

[W67550] KLEEMANN MR110E K0190217 Component Center Hydraulic System

ISO 46 (80 GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: W67550)



All component wear rates are normal.

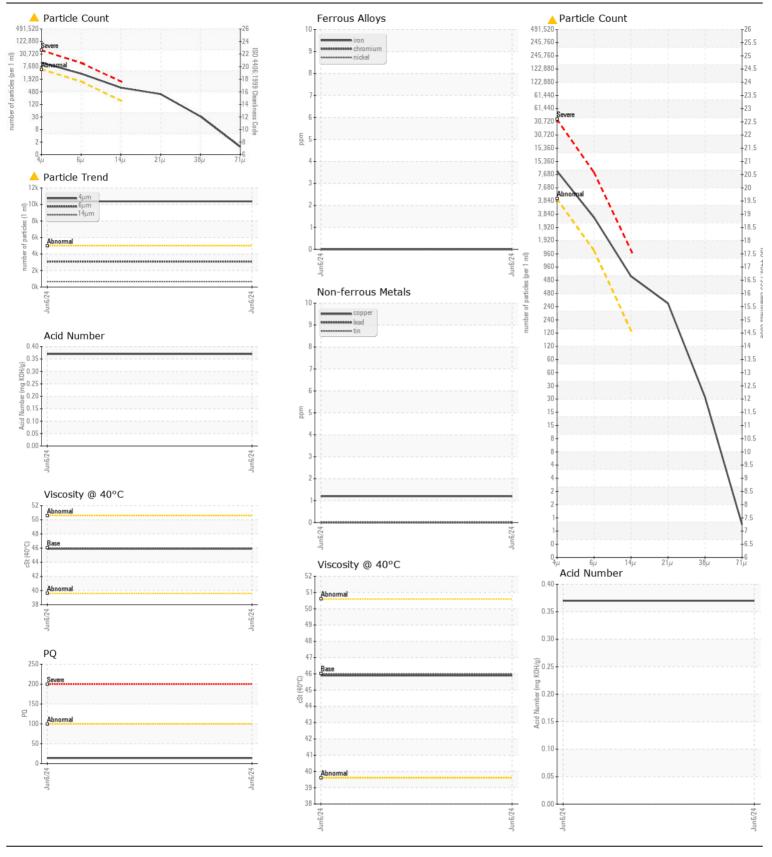
CONTAMINATION

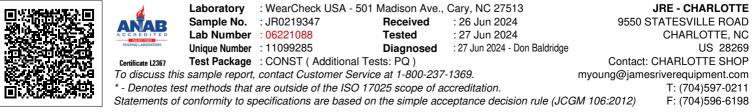
There is a high amount of particulates present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0219347		
Sample Date		Client Info		06 Jun 2024		
Machine Age	hrs	Client Info		1041		
Oil Age	hrs	Client Info		1041		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
PQ		ASTM D8184		14		
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	2		
Potassium	ppm	ASTM D5185m	>20	2		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	A 10373		
Particles >6µm		ASTM D7647	>1300	A 3084		
Particles >14µm		ASTM D7647	>160	🔺 661		
Particles >21µm		ASTM D7647	>40	A 325		
Particles >38µm		ASTM D7647	>10	<u> </u>		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	nom	ASTM D5185m		.4		
Boron	ppm	ASTM D5185m		<1 0		
Barium	ppm	ASTM D5185m ASTM D5185m		0		
	ppm	ASTM D5185m ASTM D5185m		0		
Molybdenum Manganese	ppm					
	ppm	ASTM D5185m ASTM D5185m		<1 62		
Magnesium	ppm					
Calcium	ppm	ASTM D5185m ASTM D5185m		11		
Phosphorus Zinc	ppm			287		
Sulfur	ppm	ASTM D5185m		357		
	ppm	ASTM D5185m		1000		
Acid Number (AN)	mg KOH/g	ASTM D8045	16.0	0.37		
Visc @ 40°C	cSt	ASTM D445	46.0	45.9		





Submitted By: Mike Young - CHARLOTTE SHOP Page 2 of 2