

#### Machine Id VOLVO EC380EL 315521 Component Hydraulic System Fluid VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.

#### **WEAR**

All component wear rates are normal.

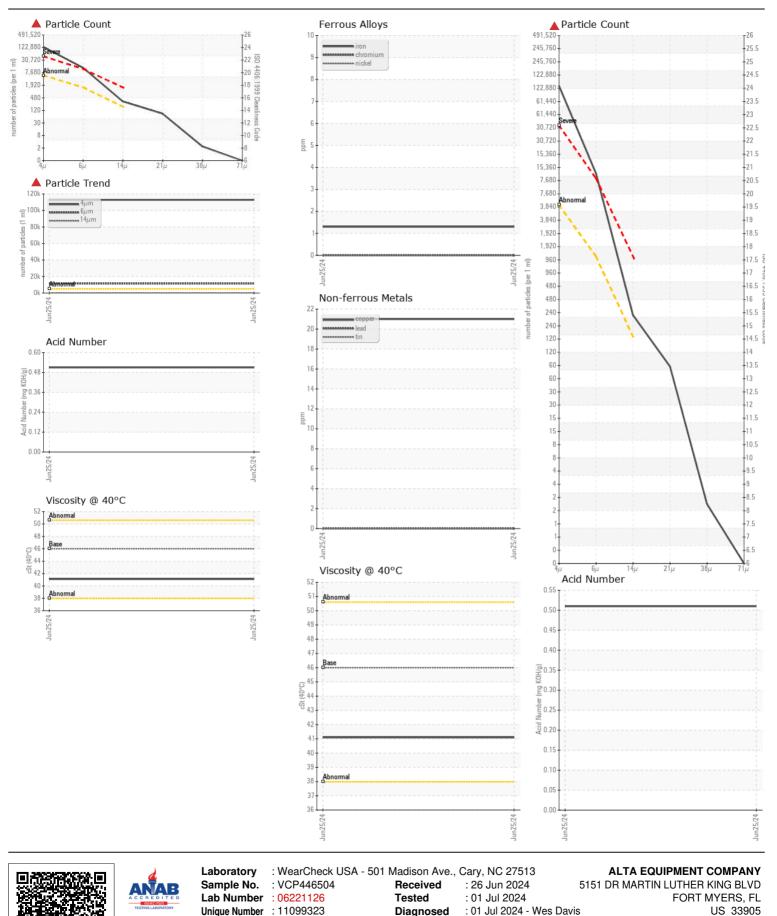
# CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP446504		
Sample Date		Client Info		25 Jun 2024		
Machine Age	hrs	Client Info		1681		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>20	1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	10	0		
Aluminum	ppm	ASTM D5185m		1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	21		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	NIGNE	0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	6		
Potassium	ppm	ASTM D5185m	>20	2		
Water	PP.11	WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	▲ 112871		
Particles >6µm		ASTM D7647	>1300	▲ 11419		
Particles >14µm		ASTM D7647		280		
Particles >21µm		ASTM D7647	>40	73		
Particles >38µm		ASTM D7647	>10	2		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>4</b> 24/21/15		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		1		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	0.0	0		
Molybdenum	ppm	ASTM D5185m	0.0	0		
Manganese	ppm	ASTM D5185m	0.0	<1		
Magnesium	ppm	ASTM D5185m	2.6	<1		
Calcium	ppm	ASTM D5185m	49	79		
Phosphorus	ppm	ASTM D5185m	354	446		
Zinc	ppm	ASTM D5185m	419	557		
Sulfur	ppm	ASTM D5185m	3719	1266		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.51		
Visc @ 40°C	cSt	ASTM D445	46	41.1		



 Certificate L2367
 Test Package
 : MOB 2

 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: TODD LARK - VOLVO0090 Page 2 of 2

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