



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
1646
 Component
Hydraulic System
 Fluid
DUBOIS PRELUBE ISO 46 (40 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ST46496	ST44687	ST44326
Sample Date		Client Info		17 Jun 2024	13 Jun 2023	10 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	13	13	12
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	<1	2	1
Copper	ppm	ASTM D5185m	>20	13	12	12
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

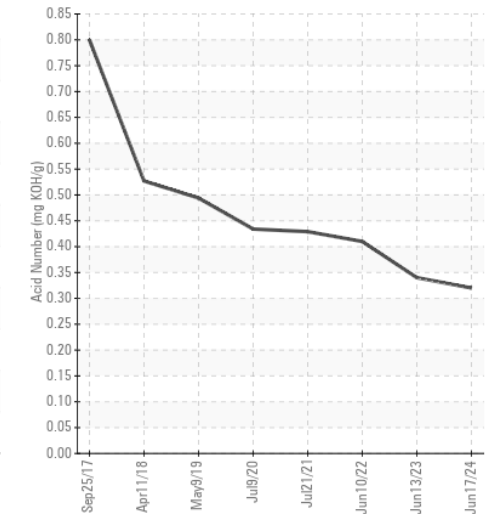
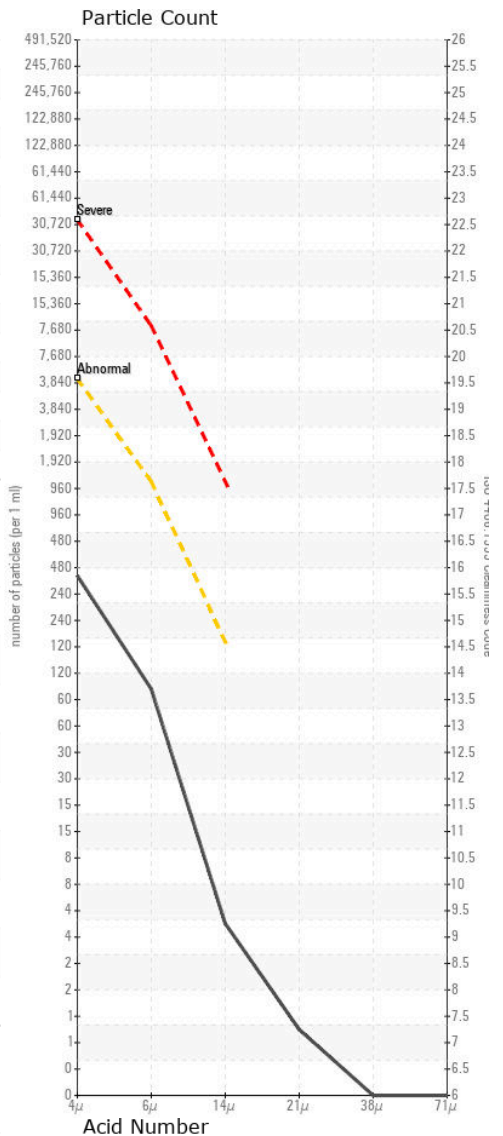
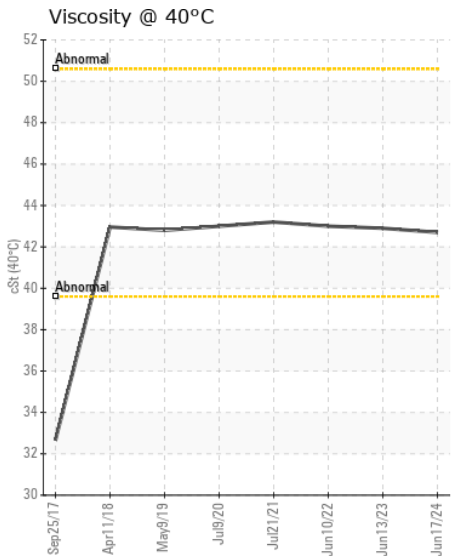
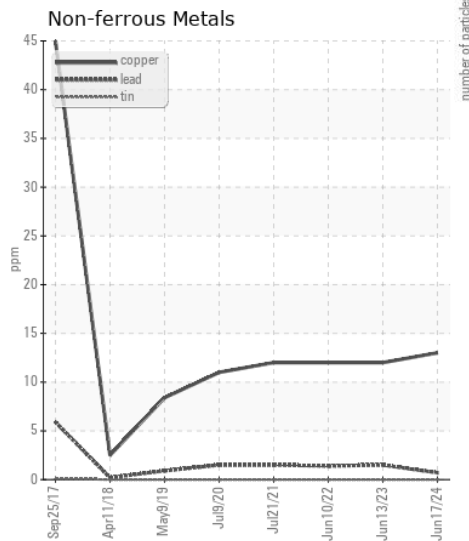
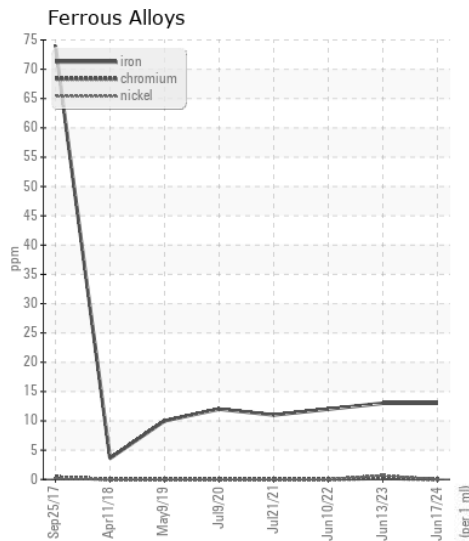
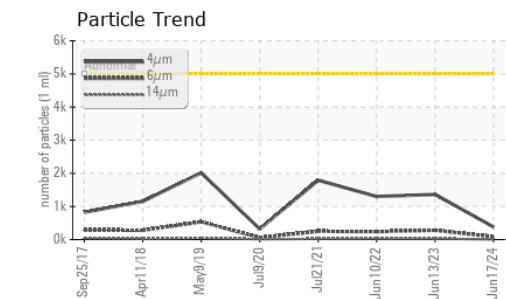
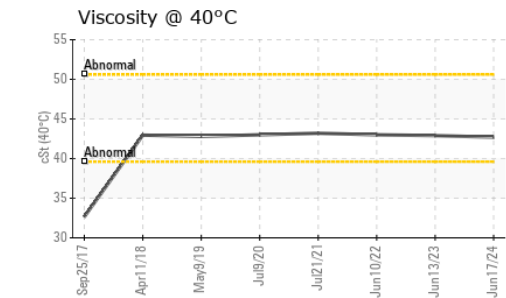
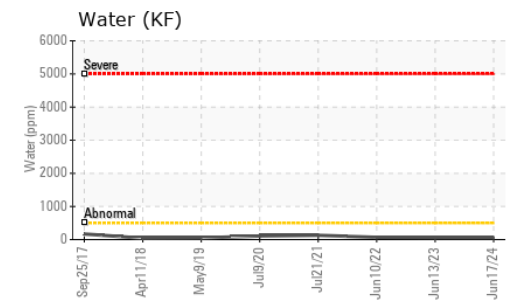
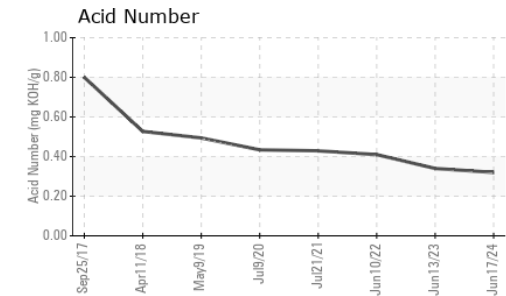
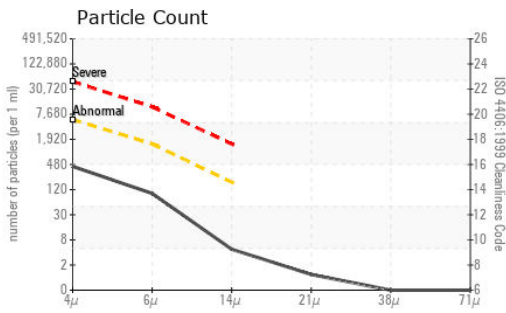
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>15	<1	1	<1
Potassium	ppm	ASTM D5185m	>20	1	2	0
Water	%	ASTM D6304	>0.05	0.005	0.005	0.006
ppm Water	ppm	ASTM D6304	>500	56	58.8	66.2
Particles >4µm		ASTM D7647	>5000	380	1362	1300
Particles >6µm		ASTM D7647	>1300	86	278	239
Particles >14µm		ASTM D7647	>160	4	26	30
Particles >21µm		ASTM D7647	>40	1	5	7
Particles >38µm		ASTM D7647	>10	0	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/14/9	18/15/12	17/15/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		2	1	0
Boron	ppm	ASTM D5185m		0	<1	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		116	110	105
Phosphorus	ppm	ASTM D5185m		668	718	604
Zinc	ppm	ASTM D5185m		870	957	828
Sulfur	ppm	ASTM D5185m		2692	3082	2209
Acid Number (AN)	mg KOH/g	ASTM D8045		0.32	0.34	0.41
Visc @ 40°C	cSt	ASTM D445		42.7	42.9	43.0



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : ST46496

Lab Number : 06220359

Unique Number : 11098556

Test Package : IND 2 (Additional Tests: KF)

Received : 25 Jun 2024

Tested : 26 Jun 2024

Diagnosed : 26 Jun 2024 - Wes Davis

LARSON TOOL & STAMPING CO

90 OLIVE ST

ATTLEBORO, MA

US 02703

Contact: DAVE SIMCOCK

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F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)