

Machine Id ADVANCE MIXER 281 Component Diesel Engine Fluid DIESEL ENGINE OIL SAE 15W40 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number	0.0111	Client Info		LP0001457	PCA0109561	-
The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Date		Client Info		17 Jun 2024	16 Jan 2024	20 Sep 2023
	Machine Age	hrs	Client Info		1840	1098	366
	Oil Age	hrs	Client Info		500	500	500
	Filter Age	hrs	Client Info		500	500	500
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status		0.10111 1110		ABNORMAL	NORMAL	NORMAL
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>100	62	39	23
	Chromium	ppm	ASTM D5185m	>20	1	<1	1
	Nickel	ppm	ASTM D5185m	>2	<1	0	<1
	Titanium	ppm	ASTM D5185m	>2	1	0	<1
	Silver	ppm	ASTM D5185m	>2	<1	0	0
	Aluminum	ppm	ASTM D5185m	>25	3	3	10
	Lead	ppm	ASTM D5185m	>40	6	2	2
	Copper	ppm	ASTM D5185m		6	3	2
	Tin	ppm	ASTM D5185m	>15	<1	<1	<1
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	4	3	6
There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.	Potassium	ppm	ASTM D5185m	>20	3	2	3
	Fuel	%	ASTM D3524	>5	5 .7	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.4	0.3	0.2
	Nitration	Abs/cm	*ASTM D7624	>20	9.4	8.8	8.3
	Sulfation	Abs/.1mm	*ASTM D7415	>30	22.3	20.5	19.0
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.	Sodium	ppm	ASTM D5185m	>158	<1	1	2
	Boron	ppm	ASTM D5185m		9	11	26
	Barium	ppm	ASTM D5185m		- <1	0	3
	Molybdenum	ppm	ASTM D5185m		14	28	68
	Manganese	ppm	ASTM D5185m		1	<1	<1
	Magnesium	ppm	ASTM D5185m	450	81	333	483
	Calcium	ppm	ASTM D5185m		2078	1846	1614
	-						

Phosphorus

Zinc

Sulfur

Oxidation

Visc @ 100°C cSt

892

1101

3126

16.1

7.30

12.9

1047

1252

3498

16.2

9.66

12.9

916

994

3341

17.5

4.91

12.3

ppm ASTM D5185m 1150

ppm ASTM D5185m 4250

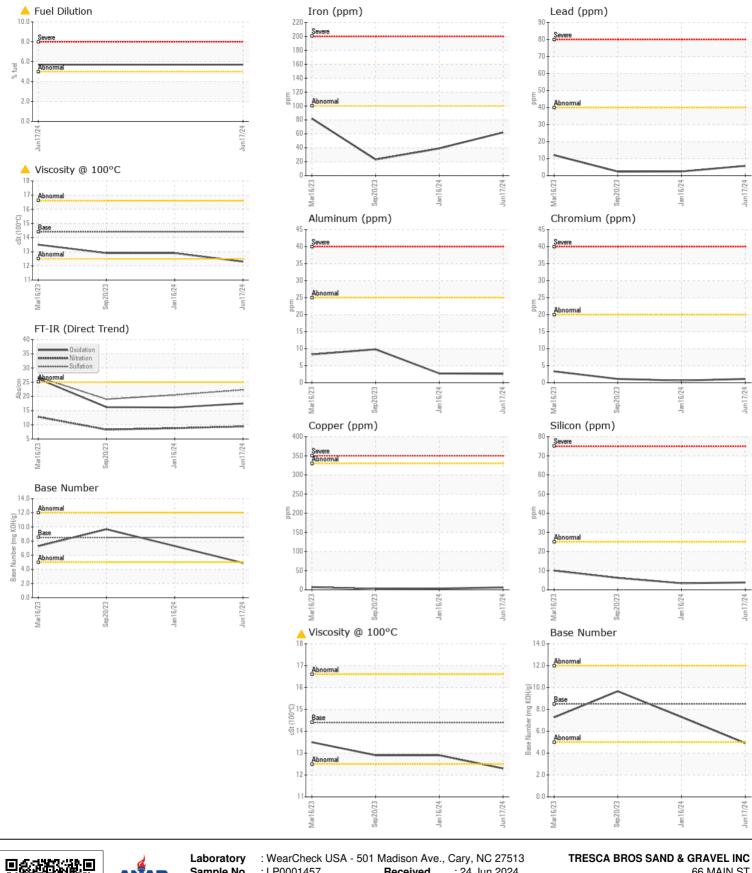
Abs/.1mm *ASTM D7414 >25

ppm

Base Number (BN) mg KOH/g ASTM D2896 8.5

ASTM D5185m 1350

ASTM D445 14.4



Submitted By: JOHN HATZISTEFANOU Page 2 of 2