**WEAR** CONTAMINATION **FLUID CONDITION** 

**NORMAL ABNORMAL ATTENTION** 

**KEMICHIRI** 

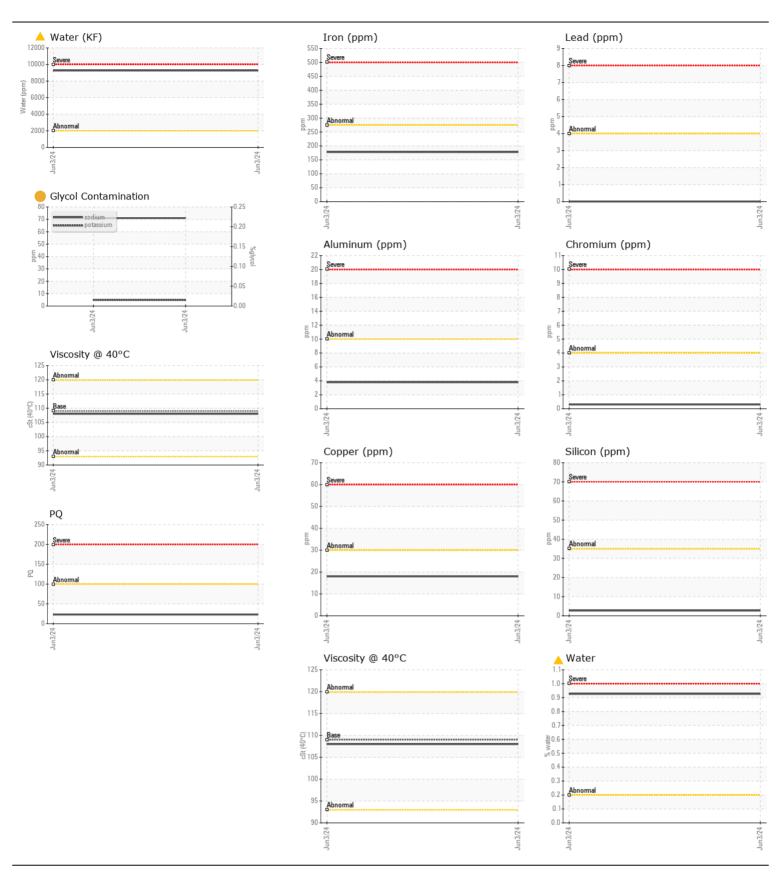
## **VOLVO PENTA 3200000007**

**Port IPS** 

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		VPA062935		
	Sample Date		Client Info		03 Jun 2024		
	Machine Age	hrs	Client Info		293		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
WEAR	PQ		ASTM D8184		23		
	Iron	ppm	ASTM D5185m	>275	178		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m		<1		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	4		
	Lead	ppm	ASTM D5185m	>4	0		
	Copper	ppm	ASTM D5185m	>30	18		
	Tin	ppm	ASTM D5185m	>3	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION  Appearance is milky. There is a high concentration of water present in the oil. The high sodium (Na) level indicates the possible presence of salt water.	0		AOTM DEADE	05			
	Silicon	ppm	ASTM D5185m	>35	3		
	Potassium Water	ppm %	ASTM D5185m ASTM D6304	>20	5		
	ppm Water		ASTM D6304		▲ 0.927 ▲ 9270		
	Silt	ppm scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	MILKY		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.2	<b>0.2%</b>		
ELLIB CONDITION							
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<b>7</b> 1		
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m		224		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m	12	0		
	Manganese	ppm	ASTM D5185m	10	4		
	Magnesium	ppm	ASTM D5185m		30		
	Calcium	ppm	ASTM D5185m		69		
	Phosphorus	ppm	ASTM D5185m	1650	1323		
	Zinc	ppm	ASTM D5185m		87		
	Sulfur	ppm	ASTM D5185m	22500	26984		

Visc @ 40°C

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Certificate L2367

Report Id: VP694356 [WUSCAR] 06221559 (Generated: 07/02/2024 01:27:19) Rev: 1

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 06221559

: VPA062935 Unique Number : 11099756

Received **Tested** Diagnosed

: 26 Jun 2024 : 27 Jun 2024

: 28 Jun 2024 - Don Baldridge

Test Package: MOB 1 (Additional Tests: KF, PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

US 33314 Contact: ASHANTI BURKE aburke@midiflorida.com

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