

WEAR ABNORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

Machine Id BC-10 Component Rear Gearbox Fluid I625-90WT (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

Gear wear is indicated.

CONTAMINATION

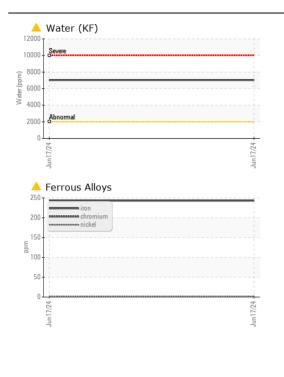
Appearance is milky. There is a moderate concentration of water present in the oil.

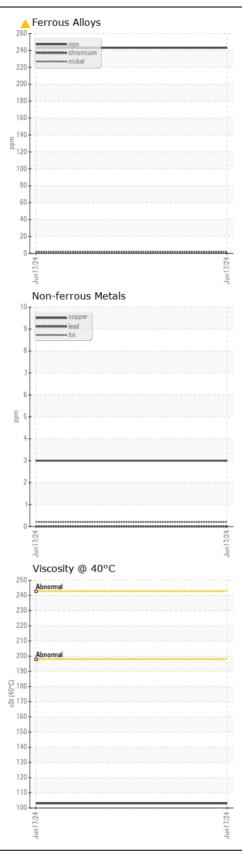
FLUID CONDITION

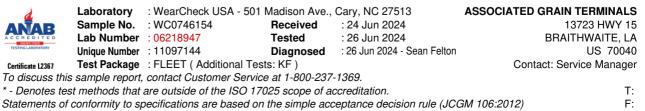
The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0746154		
Sample Date		Client Info		17 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>200	243		
Chromium	ppm	ASTM D5185m	>10	1		
Nickel	ppm	ASTM D5185m	>10	1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	5		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	3		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	30		
Potassium	ppm	ASTM D5185m	>20	10		
Potassium Water	ppm %	ASTM D5185m ASTM D6304				
			>20	10		
Water	%	ASTM D6304	>20 >0.2	10 ▲ 0.703		
Water ppm Water	% ppm	ASTM D6304 ASTM D6304	>20 >0.2 >2000	10		
Water ppm Water Silt	% ppm scalar	ASTM D6304 ASTM D6304 *Visual	>20 >0.2 >2000 NONE	10 0.703 7030 MODER		
Water ppm Water Silt Debris	% ppm scalar scalar	ASTM D6304 ASTM D6304 *Visual *Visual	>20 >0.2 >2000 NONE NONE	10 0.703 7030 MODER NONE	 	
Water ppm Water Silt Debris Sand/Dirt	% ppm scalar scalar scalar	ASTM D6304 ASTM D6304 *Visual *Visual	>20 >0.2 >2000 NONE NONE NONE	10 0.703 7030 MODER NONE NONE	 	
Water ppm Water Silt Debris Sand/Dirt Appearance	% ppm scalar scalar scalar scalar scalar	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual	>20 >0.2 >2000 NONE NONE NONE	10 0.703 7030 MODER NONE NONE NONE		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	% ppm scalar scalar scalar scalar scalar scalar	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual	>20 >0.2 >2000 NONE NONE NORML NORML	10 0.703 7030 MODER NONE NONE MILKY NORML 0.2%		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	% ppm scalar scalar scalar scalar scalar scalar scalar	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10 0.703 7030 MODER NONE NONE MILKY NORML 0.2%		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	% ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10 0.703 7030 MODER NONE NONE MILKY NORML 0.2% 4 8		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	% ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10 0.703 7030 MODER NONE NONE 0.02% 4 8 2		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	% ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10 0.703 7030 MODER NONE NONE 0.2% 4 8 2 <1		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	% ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10 0.703 7030 MODER NONE NONE 0.2% 4 8 2 <1 2		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	% ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10 ▲ 0.703 ▲ 7030 MODER NONE ● MILKY NORML ▲ 0.2% 4 8 2 <1 2 24		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	% ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Malybdenum Manganese Magnesium Calcium	% ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10		
Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	% ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 >2000 NONE NONE NORML NORML	10		

Contact/Location: Service Manager - ASSBRA







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