



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
Store 4 - Fairmont [RO# 152289]
 Machine Id
HITACHI ZX250 1FFDCB70JDE430225
 Component
Hydraulic System
 Fluid
HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0051060	LEC0048741	LEC0048160
Sample Date		Client Info		20 Jun 2024	23 Apr 2024	18 Mar 2024
Machine Age	hrs	Client Info		6359	6175	6120
Oil Age	hrs	Client Info		239	55	0
Filter Age	hrs	Client Info		239	55	0
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Filter Changed		Client Info		Changed	Not Changd	Changed
Sample Status				NORMAL	ATTENTION	NORMAL

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
Iron	ppm	ASTM D5185m	>20	0	<1	1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	3	3	1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

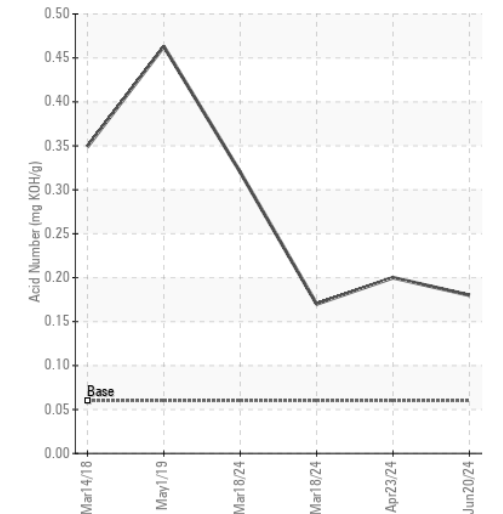
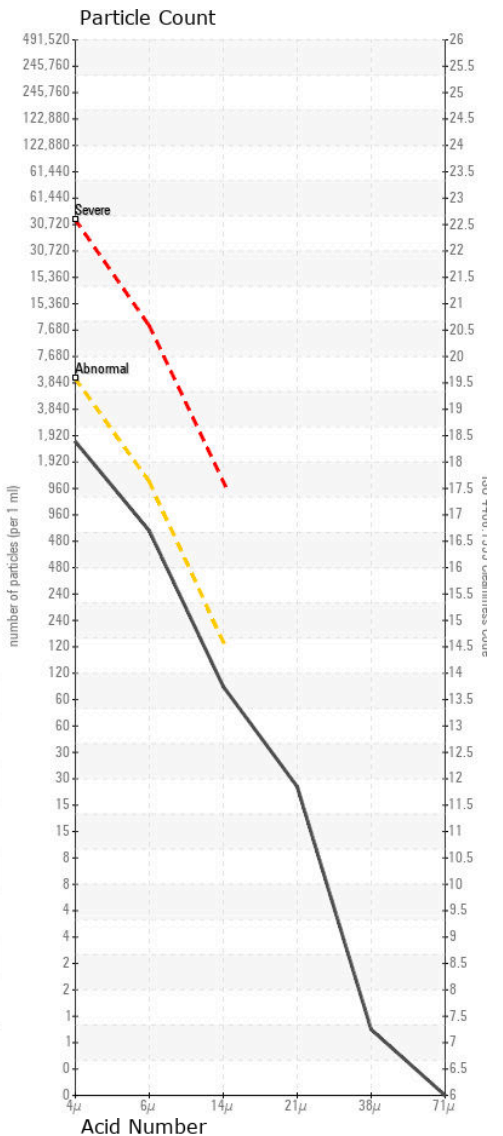
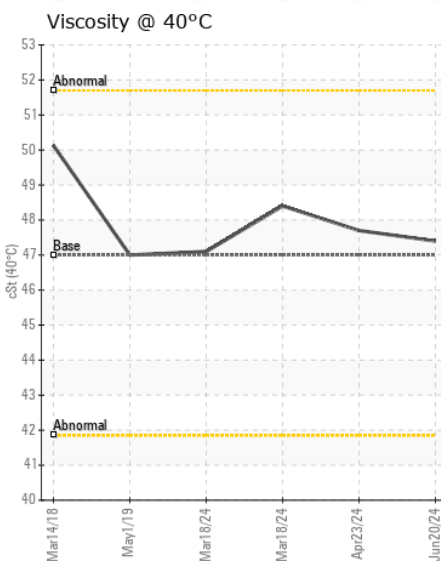
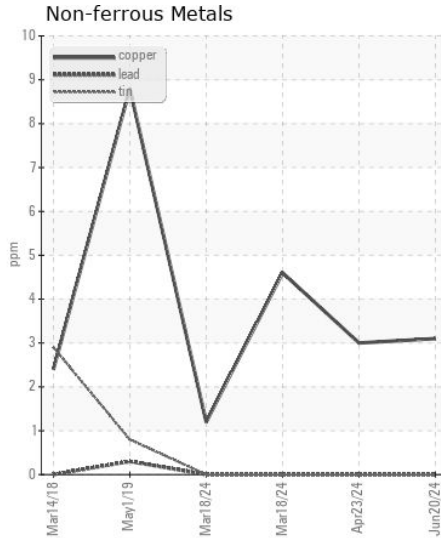
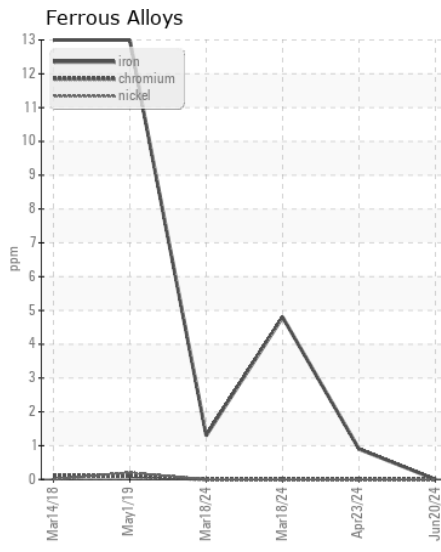
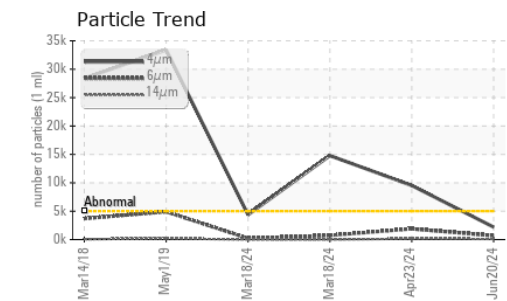
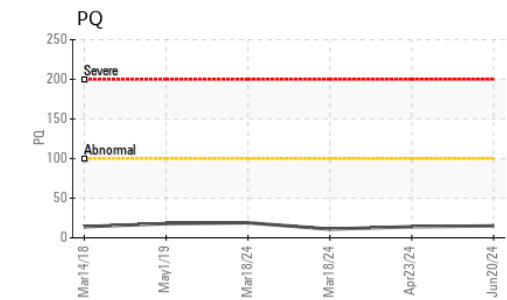
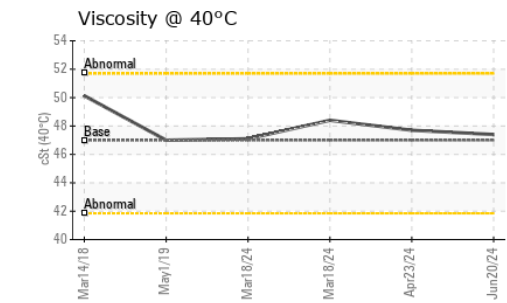
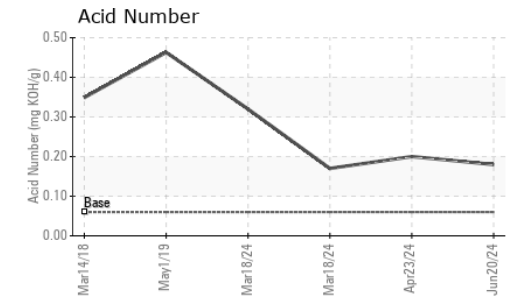
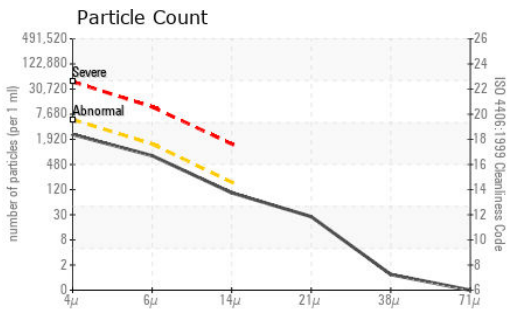
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	1	0	2
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	2196	9525	4380
Particles >6µm		ASTM D7647	>1300	683	1893	211
Particles >14µm		ASTM D7647	>160	89	140	4
Particles >21µm		ASTM D7647	>40	24	37	1
Particles >38µm		ASTM D7647	>10	1	2	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/17/14	20/18/14	19/15/9
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		2	<1	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	<1
Calcium	ppm	ASTM D5185m		24	30	30
Phosphorus	ppm	ASTM D5185m	827	606	607	637
Zinc	ppm	ASTM D5185m	0	47	58	58
Sulfur	ppm	ASTM D5185m	13	222	243	245
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.18	0.20	0.17
Visc @ 40°C	cSt	ASTM D445	47	47.4	47.7	48.4



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0051060 **Received** : 25 Jun 2024
Lab Number : 06219586 **Tested** : 26 Jun 2024
Unique Number : 11097783 **Diagnosed** : 26 Jun 2024 - Wes Davis
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)