

Machine Id **731121** Component **Front Hydraulic System** Fluid **PETRO CANADA ENVIRON MV 46 (--- GAL)**

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.



All component wear rates are normal.

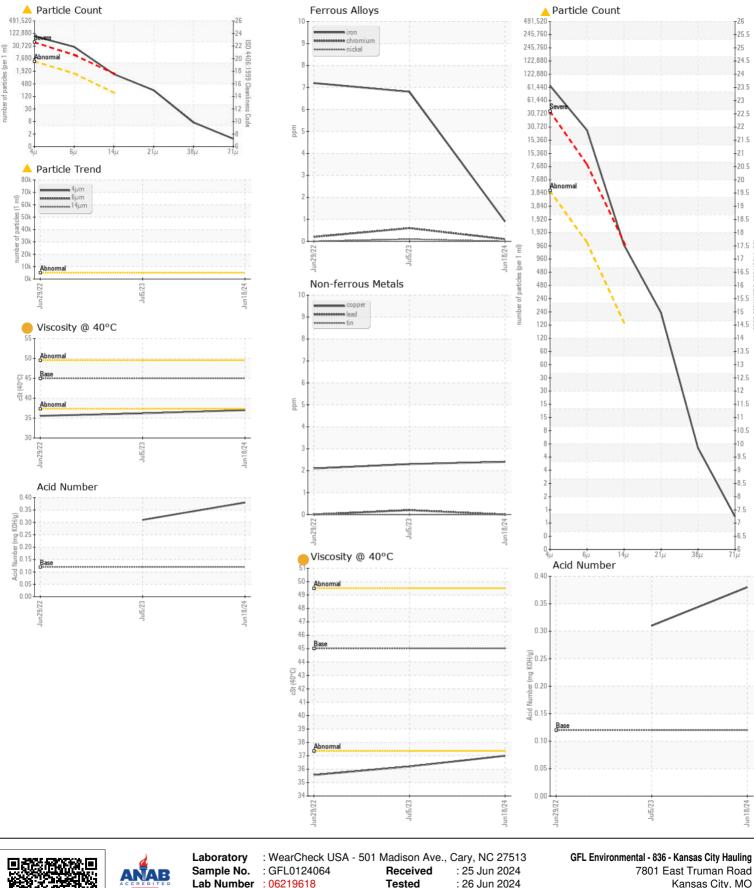
CONTAMINATION

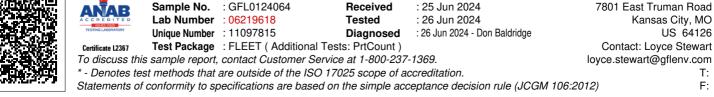
There is a high amount of particulates present in the oil.

FLUID CONDITION

The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0124064	GFL0083793	GFL0033994
Sample Date		Client Info		18 Jun 2024	05 Jul 2023	29 Jun 2022
Machine Age	hrs	Client Info		7814	5778	2198
Oil Age	hrs	Client Info		0	2400	1350
Filter Age	hrs	Client Info		2400	2400	1350
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>20	<1	7	7
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	<1	0
Titanium	ppm	ASTM D5185m	210	0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>75	2	2	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	3	3	3
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	A 78599		
Particles >6µm		ASTM D7647	>1300	A 24489		
Particles >14µm		ASTM D7647	>160	▲ 1215		
Particles >21µm		ASTM D7647	>40	▲ 207 6		
Particles >38µm		ASTM D7647 ASTM D7647	>10 >3	0 1		
Particles >71µm Oil Cleanliness		ISO 4406 (c)	>19/17/14	I A 23/22/17		
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	A MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water		*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		3	2	1
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1	<1
Manganese	ppm	ASTM D5185m	0	0	0	0
Magnesium	ppm	ASTM D5185m	0	6	6	5
Calcium	ppm	ASTM D5185m	0	75	60	59
Phosphorus	ppm	ASTM D5185m	650	310	291	310
Zinc	ppm	ASTM D5185m	0	373	372	371
Sulfur	ppm	ASTM D5185m	1420	1015	1070	1008
Acid Number (AN)	mg KOH/g	ASTM D8045	0.12	0.38	0.31	
Visc @ 40°C	cSt	ASTM D445	45.0	937.0	6.2	35.57





Contact/Location: GFL823,834,836,837,840 - Loyce Stewart - GFL836 Page 2 of 2