

## WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

#### Machine Id MILL 4 Component 1 Gearbox Fluid FUCHS RENOLIN UNISYN CLP 220 (--- GAL)

### RECOMMENDATION

Resample at the next service interval to monitor.

#### **WEAR**

All component wear rates are normal.

### CONTAMINATION

There is no indication of any contamination in the oil.

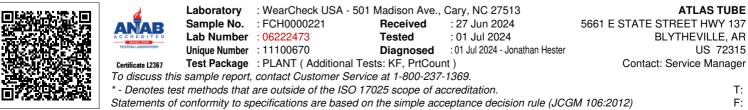
# FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		FCH0000221		
Sample Date		Client Info		25 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				NORMAL		
PQ		ASTM D8184		20		
Iron	ppm	ASTM D5185m	>200	17		
Chromium	ppm	ASTM D5185m	>15	<1		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m	210	۰ <1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	3		
Lead	ppm	ASTM D5185m	>100	۰ ۲		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m	/ 10	0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	3		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.2	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m		<1		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		2		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		245		
Zinc	ppm	ASTM D5185m		2		
Sulfur	ppm	ASTM D5185m		10313		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	0.53		
Visc @ 40°C	cSt	ASTM D445	220	216		
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Contact/Location. Service Manager - ATLBLY





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