

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## PAL XTRA 44 Machine Id SULLIVAN PALATEK 1706190002 Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UCS06218367	UCS05605316	
	Sample Date		Client Info		16 Mar 2024	13 Sep 2021	
	Machine Age	hrs	Client Info		52626	30522	
	Oil Age	hrs	Client Info		7502	6127	
	Filter Age	hrs	Client Info		2675	6127	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	<1	<1	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	
	Nickel	ppm	ASTM D5185m		0	<1	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m	>25	<1	<1	
	Lead	ppm	ASTM D5185m	>25	<1	0	
	Copper	ppm	ASTM D5185m	>50	<1	<1	
	Tin	ppm	ASTM D5185m	>15	<1	<1	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>25	3	3	
	Potassium	ppm	ASTM D5185m	>20	3	0	
	Water		WC Method	>0.1	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m	0	0	<1	
	Barium	ppm	ASTM D5185m	0.3	0	0	
	Molybdenum	ppm	ASTM D5185m	0	0	0	
	Manganese	ppm	ASTM D5185m	0.3	<1	0	
	Magnesium	ppm	ASTM D5185m	0.4	<1	0	
	Calcium	ppm	ASTM D5185m	0	0	0	
	Phosphorus	ppm	ASTM D5185m	689	499	519	
	Zinc	ppm	ASTM D5185m	0	0	0	
	0.11			1007		070	

Sulfur

Visc @ 40°C

ppm ASTM D5185m 1237

ASTM D445 44.62

Acid Number (AN) mg KOH/g ASTM D8045 0.135

cSt

Contact/Location: CHRIS BAKER - UCLORLOR

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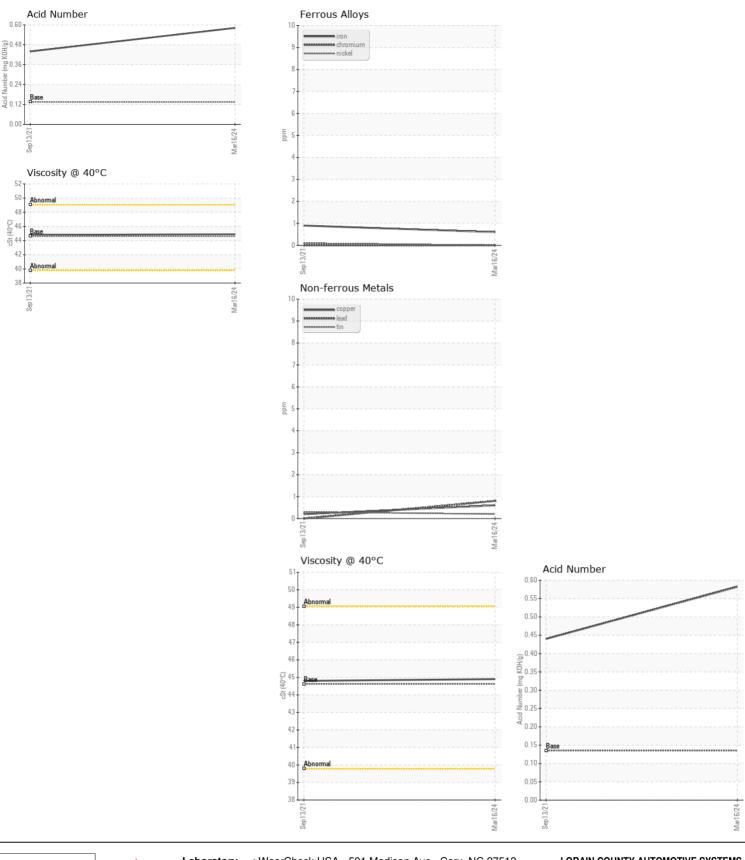
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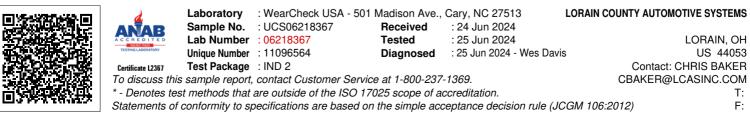
44.8

321

0.582

44.9





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