

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

Machine Id MILL 5 Component 2 Gearbox Fluid FUCHS RENOLIN UNISYN CLP 220 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

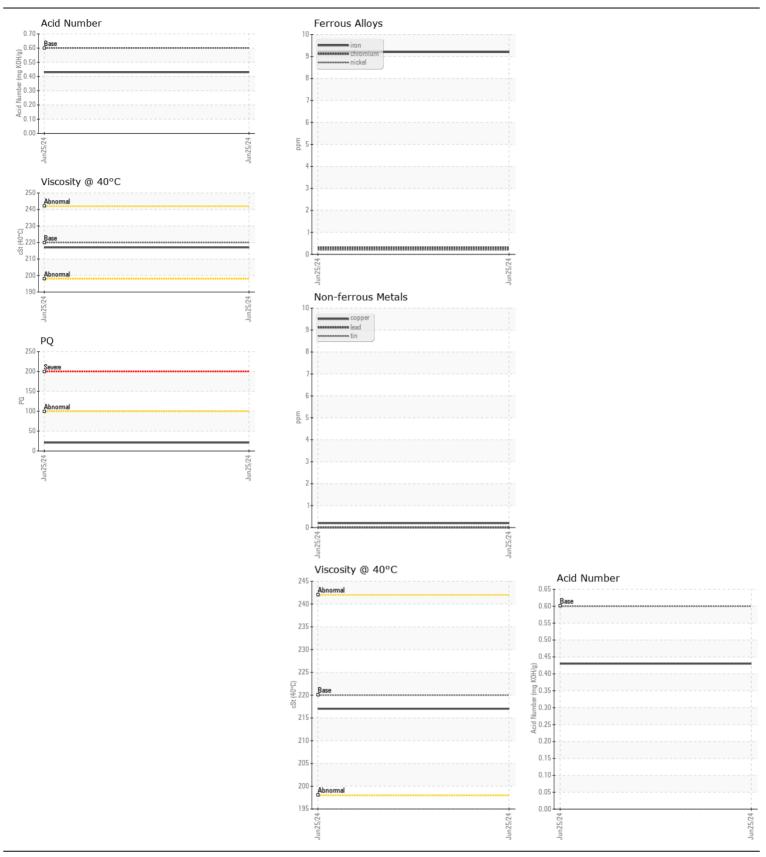
FLUID CONDITION

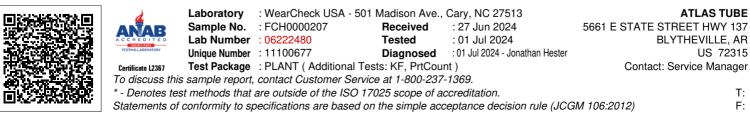
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		FCH0000207		
Sample Date		Client Info		25 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				NORMAL		
PQ		ASTM D8184		04		
		ASTM Do164	. 000	21 9		
Iron Chromium	ppm	ASTM D5185m	>200 >15	9 <1		
Nickel	ppm					
Titanium	ppm	ASTM D5185m	>15	<1		
Silver	ppm	ASTM D5185m ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm		_	3		
	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m				
White Metal Yellow Metal	scalar	*Visual	NONE	NONE NONE		
	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	1		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.2	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
0				4		
Sodium	ppm	ASTM D5185m		<1		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m ASTM D5185m		<1 0		
Calcium Phosphorus	ppm	ASTM D5185m		0 287		
Zinc	ppm	ASTM D5185m		287		
Sulfur	ppm	ASTM D5185m		0 11772		
	ppm ma KOH/a	ASTM D5185III ASTM D8045	0.6	0.43		
Acid Number (AN)	mg KOH/g					
Visc @ 40°C	cSt	ASTM D445	220	217		

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Contact/Location. Service Manager - ATLBLY





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