

Machine Id 4018 - C1 4018 - C1 Gearbox Fluid SHELL SPIRAX S4 AX 80W90 (--- GAL) RECOMMENDATION

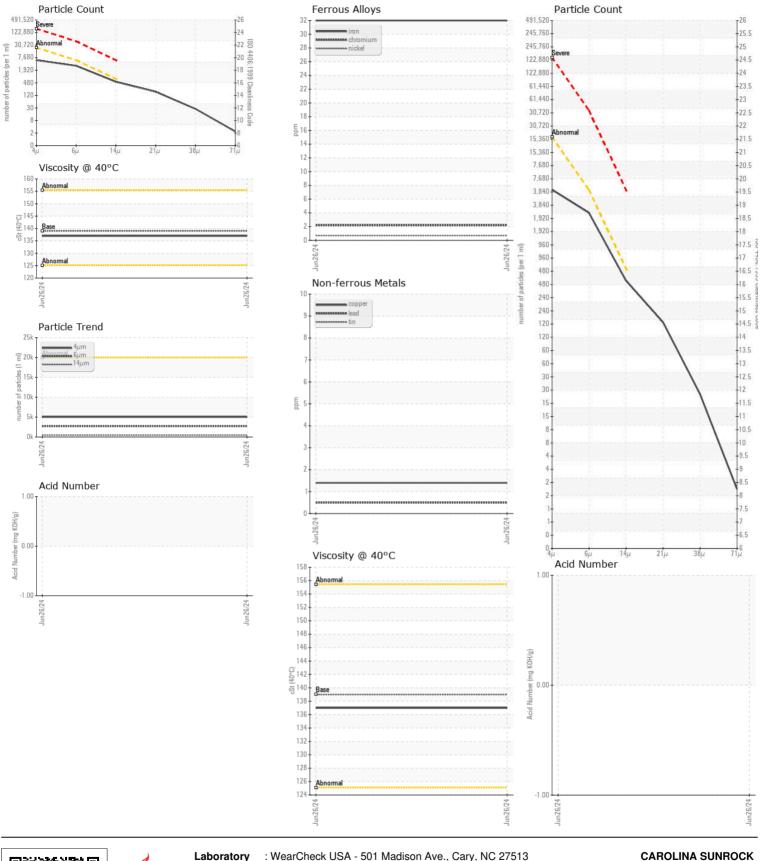
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0947889		
	Sample Date		Client Info		26 Jun 2024		
	Machine Age	hrs	Client Info		26		
	Oil Age	hrs	Client Info		26		
	Filter Age	hrs	Client Info		26		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m		32		
	Chromium	ppm	ASTM D5185m		2		
	Nickel	ppm	ASTM D5185m	>10	<1		
	Titanium	ppm	ASTM D5185m		3		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m	>25	2		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m	>200	1		
	Tin	ppm	ASTM D5185m	>10	1		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		3		
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.	Potassium	ppm	ASTM D5185m		3		
	Water		WC Method		NEG		
	Particles >4µm		ASTM D7647		5037		
	Particles >6µm		ASTM D7647		2744		
	Particles >14µm		ASTM D7647		467		
	Particles >21µm		ASTM D7647		157		
	Particles >38µm		ASTM D7647		24		
	Particles >71µm		ASTM D7647		2		
	Oil Cleanliness		ISO 4406 (c)		20/19/16		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		4		
	Boron	ppm	ASTM D5185m		292		
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		2		
	Molybdenum	ppm	ASTM D5185m		_ <1		
	Manganese	ppm	ASTM D5185m		3		
	Magnesium	ppm	ASTM D5185m		2		
	Calcium	ppm	ASTM D5185m		26		
	Phosphorus	ppm	ASTM D5185m		1034		
	Zinc	ppm	ASTM D5185m		17		
	Sulfur	ppm	ASTM D5185m		22691		
	Vice @ 40°C	oC+		100	107		

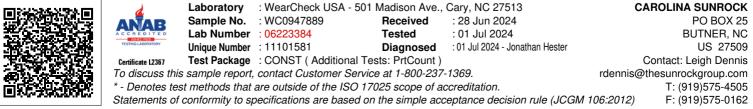
Visc @ 40°C

cSt

ASTM D445 139

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Contact/Location: Leigh Dennis - CARBUTNC Page 2 of 2