

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

Wachine Id VOLVO L110H 632600 Component Front Axle Fluid VOLVO WB 102 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

Elemental level of silicon (Si) above normal indicating ingress of seal material.

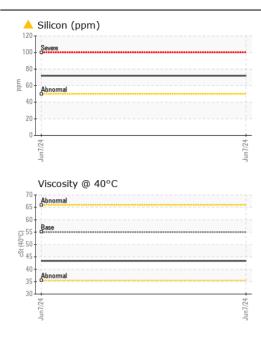
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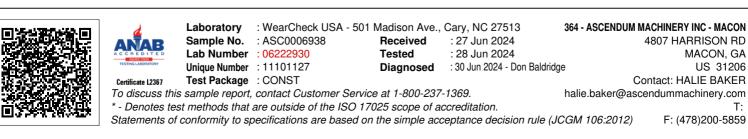
FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0006938		
Sample Date		Client Info		07 Jun 2024		
Machine Age	hrs	Client Info		2326		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status			ABNORMAL			
Iron		ASTM D5185m	>500	309		
Chromium	ppm					
	ppm	ASTM D5185m	>20	5		
Nickel Titanium	ppm	ASTM D5185m ASTM D5185m	>10	<1		
Silver	ppm	ASTM D5185m		<1		
00	ppm	ASTM D5185m	. 20	<1 4		
Aluminum	ppm	ASTM D5185m	>30	4		
Lead	ppm	ASTM D5185m	>50	_		
Copper	ppm		>120	<1		
Tin	ppm	ASTM D5185m ASTM D5185m	>20	0 <1		
Vanadium	ppm					
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	A 72		
Potassium			>20	<1		
i otassium	ppm	ASTM D5185m	>20	<1		
Water	ppm	WC Method	>0.2	NEG		
	ppm scalar					
Water		WC Method	>0.2	NEG		
Water Silt	scalar	WC Method *Visual	>0.2 NONE	NEG NONE		
Water Silt Debris	scalar scalar	WC Method *Visual *Visual	>0.2 NONE NONE	NEG NONE NONE		
Water Silt Debris Sand/Dirt	scalar scalar scalar	WC Method *Visual *Visual *Visual	>0.2 NONE NONE NONE	NEG NONE NONE NONE		
Water Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar	WC Method *Visual *Visual *Visual *Visual	>0.2 NONE NONE NONE NORML	NEG NONE NONE NONE NORML	 	
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar	WC Method *Visual *Visual *Visual *Visual *Visual *Visual	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	scalar scalar scalar scalar scalar scalar ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	scalar scalar scalar scalar scalar scalar ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	scalar scalar scalar scalar scalar scalar ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4 121 <1		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	scalar scalar scalar scalar scalar scalar ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4 121 <1 4		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4 121 <1 <1 4 6		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4 121 <1 4 5 6 15		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4 121 <1 <1 <1 <1 6 15 3990		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4 121 <1 4 6 15 3990 1285		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4 121 <1 4 5 121 <1 3 9 90 1285 1502		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 4 121 <1 4 6 15 3990 1285		

Contact/Location: ` - HALIE BAKER - ASCMAC





Contact/Location: ` - HALIE BAKER - ASCMAC Page 2 of 2

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