WEAR CONTAMINATION FLUID CONDITION

NORMAL
ATTENTION
NORMAL

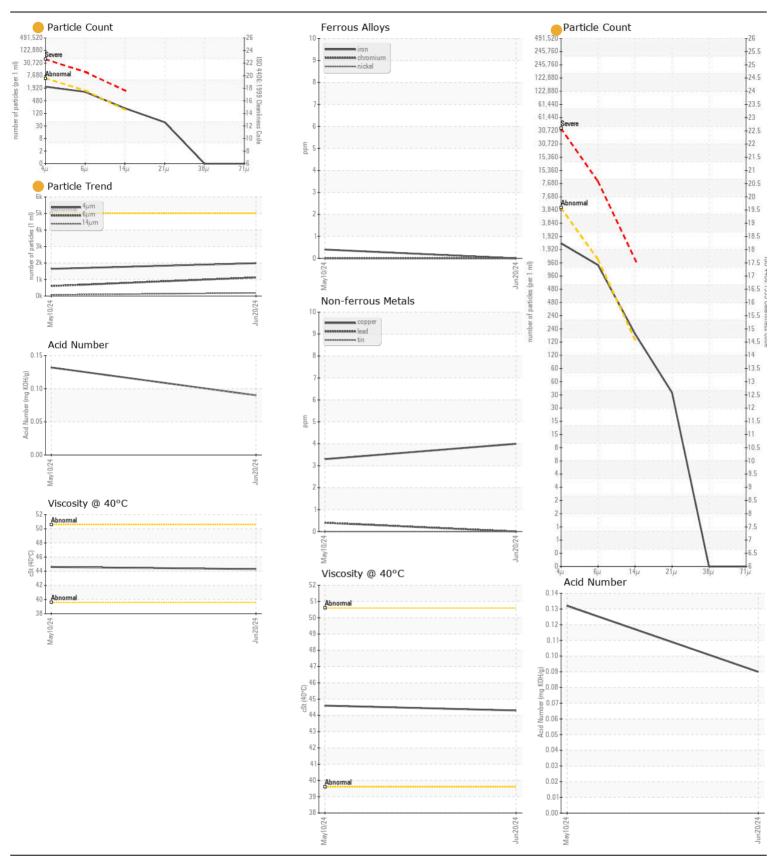
[RSO-038391]

HITACHI 060320

Hydraulic System

{not provided} (--- GAL)

{not provided} (GAL)							
RECOMMENDATION	Test Sample Number	UOM	Method Client Info	Limit/Abn	Current VCP443983	History1 VCP447618	History2
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Date		Client Info		20 Jun 2024	10 May 2024	
	Machine Age	hrs	Client Info		530	270	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed	1110	Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd	Ü	
	Sample Status		Olioni illio		ATTENTION	_	
WEAR	Iron	ppm	ASTM D5185m	>20	0	<1	
	Chromium	ppm	ASTM D5185m	>10	0	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>10	0	0	
	Lead	ppm	ASTM D5185m	>10	0	<1	
	Copper	ppm	ASTM D5185m	>75	4	3	
	Tin	ppm	ASTM D5185m	>10	0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		1	<1	
There is a moderate amount of particulates present in the oil.	Potassium	ppm	ASTM D5185m		<1	0	
	Water		WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		1987	1647	
	Particles >6µm		ASTM D7647		1123	605	
	Particles >14μm		ASTM D7647		186	74	
	Particles >21µm		ASTM D7647		40	19	
	Particles >38µm		ASTM D7647		0	0	
	Particles >71µm		ASTM D7647		0	0	
	Oil Cleanliness		ISO 4406 (c)		18/17/15	18/16/13	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris Sand/Dirt	scalar	*Visual *Visual	NONE	NONE NONE	NONE NONE	
		scalar	*Visual			NORML	
	Appearance Odor	scalar scalar	*Visual	NORML NORML	NORML NORML	NORML	
	Emulsified Water		*Visual	>0.1	NEG	NEG	
	Liliuisilleu watei	Scalai	Visuai	>0.1	NEG	NLG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1	<1	
	Boron	ppm	ASTM D5185m		0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m		16	27	
	Calcium	ppm	ASTM D5185m		<1	3	
	Phosphorus	ppm	ASTM D5185m		385	380	
	Zinc	ppm	ASTM D5185m		29	28	
	Sulfur	ppm	ASTM D5185m		1361	1353	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.09	0.132	
	Visc @ 40°C	cSt	ASTM D445		44.3	44.6	
	_						





Certificate L2367

Report Id: SAIBIR [WUSCAR] 06221134 (Generated: 06/27/2024 16:34:48) Rev: 1

Laboratory Sample No. : VCP443983 Lab Number : 06221134 Unique Number : 11099331 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 26 Jun 2024 **Tested** : 27 Jun 2024

: 27 Jun 2024 - Don Baldridge Diagnosed

SAIIA CONSTRUCTION LLC 4400 LEWISBURG RD BIRMINGHAM, AL US 35207

Contact: STEPHANI BRITTON sbritton@saiia.com;doug.bogart@wearcheck.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

T: (205)943-2268 F: (205)943-2269 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: STEPHANI BRITTON - SAIBIR