

WEAR
CONTAMINATION
FLUID CONDITION

NORMAL

ABNORMAL

NORMAL

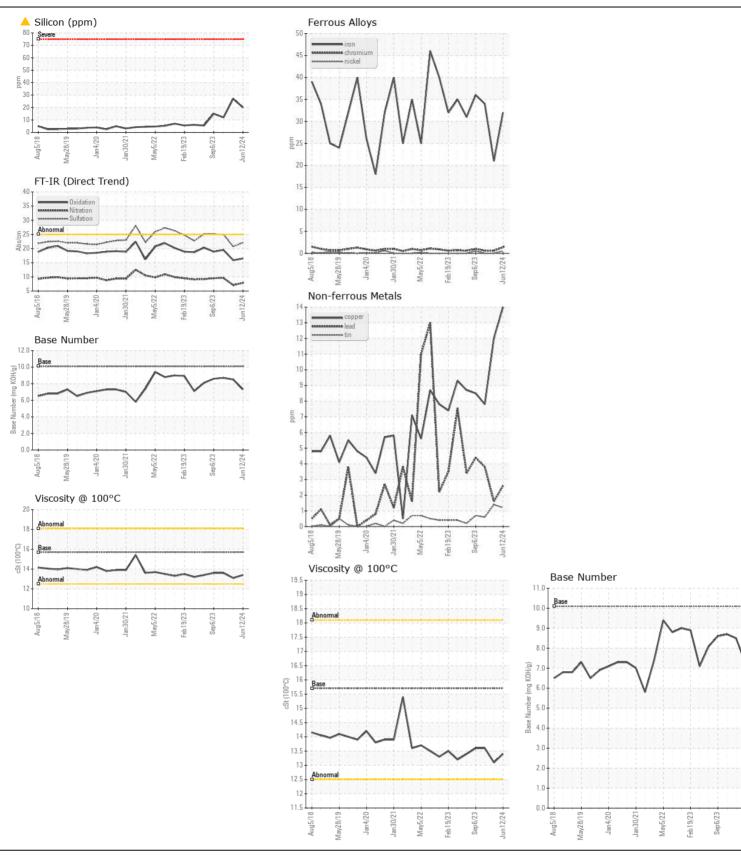
Area

Store 9 - Marietta KENWORTH 1047

Component

Diesel Engine

SHELL ROTELLA T 15W40 (10 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		LEC0051402	LEC0048654	LEC004585
	Sample Date		Client Info		12 Jun 2024	11 Apr 2024	05 Nov 2023
	Machine Age	mls	Client Info		559296	542371	526383
	Oil Age	mls	Client Info		10000	10000	10000
	Filter Age	mls	Client Info		10000	10000	10000
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	32	21	34
	Chromium	ppm	ASTM D5185m	>20	1	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>4	<1	0	0
	Titanium	ppm	ASTM D5185m		2	1	0
	Silver	ppm	ASTM D5185m	>3	<1	0	<1
	Aluminum	ppm	ASTM D5185m	>20	3	3	4
	Lead	ppm	ASTM D5185m	>40	3	2	4
	Copper	ppm	ASTM D5185m	>330	14	12	8
	Tin	ppm	ASTM D5185m		1	1	<1
	Vanadium	ppm	ASTM D5185m		<1	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>!20	<u>^</u> 20	<u> </u>	12
CONTAININATION	Potassium	ppm	ASTM D5185m		3	4	1
Elemental level of silicon (Si) above normal indicating ingress of seal material.	Fuel	ррпп	WC Method		<1.0	<1.0	<1.0
	Water		WC Method		NEG	NEG	NEG
	Glycol		WC Method	7 U.L	NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0.3	0.1	0.7
	Nitration	Abs/cm	*ASTM D7624	>20	7.9	7.1	9.6
	Sulfation	Abs/.1mm	*ASTM D7415		22.1	20.7	25.0
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water		*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		3	11	18
	Boron	ppm	ASTM D5185m	316	254	91	200
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		1	0	0
	Molybdenum	ppm	ASTM D5185m		83	71	129
	Manganese	ppm	ASTM D5185m	1	2	2	<1
	Magnesium	ppm	ASTM D5185m	24	434	425	691
	Calcium	ppm	ASTM D5185m		1463	1802	1545
	Phosphorus	ppm	ASTM D5185m		939	1135	730
	Zinc	ppm	ASTM D5185m		1196	1278	910
		PPIII				,0	
		ppm	ASTM D5185m	4996	3058	3363	2418
	Sulfur	ppm Abs/.1mm	*ASTM D7414		3058 16.5	3363 15.9	2418 19.5
		Abs/.1mm	*ASTM D5185m *ASTM D7414 ASTM D2896	>25	3058 16.5 7.3	3363 15.9 8.5	2418 19.5 8.7







Laboratory Sample No.

: LEC0051402 Lab Number : 06219480 Unique Number : 11097677

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested** Diagnosed

: 26 Jun 2024

: 26 Jun 2024 - Sean Felton

: 25 Jun 2024

ELLENBORO, WV US 26346 Contact: CHRIS PETROVICH chrispetrovich@halldrilling.com

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HALL DRILLING LLC

PO BOX 249

Certificate L2367

Test Package : CONST (Additional Tests: TBN) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)