



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area

[127285]

Machine Id

JOHN DEERE 670P 1FF670PALPF000032

Component

Left Swing Drive

Fluid

JOHN DEERE GL-5 80W90 (--- QTS)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WE0007924	WE0006870	WE0006400
Sample Date		Client Info		21 Jun 2024	11 Apr 2024	24 Jan 2024
Machine Age	hrs	Client Info		2524	1965	1485
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Changed	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184		15	20	15
Iron	ppm	ASTM D5185m	>151	67	53	4
Chromium	ppm	ASTM D5185m	>11	<1	1	0
Nickel	ppm	ASTM D5185m	>10	<1	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>21	3	3	0
Lead	ppm	ASTM D5185m	>51	<1	<1	0
Copper	ppm	ASTM D5185m	>51	1	1	0
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

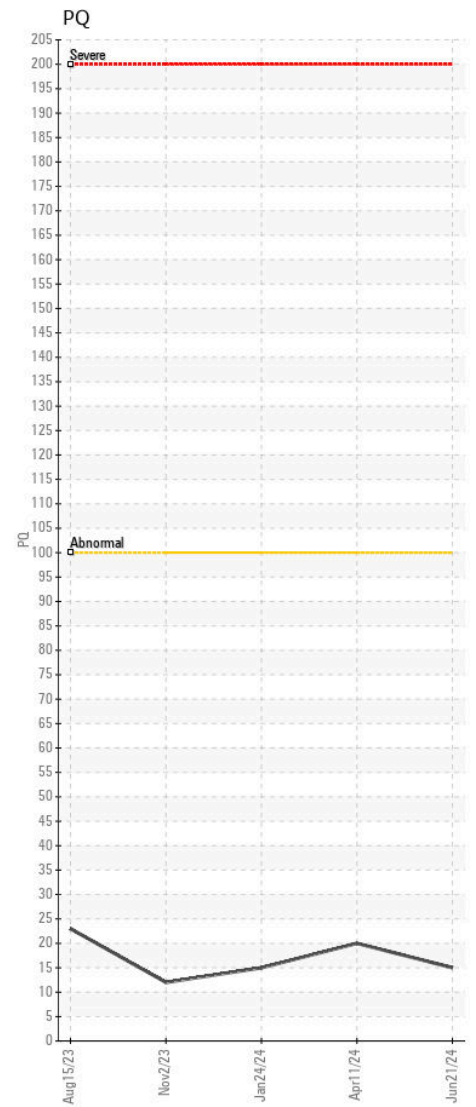
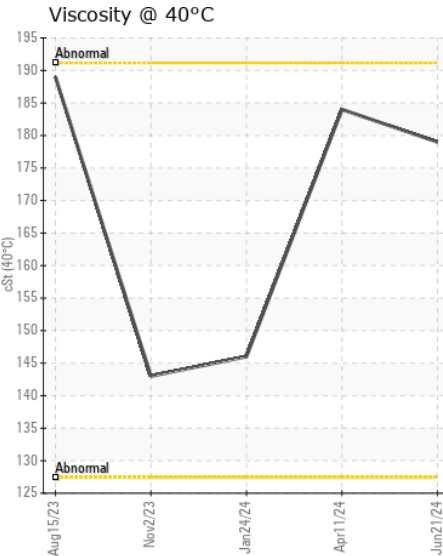
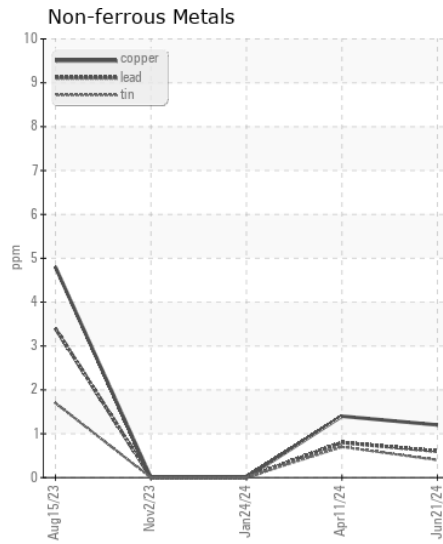
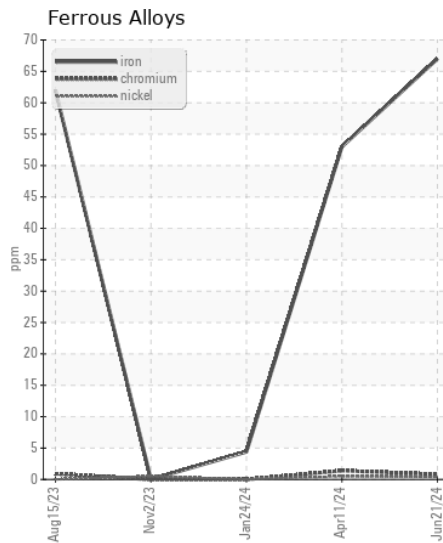
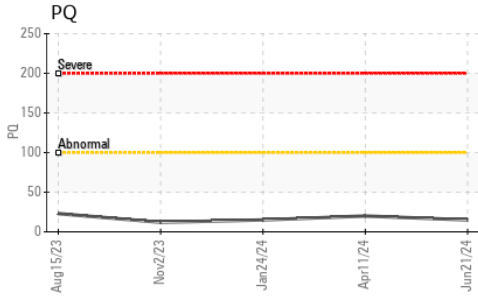
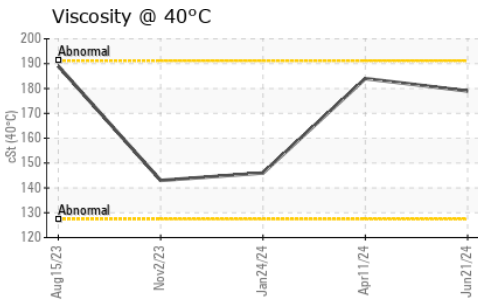
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>31	12	13	2
Potassium	ppm	ASTM D5185m	>20	2	1	2
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>51	0	3	<1
Boron	ppm	ASTM D5185m		76	23	2
Barium	ppm	ASTM D5185m		3	6	<1
Molybdenum	ppm	ASTM D5185m		<1	6	0
Manganese	ppm	ASTM D5185m		2	2	<1
Magnesium	ppm	ASTM D5185m		1	20	2
Calcium	ppm	ASTM D5185m		7	60	26
Phosphorus	ppm	ASTM D5185m		484	463	308
Zinc	ppm	ASTM D5185m		22	77	11
Sulfur	ppm	ASTM D5185m		14421	13702	16804
Visc @ 40°C	cSt	ASTM D445		179	184	146



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WE0007924 **Received** : 25 Jun 2024
Lab Number : 06219985 **Tested** : 26 Jun 2024
Unique Number : 11098182 **Diagnosed** : 26 Jun 2024 - Sean Felton
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)