WEAR
CONTAMINATION
FLUID CONDITION

ABNORMAL NORMAL NORMAL

MELT SHOP - BAGHOUSE FANS

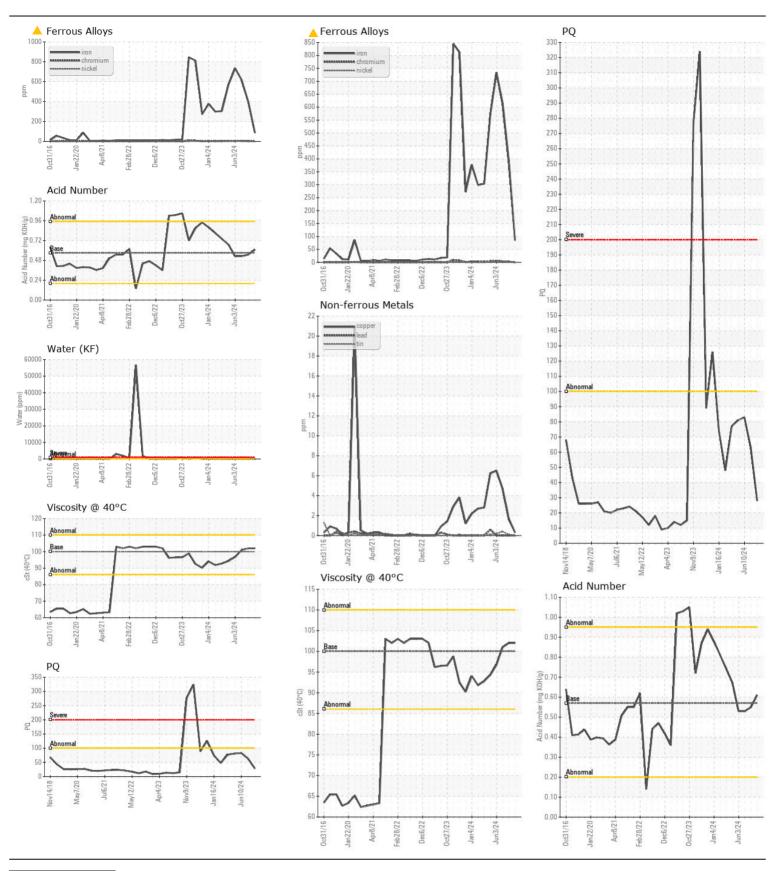
M/S BAGHOUSE FAN 151B M/S (S/N 15-6400-2000-1010)

Inboard Journal Bearing

AW HYDRAULIC OIL ISO 100 (3 LTR)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|------------------|----------|-------------|-----------|-------------|-------------|--------------|
| No corrective action is recommended at this time. Resample at the next service interval to monitor. | Sample Number | | Client Info | | RP0044101 | RP0044194 | RP004409 |
| | Sample Date | | Client Info | | 24 Jun 2024 | 14 Jun 2024 | 10 Jun 202 |
| | Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| | Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| | Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| | Oil Changed | | Client Info | | N/A | N/A | N/A |
| | Filter Changed | | Client Info | | N/A | N/A | N/A |
| | Sample Status | | | | ABNORMAL | SEVERE | SEVERE |
| WEAR | PQ | | ASTM D8184 | | 28 | 63 | <u>^</u> 83 |
| The iron level has decreased, but is still abnormal. All other component wear rates are normal. | Iron | ppm | ASTM D5185m | >60 | <u> </u> | ▲ 395 | ▲ 615 |
| | Chromium | ppm | ASTM D5185m | >20 | <1 | 2 | 4 |
| | Nickel | ppm | ASTM D5185m | >20 | <1 | 2 | 2 |
| | Titanium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| | Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | >4 | <1 | <1 | 2 |
| | Lead | ppm | ASTM D5185m | >250 | 0 | 0 | 0 |
| | Copper | ppm | ASTM D5185m | >125 | <1 | 2 | 5 |
| | Tin | ppm | ASTM D5185m | >80 | 0 | <1 | <1 |
| | Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >50 | <1 | 3 | 5 |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | >20 | 1 | 3 | 3 |
| | Water | % | ASTM D6304 | >2 | 0.003 | 0.003 | 0.004 |
| | ppm Water | ppm | ASTM D6304 | | 30 | 38 | 47 |
| | Silt | scalar | *Visual | NONE | NONE | ▲ MODER | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Emulsified Water | scalar | *Visual | >2 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 1 | 2 | 2 |
| The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. | Boron | ppm | ASTM D5185m | 5 | 0 | 1 | 5 |
| | Barium | ppm | ASTM D5185m | 5 | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | 5 | 13 | 34 | 150 |
| | Manganese | ppm | ASTM D5185m | | 1 | 4 | 7 |
| | Magnesium | ppm | ASTM D5185m | 25 | <1 | 2 | 3 |
| | Calcium | ppm | ASTM D5185m | 200 | 0 | 0 | 3 |
| | Phosphorus | ppm | ASTM D5185m | 300 | 494 | 504 | 494 |
| | Zinc | ppm | ASTM D5185m | 370 | 0 | 0 | 3 |
| | Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.61 | 0.55 | 0.53 |
| | Visc @ 40°C | cSt | ASTM D445 | 100 | 102 | 102 | 101 |

Submitted By: DALE ROBINSON







Certificate L2367

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : RP0044101 : 06219778

Unique Number: 11097975

Received **Tested**

: 26 Jun 2024 Diagnosed

: 26 Jun 2024 - Don Baldridge

: 25 Jun 2024

Test Package : IND 2 (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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