

Machine Id **2427** Component **Diesel Engine** Fluid **ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)**

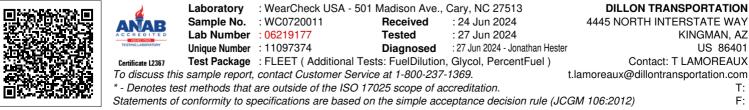
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0720011		
	Sample Date		Client Info		19 May 2024		
	Machine Age	mls	Client Info		24582		
	Oil Age	mls	Client Info		100000		
	Filter Age	mls	Client Info		50000		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>100	55		
	Chromium	ppm	ASTM D5185m		4		
Metal levels are typical for a new component breaking in.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m	>3	<1		
	Aluminum	ppm	ASTM D5185m		48		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m	>330	169		
	Tin	ppm	ASTM D5185m	>15	4		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		7		
Sodium and/or potassium levels are high. Fuel content negligible. Test for glycol is negative.	Potassium	ppm	ASTM D5185m		🔺 129		
	Fuel	%	ASTM D3524		0.1		
	Water		WC Method	>0.2	NEG		
	Glycol	%	*ASTM D2982		NEG		
	Soot %	%	*ASTM D7844		0.4		
	Nitration	Abs/cm	*ASTM D7624		8.7		
	Sulfation	Abs/.1mm	*ASTM D7415		23.3		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		39		
	Boron	ppm	ASTM D5185m	0	34		
The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.	Barium	ppm	ASTM D5185m	0	<1		
	Molybdenum	ppm	ASTM D5185m	100	41		
	Manganese	ppm	ASTM D5185m		3		
	Magnesium	ppm	ASTM D5185m	60	512		
	Calcium	ppm	ASTM D5185m		1917		
	Phosphorus	ppm	ASTM D5185m		752		
	Zinc	ppm	ASTM D5185m		934		
	Sulfur	ppm	ASTM D5185m	12500	2428		
	Oxidation	Abs/.1mm	*ASTM D7414	>25	22.0		
	Base Number (BN)	mg KOH/g	ASTM D2896	10.5	9.0		
	Vian @ 10000	~C+	ACTN D445	1/0	0 5	1	

Visc @ 100°C cSt

ASTM D445 14.9

9.5





Contact/Location: T LAMOREAUX - DILKIN Page 2 of 2