



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
CATERPILLAR GM02
Component
Biogas Engine
Fluid
D-A Lubricant Blue Flame HB-5 40W (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0870553	WC0870549	WC0870548
Sample Date		Client Info		21 Jun 2024	17 Jun 2024	10 Jun 2024
Machine Age	hrs	Client Info		68866	68863	68772
Oil Age	hrs	Client Info		25	22	148
Filter Age	hrs	Client Info		25	22	148
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>45	20	18	▲ 58
Chromium	ppm	ASTM D5185m	>2	<1	0	<1
Nickel	ppm	ASTM D5185m	>2	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m	>5	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	<1	2
Lead	ppm	ASTM D5185m	>5	2	0	<1
Copper	ppm	ASTM D5185m	>14	<1	0	2
Tin	ppm	ASTM D5185m	>13	<1	0	1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

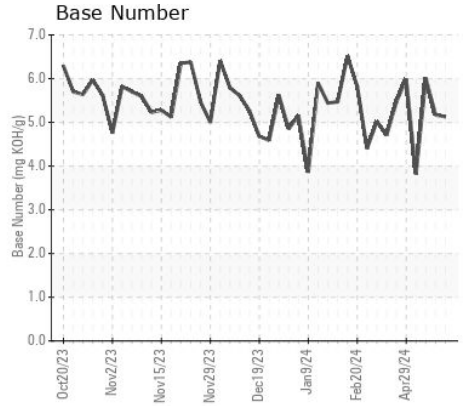
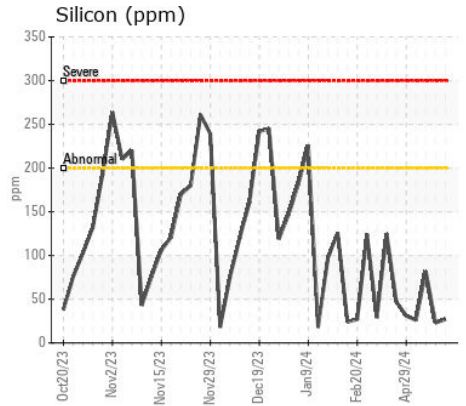
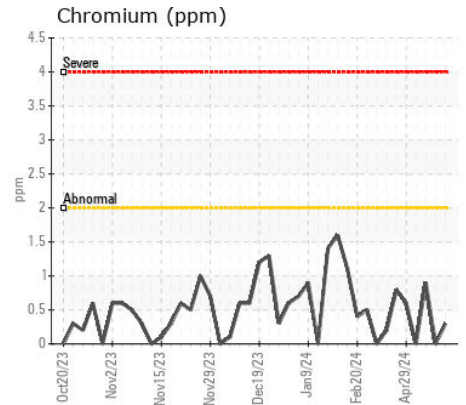
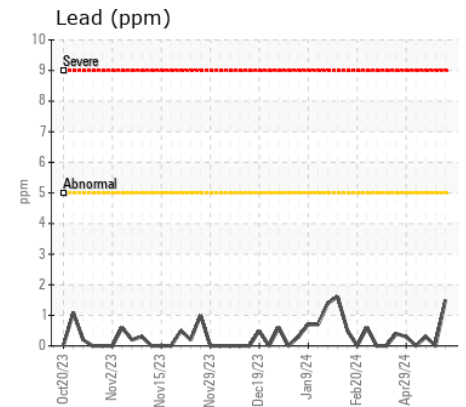
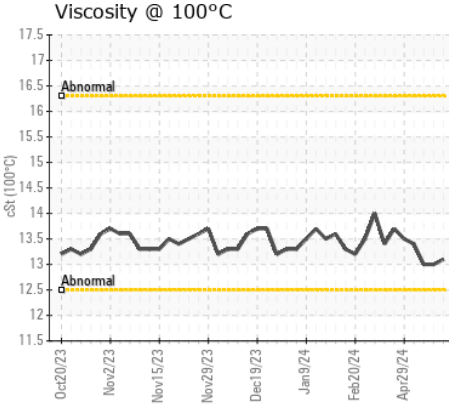
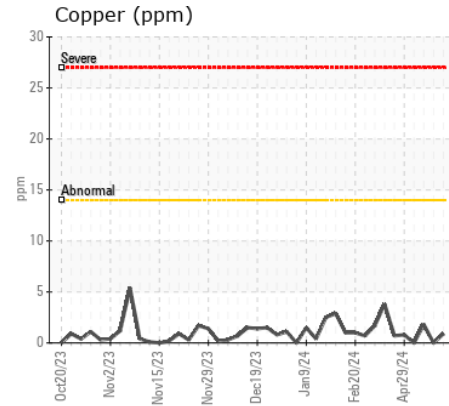
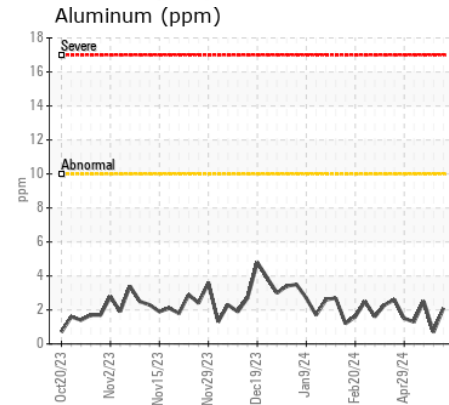
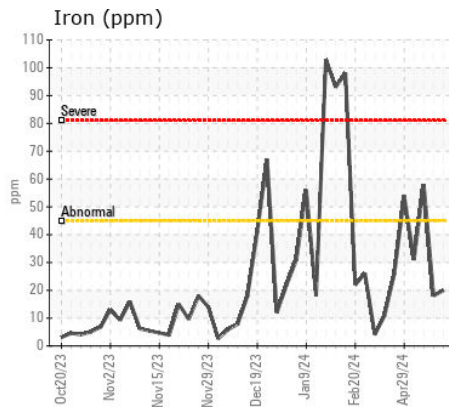
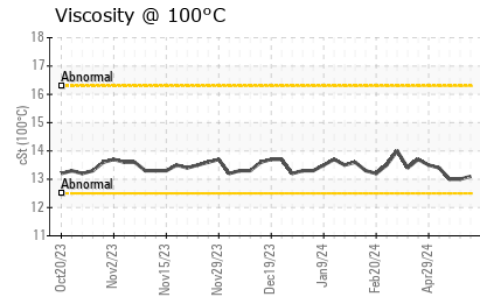
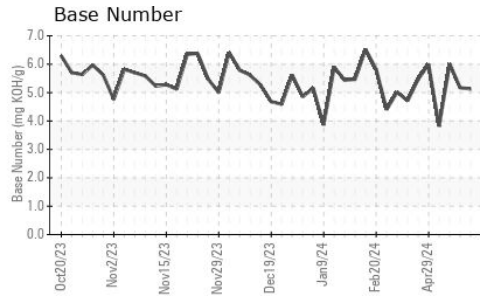
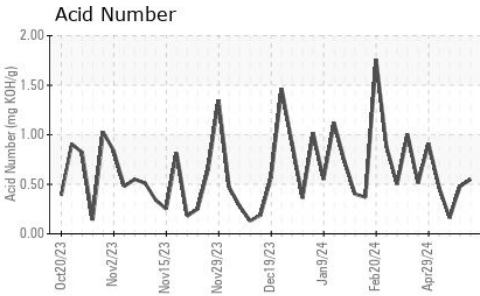
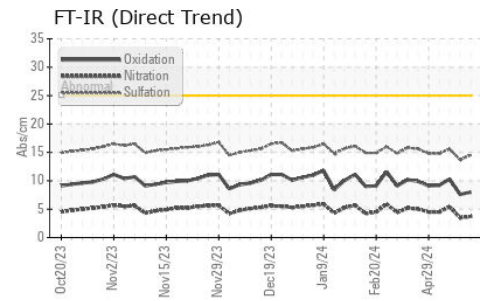
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>200	27	23	82
Potassium	ppm	ASTM D5185m	>20	3	0	1
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Water		WC Method	>0.1	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844		0	0	0.1
Nitration	Abs/cm	*ASTM D7624	>20	3.7	3.5	5.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	14.5	13.7	15.6
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	<1	0
Boron	ppm	ASTM D5185m		10	7	2
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		5	4	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		33	32	7
Calcium	ppm	ASTM D5185m		1397	1397	1435
Phosphorus	ppm	ASTM D5185m		345	330	395
Zinc	ppm	ASTM D5185m		421	400	477
Sulfur	ppm	ASTM D5185m		3171	2924	2350
Oxidation	Abs/.1mm	*ASTM D7414	>25	8.0	7.6	10.3
Acid Number (AN)	mg KOH/g	ASTM D8045		0.55	0.48	0.16
Base Number (BN)	mg KOH/g	ASTM D2896		5.13	5.17	6.01
Visc @ 100°C	cSt	ASTM D445		13.1	13.0	13.0



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0870553
Lab Number : 06218412
Unique Number : 11096609
Test Package : MOB 2
Received : 24 Jun 2024
Tested : 25 Jun 2024
Diagnosed : 25 Jun 2024 - Sean Felton

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)