

Machine Id **CATERPILLAR 960 78** onen **Diesel Engine**

PETRO CANADA 15W40 (--- GAL)

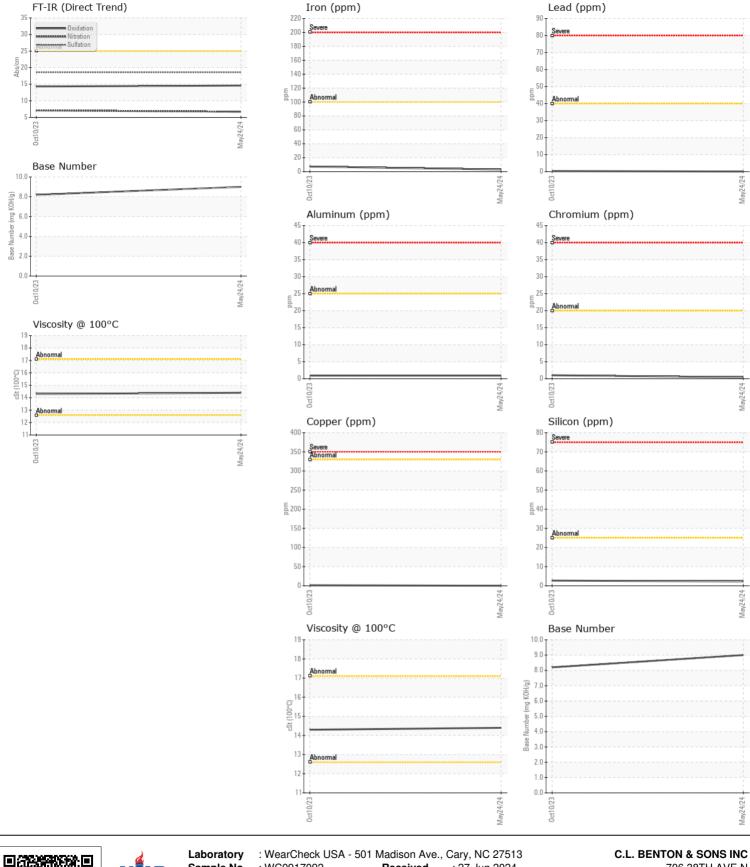
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0917092		
Resample at the next service interval to monitor.	Sample Date		Client Info		24 May 2024	10 Oct 2023	
	Machine Age	hrs	Client Info		23890	23518	
	Oil Age	hrs	Client Info		250	312	
	Filter Age	hrs	Client Info		250	312	
	Oil Changed		Client Info		Not Changd	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>100	3	7	
	Chromium	ppm	ASTM D5185m		<1	1	
	Nickel	ppm	ASTM D5185m		0	<1	
	Titanium	ppm	ASTM D5185m		<1	<1	
	Silver		ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m		۰ <1	<1	
		ppm			0		
	Lead Copper	ppm	ASTM D5185m ASTM D5185m		0	<1	
	Tin	ppm	ASTM D5185m		0	<1	
	Vanadium	ppm	ASTM D5185m	>15	0	0	
	White Metal	ppm scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal		*Visual	NONE	NONE	NONE	
	reliow wiela	scalar	visual	NONE		NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	2	3	
	Potassium	ppm	ASTM D5185m	>20	0	<1	
There is no indication of any contamination in the oil.	Fuel		WC Method	>5	<1.0	<1.0	
	Water		WC Method	>0.2	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844	>3	0.2	0.4	
	Nitration	Abs/cm	*ASTM D7624	>20	6.7	7.1	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	18.6	18.6	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium		ASTM D5185m		.1	2	
	Boron	ppm	ASTM D5185m		<1 6	0	
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		6 0	8	
		ppm	ASTM D5185m		56	58	
	Molybdenum	ppm	ASTM D5185m				
	Manganese	ppm			<1	<1	
	Magnesium	ppm	ASTM D5185m ASTM D5185m		927	859	
	Calcium	ppm			1013	1017	
	Phosphorus	ppm	ASTM D5185m		1030	963	
	Zinc	ppm	ASTM D5185m		1224	1122	
	Sulfur	ppm	ASTM D5185m	05	3544	2836	
	Oxidation	Abs/.1mm	*ASTM D7414	>25	14.6	14.3	
	Base Number (BN)	mg KOH/g	ASTM D2896		9.0	8.2	

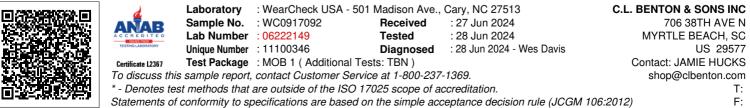
Visc @ 100°C cSt

ASTM D445

14.3

14.4





Contact/Location: JAMIE HUCKS - CLBMYR Page 2 of 2