



# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**CAT 325**  
Component  
**Diesel Engine**  
Fluid  
**DIESEL ENGINE OIL SAE 15W40 (--- GAL)**

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KFS0006068</b>	---	---
Sample Date		Client Info		<b>20 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>1562</b>	---	---
Oil Age	hrs	Client Info		<b>500</b>	---	---
Filter Age	hrs	Client Info		<b>500</b>	---	---
Oil Changed		Client Info		<b>Changed</b>	---	---
Filter Changed		Client Info		<b>Changed</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

## WEAR

Cylinder, crank, or cam shaft wear is indicated. Blower/turbocharger and/or piston wear is indicated.

Iron	ppm	ASTM D5185m	>100	<b>▲ 112</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>7</b>	---	---
Nickel	ppm	ASTM D5185m	>4	<b>3</b>	---	---
Titanium	ppm	ASTM D5185m		<b>81</b>	---	---
Silver	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>▲ 100</b>	---	---
Lead	ppm	ASTM D5185m	>40	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>330	<b>210</b>	---	---
Tin	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---

## CONTAMINATION

There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>15</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>7</b>	---	---
Fuel		WC Method	>5	<b>&lt;1.0</b>	---	---
Water		WC Method	>0.2	<b>NEG</b>	---	---
Glycol		WC Method		<b>NEG</b>	---	---
Soot %	%	*ASTM D7844	>3	<b>0.5</b>	---	---
Nitration	Abs/cm	*ASTM D7624	>20	<b>10.5</b>	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>22.7</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	---	---

## FLUID CONDITION

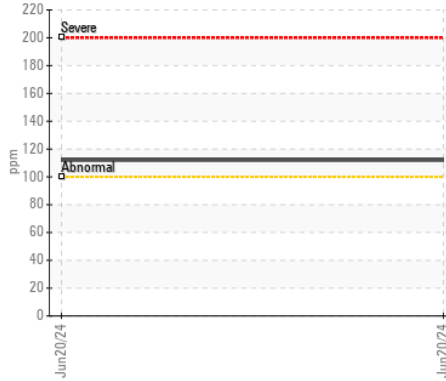
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>158	<b>2</b>	---	---
Boron	ppm	ASTM D5185m	250	<b>40</b>	---	---
Barium	ppm	ASTM D5185m	10	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	100	<b>9</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	450	<b>422</b>	---	---
Calcium	ppm	ASTM D5185m	3000	<b>1823</b>	---	---
Phosphorus	ppm	ASTM D5185m	1150	<b>888</b>	---	---
Zinc	ppm	ASTM D5185m	1350	<b>1261</b>	---	---
Sulfur	ppm	ASTM D5185m	4250	<b>3436</b>	---	---
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>17.4</b>	---	---
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>12.72</b>	---	---
Visc @ 100°C	cSt	ASTM D445	14.4	<b>14.4</b>	---	---

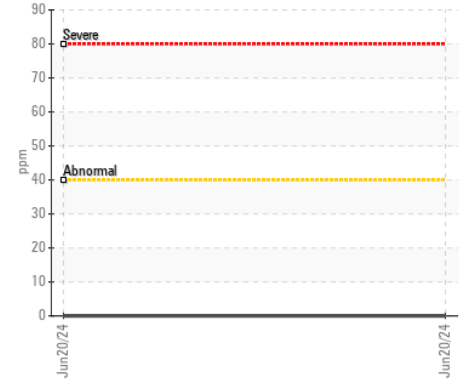
▲ Ferrous Alloys



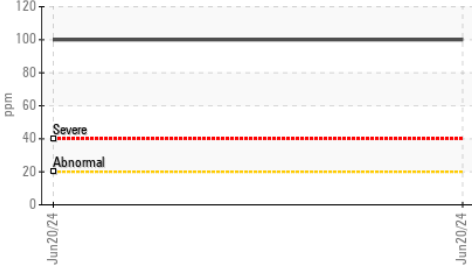
▲ Iron (ppm)



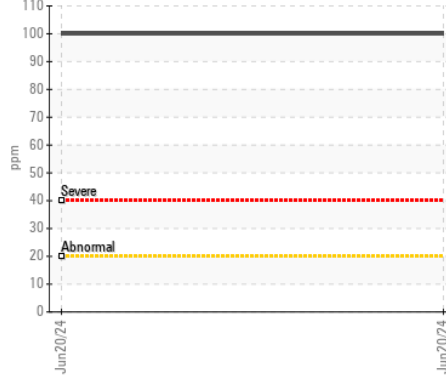
▲ Lead (ppm)



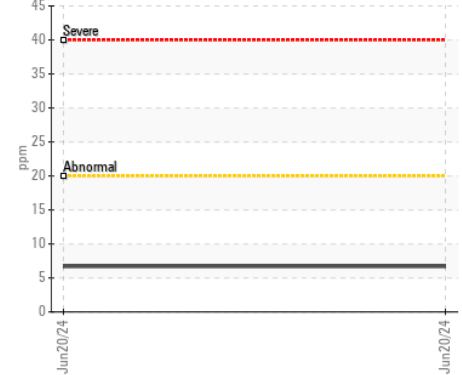
▲ Aluminum (ppm)



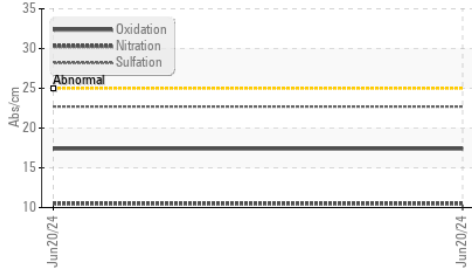
▲ Aluminum (ppm)



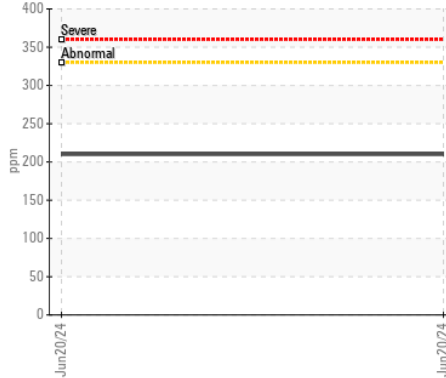
▲ Chromium (ppm)



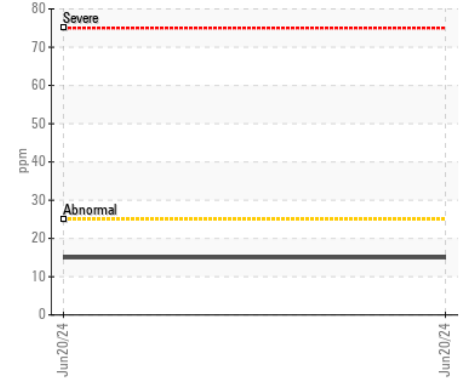
FT-IR (Direct Trend)



▲ Copper (ppm)



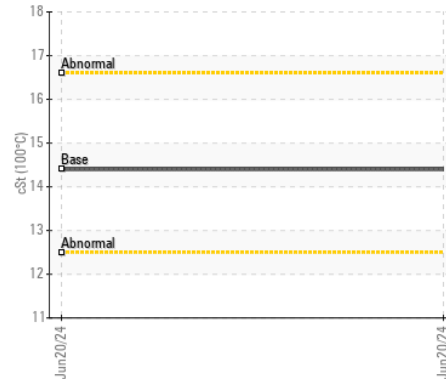
▲ Silicon (ppm)



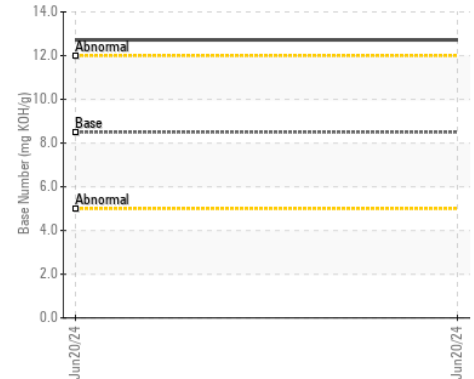
Base Number



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KFS0006068

Lab Number : 06221433

Unique Number : 11099630

Test Package : MOB 2

Received : 26 Jun 2024

Tested : 27 Jun 2024

Diagnosed : 28 Jun 2024 - Sean Felton

**HARNESS LLC**

855 N JAMES CAMPBELL BLVD

COLUMBIA, TN

US 38401

Contact: BEN HARNESS

ben@slectharness.com

T: (615)733-4480

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)