

Machine Id

| 140884 | | | | | | | |
|---|---------------------------------|------------------|----------------------------|------------|--------------|----------|----------|
| Diesel Engine | | | | | | | |
| Fluid | | | | | | | |
| LIEBHERR MOTOROIL 10W-40 (GAL) | | | | | | | |
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| | Sample Number | | Client Info | | LM0001181 | | |
| No corrective action is recommended at this time. Resample at the next service interval to monitor. | Sample Date | | Client Info | | 24 Jun 2024 | | |
| | Machine Age | hrs | Client Info | | 0 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | N/A N/A | | |
| | Filter Changed Sample Status | | Client Info | | ABNORMAL | | |
| | | | | | | | |
| WEAR | Iron | ppm | ASTM D5185m | | 6 8 | | |
| Cylinder, crank, or cam shaft wear is indicated. Valve wear is indicated. | Chromium | ppm | ASTM D5185m | | 8 | | |
| | Nickel | ppm | ASTM D5185m | | ▲ 20 | | |
| | Titanium | ppm | ASTM D5185m | | 1 | | |
| | Silver | ppm | ASTM D5185m | | 0 | | |
| | Aluminum | ppm | ASTM D5185m ASTM D5185m | | 5 | | |
| | Lead Copper | ppm ppm | ASTM D5185m | | <1 1 | | |
| | Tin | ppm | ASTM D5185m | | - <1 | | |
| | Vanadium | ppm | ASTM D5185m | 1.0 | <1 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | | |
| CONTAMINATION | Silicon Potassium | ppm | ASTM D5185m ASTM D5185m | | 6 3 | | |
| There is no indication of any contamination in the oil. | Fuel | ppm | WC Method | | 3 <1.0 | | |
| | Water | | WC Method | | NEG | | |
| | Glycol | | WC Method | 7 011 | NEG | | |
| | Soot % | % | *ASTM D7844 | >1.5 | 1.7 | | |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 12.5 | | |
| | Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 17.8 | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | | *Visual | NORML | NORML | | |
| | Odor Emulsified Water | scalar scalar | *Visual *Visual | NORML >0.1 | NORML NEG | | |
| | | Scalar | VISUAI | >0.1 | | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 4 | | |
| The DN result indicates that there is suitable effectivity remaining in the | Boron | ppm | ASTM D5185m | 245 | 191 | | |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service. | Barium | ppm | ASTM D5185m | | 0 | | |
| | Molybdenum | ppm | ASTM D5185m | | <1 | | |
| | Manganese | ppm | ASTM D5185m | | <1 | | |
| | Magnesium | ppm | ASTM D5185m | | 28 | | |
| | Calcium | ppm | ASTM D5185m ASTM D5185m | | 4806 1102 | | |
| | | | HOLIVILDIA0M | | 1102 | | |
| | Phosphorus | ppm | | | | | |
| | Zinc Sulfur | ppm ppm | ASTM D5185m ASTM D5185m | 1183 | 1323 3430 | | |

Oxidation

Visc @ 100°C cSt

Abs/.1mm *ASTM D7414 >25

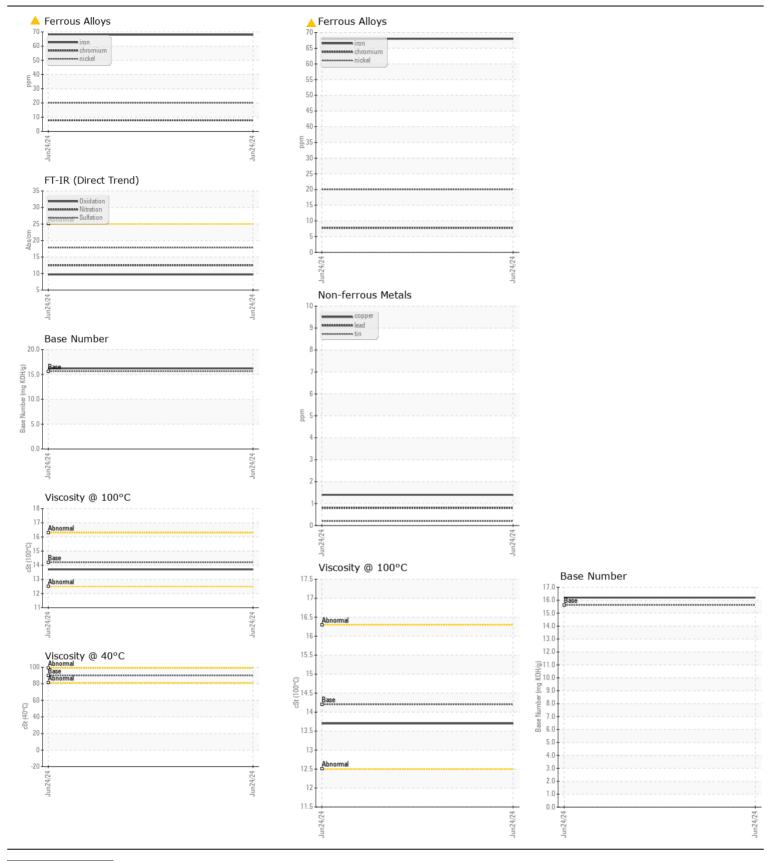
ASTM D445 14.2

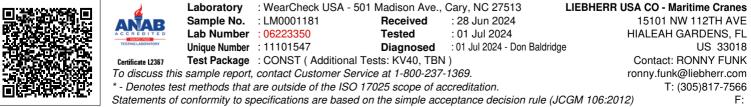
Base Number (BN) mg KOH/g ASTM D2896 15.63

9.7

16.2

13.7





Contact/Location: RONNY FUNK - LIEHIA Page 2 of 2