

Machine Id VOLVO EC480EL 315166 Component Right Final Drive Fluid VOLVO PREMIUM GEAR OIL 85W-140 GL-5 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------------------------------------------------------------------------------------------------|------------------|------------|-------------|------------|--------------|----------|----------|
| The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. | Sample Number | | Client Info | | VCP450774 | | |
| | Sample Date | | Client Info | | 21 Jun 2024 | | |
| | Machine Age | hrs | Client Info | | 2104 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | Changed | | |
| | Filter Changed | | Client Info | | N/A | | |
| | Sample Status | | | | ABNORMAL | | |
| WEAR | Iron | ppm | ASTM D5185m | > 500 | A 728 | | |
| The iron level is abnormal. All other component wear rates are normal. | Chromium | ppm | ASTM D5185m | | 9 | | |
| | Nickel | | ASTM D5185m | | 9 0 | | |
| | Titanium | ppm ppm | ASTM D5185m | ~10 | 0 | | |
| | Silver | ppm | ASTM D5185m | | 0 | | |
| | Aluminum | ppm | ASTM D5185m | >25 | 4 | | |
| | Lead | ppm | ASTM D5185m | | 0 | | |
| | Copper | ppm | ASTM D5185m | >50 | <1 | | |
| | Tin | ppm | ASTM D5185m | >10 | 0 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | MODER | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | <u>\75</u> | 51 | | |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | | 0 | | |
| | Water | % | ASTM D6304 | >0.2 | 0.053 | | |
| | ppm Water | ppm | ASTM D6304 | | 530 | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.2 | 0.2% | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | <1 | | |
| | Boron | ppm | ASTM D5185m | 111 | 2 | | |
| The condition of the oil is acceptable for the time in service. | Barium | ppm | ASTM D5185m | 0.0 | 2 <1 | | |
| | Molybdenum | ppm | ASTM D5185m | | <1 | | |
| | Manganese | ppm | ASTM D5185m | | 6 | | |
| | manganooo | PP | | 0.0 | v | | |

Magnesium

Phosphorus

Visc @ 40°C

Calcium

Zinc

Sulfur

ppm

ppm

ppm

ppm

ppm

cSt

ASTM D5185m 39

ASTM D5185m 93

ASTM D5185m 920

ASTM D5185m 20179

ASTM D445 333

104

ASTM D5185m

Contact/Location: TODD LARK - VOLVO0090

6

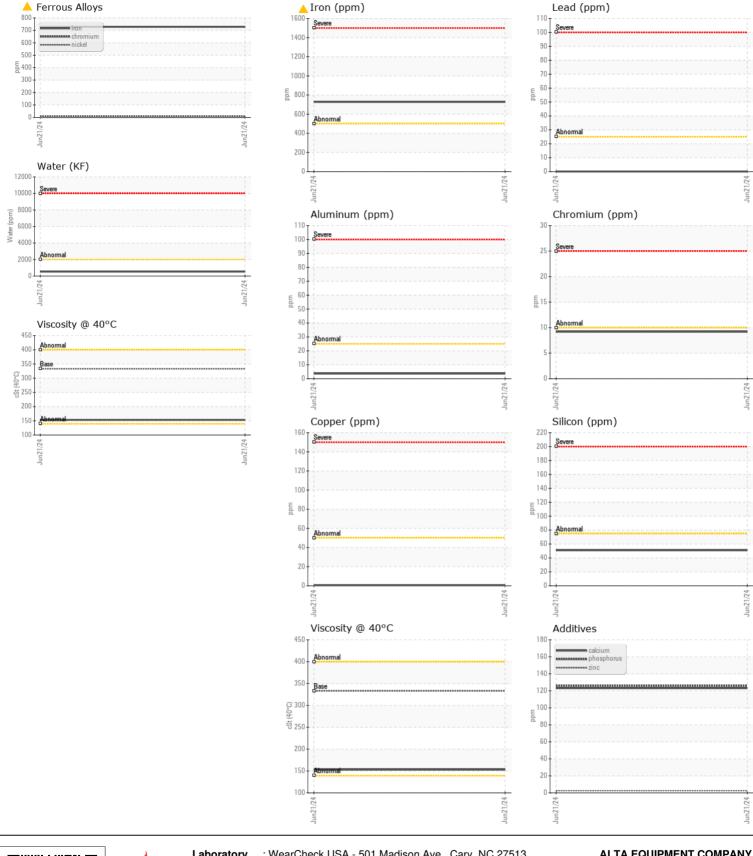
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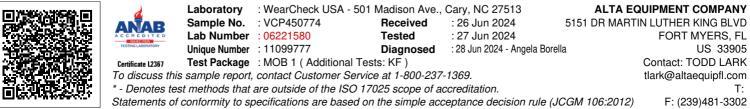
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3





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Contact/Location: TODD LARK - VOLVO0090 Page 2 of 2