



| | |
|-----------------|-----------------|
| WEAR | NORMAL |
| CONTAMINATION | ABNORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
KLEEMANN KT80-2 Y1840001
 Component
Hydraulic System
 Fluid
JOHN DEERE ZINC-FREE HYDRAULIC OIL 46 (115 GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|----------|----------|
| Sample Number | | Client Info | | JR0208828 | --- | --- |
| Sample Date | | Client Info | | 26 Jun 2024 | --- | --- |
| Machine Age | hrs | Client Info | | 7465 | --- | --- |
| Oil Age | hrs | Client Info | | 7465 | --- | --- |
| Filter Age | hrs | Client Info | | 0 | --- | --- |
| Oil Changed | | Client Info | | Not Changd | --- | --- |
| Filter Changed | | Client Info | | N/A | --- | --- |
| Sample Status | | | | ABNORMAL | --- | --- |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|--------------|-----|-----|
| PQ | | ASTM D8184 | | 15 | --- | --- |
| Iron | ppm | ASTM D5185m | >20 | 2 | --- | --- |
| Chromium | ppm | ASTM D5185m | >10 | 0 | --- | --- |
| Nickel | ppm | ASTM D5185m | >10 | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m | | 0 | --- | --- |
| Silver | ppm | ASTM D5185m | | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | --- | --- |
| Lead | ppm | ASTM D5185m | >10 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m | >75 | <1 | --- | --- |
| Tin | ppm | ASTM D5185m | >10 | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185m | | 0 | --- | --- |
| White Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- | --- |

CONTAMINATION

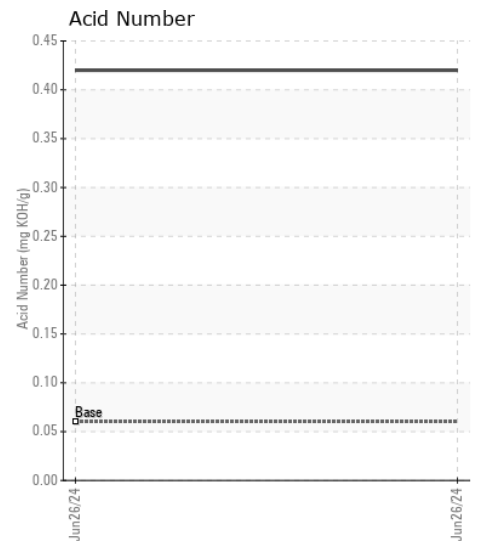
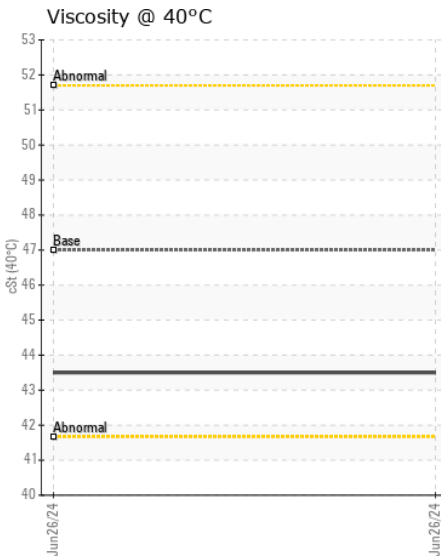
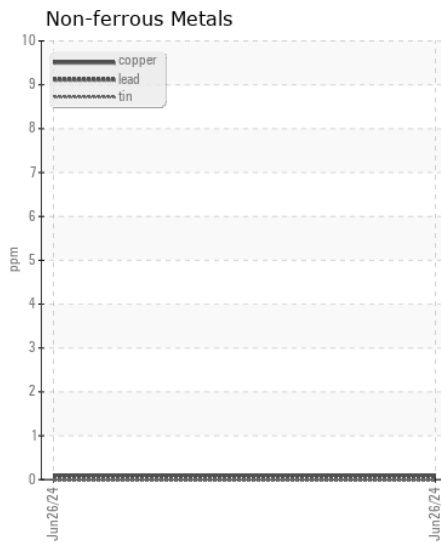
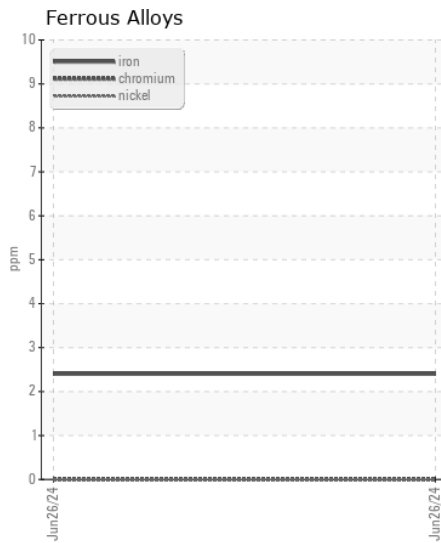
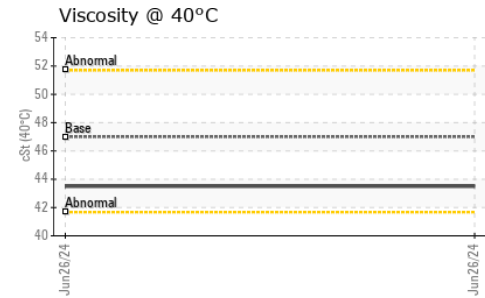
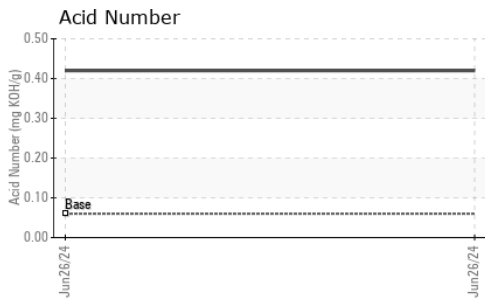
Moderate concentration of visible dirt/debris present in the oil.

| | | | | | | |
|------------------|--------|-------------|-------|----------------|-----|-----|
| Silicon | ppm | ASTM D5185m | >20 | 0 | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | 0 | --- | --- |
| Water | | WC Method | >0.1 | NEG | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | ▲ MODER | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- | --- |
| Odor | scalar | *Visual | NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | --- | --- |

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

| | | | | | | |
|------------------|----------|-------------|------|--------------|-----|-----|
| Sodium | ppm | ASTM D5185m | | <1 | --- | --- |
| Boron | ppm | ASTM D5185m | | 0 | --- | --- |
| Barium | ppm | ASTM D5185m | | 0 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | | 0 | --- | --- |
| Manganese | ppm | ASTM D5185m | | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185m | | 0 | --- | --- |
| Calcium | ppm | ASTM D5185m | | 74 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | | 295 | --- | --- |
| Zinc | ppm | ASTM D5185m | | 391 | --- | --- |
| Sulfur | ppm | ASTM D5185m | | 873 | --- | --- |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.06 | 0.42 | --- | --- |
| Visc @ 40°C | cSt | ASTM D445 | 47 | 43.5 | --- | --- |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : JR0208828

Lab Number : 06222258

Unique Number : 11100455

Test Package : CONST (Additional Tests: PQ)

Received : 27 Jun 2024

Tested : 28 Jun 2024

Diagnosed : 28 Jun 2024 - Don Baldrige

JRE - NEW BERN
3816 MARTIN LUTHER KING BLVD

NEW BERN, NC

US 28562

Contact: Dylan Sanderson

dylan.sanderson@jamesriverequipment.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)