

# WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

#### Machine Id CR5503 Component 2 Swing Drive Fluid GEAR OIL ISO 220 (--- GAL)

## RECOMMENDATION

Resample at the next service interval to monitor.

### WEAR

All component wear rates are normal.

#### CONTAMINATION

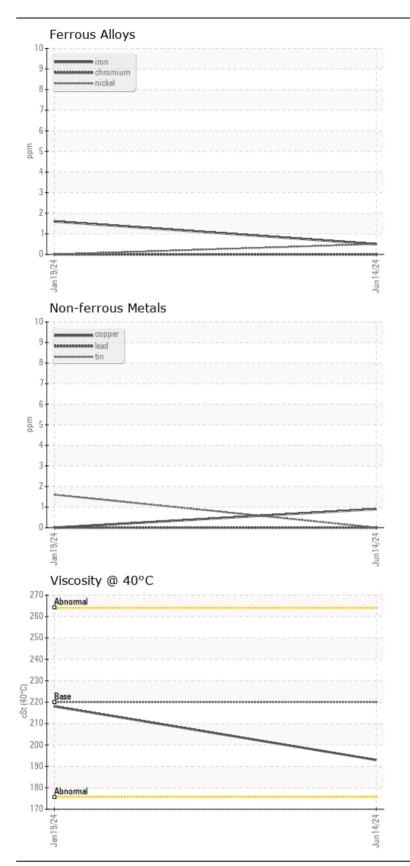
There is no indication of any contamination in the oil.

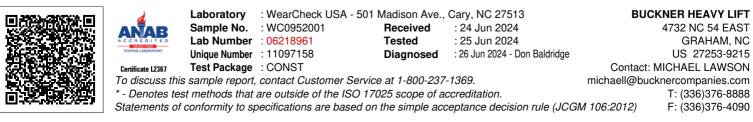
## **FLUID CONDITION**

The condition of the oil is acceptable for the time in service.

| Test             | UOM        | Method      | Limit/Abn | Current     | History1    | History2 |
|------------------|------------|-------------|-----------|-------------|-------------|----------|
| Sample Number    |            | Client Info |           | WC0952001   | WC0877401   |          |
| Sample Date      |            | Client Info |           | 14 Jun 2024 | 19 Jan 2024 |          |
| Machine Age      | hrs        | Client Info |           | 10882       | 10142       |          |
| Oil Age          | hrs        | Client Info |           | 740         | 0           |          |
| Filter Age       | hrs        | Client Info |           | 0           | 0           |          |
| Oil Changed      |            | Client Info |           | Changed     | Changed     |          |
| Filter Changed   |            | Client Info |           | Not Changd  | Changed     |          |
| Sample Status    |            |             |           | NORMAL      | NORMAL      |          |
|                  |            |             |           |             |             |          |
| Iron             | ppm        | ASTM D5185m | >400      | <1          | 2           |          |
| Chromium         | ppm        | ASTM D5185m | >10       | 0           | 0           |          |
| Nickel           | ppm        | ASTM D5185m | >10       | <1          | 0           |          |
| Titanium         | ppm        | ASTM D5185m |           | 0           | 0           |          |
| Silver           | ppm        | ASTM D5185m |           | 0           | 0           |          |
| Aluminum         | ppm        | ASTM D5185m | >25       | <1          | 0           |          |
| Lead             | ppm        | ASTM D5185m | >50       | 0           | 0           |          |
| Copper           | ppm        | ASTM D5185m | >200      | <1          | 0           |          |
| Tin              | ppm        | ASTM D5185m | >10       | 0           | 2           |          |
| Vanadium         | ppm        | ASTM D5185m |           | 0           | 0           |          |
| White Metal      | scalar     | *Visual     | NONE      | NONE        | NONE        |          |
| Yellow Metal     | scalar     | *Visual     | NONE      | NONE        | NONE        |          |
| Silicon          | ppm        | ASTM D5185m | >50       | <1          | 2           |          |
| Potassium        | ppm        | ASTM D5185m | >20       | 2           | 0           |          |
| Water            |            | WC Method   | >0.2      | NEG         | NEG         |          |
| Silt             | scalar     | *Visual     | NONE      | NONE        | NONE        |          |
| Debris           | scalar     | *Visual     | NONE      | NONE        | NONE        |          |
| Sand/Dirt        | scalar     | *Visual     | NONE      | NONE        | NONE        |          |
| Appearance       | scalar     | *Visual     | NORML     | NORML       | NORML       |          |
| Odor             | scalar     | *Visual     | NORML     | NORML       | NORML       |          |
| Emulsified Water | scalar     | *Visual     | >0.2      | NEG         | NEG         |          |
| Sodium           | ppm        | ASTM D5185m |           | <1          | 0           |          |
| Boron            |            | ASTM D5185m | 50        | 8           | 10          |          |
| Barium           | ppm<br>ppm | ASTM D5185m | 15        | 0           | 0           |          |
| Molybdenum       | ppm        | ASTM D5185m | 15        | 0           | 0           |          |
| Manganese        | ppm        | ASTM D5185m | 10        | <1          | 0           |          |
| Magnesium        | ppm        | ASTM D5185m | 50        | 3           | 0           |          |
| Calcium          |            | ASTM D5185m | 50        | 3<br>342    | 0           |          |
| Phosphorus       | ppm        | ASTM D5185m | 350       | 275         | 376         |          |
| •                | ppm        |             |           |             |             |          |
| Zinc             | ppm        | ASTM D5185m | 100       | 89          | 0           |          |
| Sulfur           | ppm        | ASTM D5185m | 12500     | 4442        | 5748        |          |

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