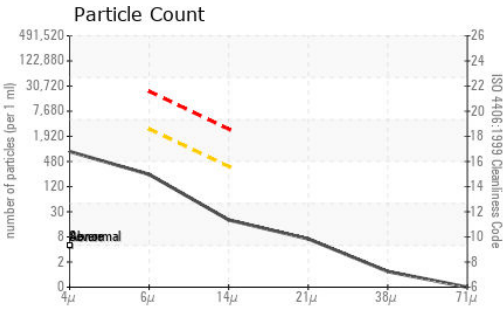
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647		<b>729</b>	939	353
Particles >6µm		ASTM D7647	>2500	<b>207</b>	347	81
Particles >14µm		ASTM D7647	>320	<b>17</b>	40	6
Particles >21µm		ASTM D7647	>80	<b>6</b>	9	1
Particles >38µm		ASTM D7647	>20	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15	<b>15/11</b>	16/12	14/10
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>2</b>	<1	<1
Boron	ppm	ASTM D5185m	5	<b>&lt;1</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	25	<b>4</b>	4	0
Calcium	ppm	ASTM D5185m	200	<b>76</b>	73	77
Phosphorus	ppm	ASTM D5185m	300	<b>389</b>	336	364
Zinc	ppm	ASTM D5185m	370	<b>484</b>	441	458
Sulfur	ppm	ASTM D5185m	2500	<b>1290</b>	1171	1101
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.30</b>	0.31	0.27
Visc @ 40°C	cSt	ASTM D445	46	<b>44.8</b>	44.6	44.3



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0005332  
**Lab Number** : 06218221  
**Unique Number** : 11096418  
**Test Package** : MOB 2  
**Received** : 24 Jun 2024  
**Tested** : 25 Jun 2024  
**Diagnosed** : 25 Jun 2024 - Wes Davis

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

