

#### WEAR **ABNORMAL** CONTAMINATION NORMAL FLUID CONDITION NORMAL

# Machine Id **CR5503 - OUTER Rear Left Planetary** GEAR OIL ISO 220 (--- GAL)

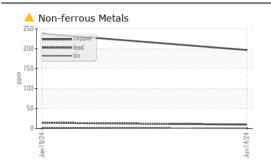
## RECOMMENDATION

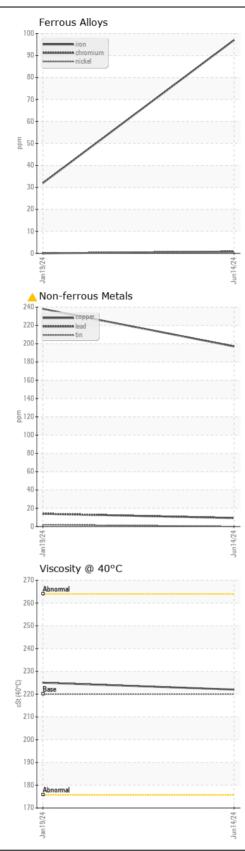
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WC0952083	WC0877408	
	Sample Date		Client Info		14 Jun 2024	19 Jan 2024	
	Machine Age	hrs	Client Info		10882	10142	
	Oil Age	hrs	Client Info		740	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Not Changd	Changed	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	>500	97	32	
	Chromium	ppm	ASTM D5185m		<1	0	
Bearing and/or bushing wear is indicated. High concentration of visible yellow metal present.	Nickel	ppm	ASTM D5185m		<1	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>25	2	0	
	Lead	ppm	ASTM D5185m	>25	9	14	
	Copper	ppm	ASTM D5185m	>75	<b>4</b> 197	<b>2</b> 38	
	Tin	ppm	ASTM D5185m	>10	0	2	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	A HEAVY	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	7	3	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	3	0	
	Water		WC Method	>0.2	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	LIGHT	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	50	12	13	
	Barium	ppm	ASTM D5185m	15	0	0	
	Molybdenum	ppm	ASTM D5185m	15	3	1	
	Manganese	ppm	ASTM D5185m		1	<1	
	Magnesium	ppm	ASTM D5185m	50	3	0	
	Calcium	ppm	ASTM D5185m	50	379	0	
	Phosphorus	ppm	ASTM D5185m	350	346	352	
	Zinc	ppm	ASTM D5185m	100	241	204	
	Sulfur	ppm	ASTM D5185m	12500	4866	5400	
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#### CONTAMINATION

### **FLUID CONDITION**

Contact/Location: MICHAEL LAWSON - BUCGRA





**BUCKNER HEAVY LIFT** Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : WC0952083 Received : 24 Jun 2024 4732 NC 54 EAST Lab Number : 06218964 Tested GRAHAM, NC : 25 Jun 2024 Unique Number : 11097161 Diagnosed : 26 Jun 2024 - Don Baldridge US 27253-9215 Test Package : CONST Contact: MICHAEL LAWSON Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. michaell@bucknercompanies.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (336)376-8888 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (336)376-4090

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Contact/Location: MICHAEL LAWSON - BUCGRA Page 2 of 2