

# WEARNORMALCONTAMINATIONNORMALFLUID CONDITIONNORMAL

### Area FREE TRADE 255 [MIDI] Machine Id VOLVO PENTA 3950006121 Component Port IPS Fluid

GEAR OIL SAE 75W90 (8 GAL)

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Resample at the next service interval to monitor.

## WEAR

All component wear rates are normal.

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## **CONTAMINATION**

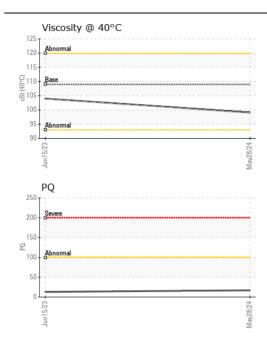
There is no indication of any contamination in the oil.

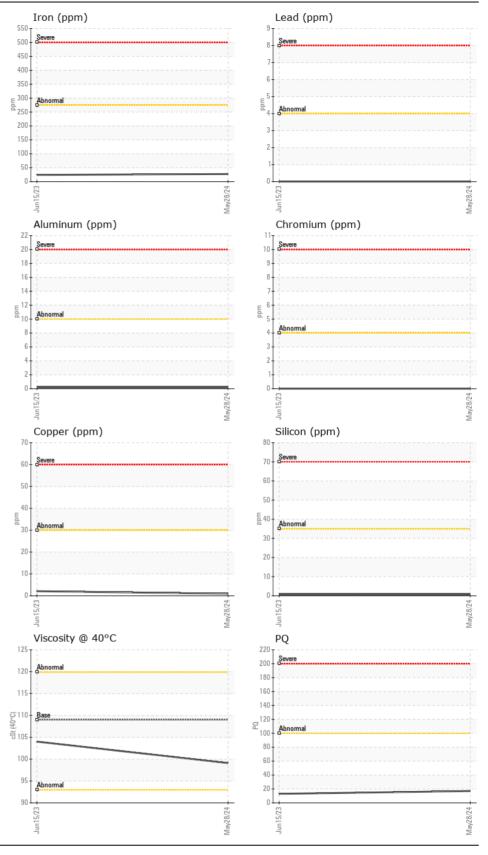
# FLUID CONDITION

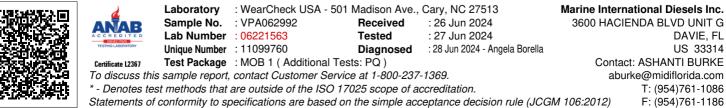
The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2	
Sample Number		Client Info		VPA062992	VPA041427		
Sample Date		Client Info		28 May 2024	15 Jun 2023		
Machine Age	hrs	Client Info		0	525		
Oil Age	hrs	Client Info		0	0		
Filter Age	hrs	Client Info		0	0		
Oil Changed		Client Info		N/A	Not Changd		
Filter Changed		Client Info		N/A	N/A		
Sample Status				NORMAL	NORMAL		
PQ		ASTM D8184		17	13		
Iron	nnm	ASTM D0104	>275	27	24		
	ppm						
Chromium Nickel	ppm	ASTM D5185m	>4	0	0		
	ppm	ASTM D5185m	>4		0		
Titanium	ppm	ASTM D5185m	>3	0	0		
Silver	ppm	ASTM D5185m	. 10	0	-		
Aluminum	ppm	ASTM D5185m	>10	<1	<1		
Lead	ppm	ASTM D5185m	>4	0	0		
Copper	ppm	ASTM D5185m	>30	<1	2		
Tin	ppm	ASTM D5185m	>3	0	0		
Vanadium	ppm	ASTM D5185m		0	0		
White Metal	scalar	*Visual	NONE	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE	NONE		
Silicon	ppm	ASTM D5185m	>35	<1	<1		
Potassium	ppm	ASTM D5185m	>20	<1	0		
Water		WC Method	>0.2	NEG	NEG		
Silt	scalar	*Visual	NONE	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG		
		40TH DE105		· · · · · · · · · · · · · · · · · · ·			
Sodium	ppm	ASTM D5185m		<1	<1		
Boron	ppm	ASTM D5185m	400	299	354		
Barium	ppm	ASTM D5185m	200	0	0		
Molybdenum	ppm	ASTM D5185m	12	0	0		
Manganese	ppm	ASTM D5185m	16	0	<1		
Magnesium	ppm	ASTM D5185m	12	28	11		
Calcium	ppm	ASTM D5185m	150	6	7		
Phosphorus	ppm	ASTM D5185m	1650	1372	1348		
Zinc	ppm	ASTM D5185m	125	3	0		
Sulfur	ppm	ASTM D5185m	22500	28239	25056		
Visc @ 40°C	cSt	ASTM D445	109	99.1	104		

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